



THERMALLY  
BROKEN  
ALUMINUM  
WINDOWS  
& DOORS

ULTRA-MODERN  
DESIGNS,  
PRECISION  
BUILT FOR  
PERFORMANCE.

# VISTA

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# S E R I E S





## A TRUE EXPRESSION OF MODERN DESIGN

Pella® Vista Series thermally broken aluminum windows and doors are meticulously sculpted for clarity and precision. Backed by a nationwide network of experts with a legacy of service and craftsmanship, it's a design experience that feels as impeccable as it looks.

## ULTRA-MODERN AESTHETICS

Minimalist frames, expansive glass and some of the narrowest sightlines blur boundaries, elevating natural light into a defining element of your design.\*

\*Based on published information for select residential aluminum window and door brands.

NARROW  
SIGHTLINES  
CONNECT YOU  
TO NATURE

TRUSTED DESIGN PARTNERS

From initial  
concepting  
to installation  
and service,  
we're here  
to support  
your vision.

WHERE  
VISION MEETS  
POSSIBILITY

Crafted for those who demand more, Pella® Vista Series offers a flexible system of integrated products, with over one billion possible aesthetic design options, to help turn your vision into reality.

\*Based on available options on an operable casement.

HIGH-  
PERFORMANCE  
DESIGN

Every product is engineered for exceptional strength, smooth operation and thermal efficiency, helping to ensure your project stands the test of time.

CUSTOM  
GLASS WALLS  
BLUR THE  
BOUNDARIES

EXCELLENCE EVERY TIME

Delivering an  
experience  
crafted to feel as  
impeccable as  
it looks.

ART & DESIGN  
CONVERGE  
ON HIGH  
PERFORMANCE



# STRONG, THERMALLY BROKEN ALUMINUM

EACH PRODUCT IS ENGINEERED USING ADVANCED THERMAL-BREAK TECHNOLOGY FOR HIGH-PERFORMANCE, MAXIMIZING THERMAL AND STRUCTURAL PERFORMANCE WHILE KEEPING THE NARROWEST POSSIBLE PROFILES. PELLA® VISTA SERIES PRODUCTS MEET STANDARDS SET BY SOME OF THE MOST STRINGENT ENERGY CODES IN NORTH AMERICA.

POLYAMIDE DESIGN RESISTS THERMAL BOWING

**PREMIUM ALUMINUM**  
Frames and hardware are constructed from premium-grade aluminum alloys and reinforced components.

**THERMALLY BROKEN FRAMES**  
With separate interior and exterior metal surfaces, the frames dramatically reduce heat transfer while supporting large panel sizes and two tone configurations.

**TRIPLE-SEAL TECHNOLOGY**  
Triple-seal gaskets at all junctions on casement and awning windows create multiple barriers against air and water infiltration to deliver year-round comfort.

**PRECISION ASSEMBLED**  
Utilizing innovative automated fabrication and quality control systems, every window and door is produced with precision. This results in accurate alignment and smooth operation over the product's lifetime.

5,929  
DIFFERENT  
FINISH  
COMBINATIONS  
AVAILABLE

**SEAMLESS INSTALLATION AND SIMPLIFIED MULLING**  
Products connect to form custom configurations without complex framing or recalibration. The integrated system streamlines installation for a refined, ultra-modern finish.

**RIGOROUSLY TESTED COMPONENTS**  
Each product undergoes comprehensive testing, including wind load and cycle operation tests, to ensure every window and door meets or exceeds industry standards for strength and durability.

## PROFILES

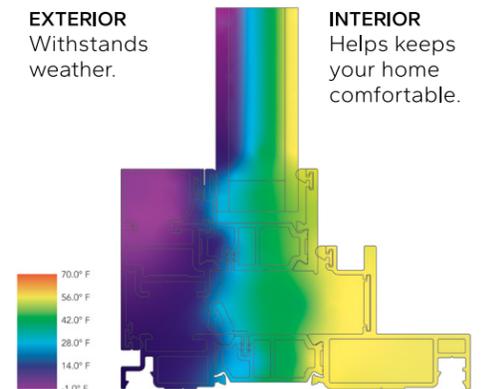
THREE DISTINCT EXTERIOR GLAZING BEAD OPTIONS.



## THERMAL INTEGRITY

**EXTERIOR**  
Withstands weather.

**INTERIOR**  
Helps keeps your home comfortable.



# TURN YOUR VISION INTO REALITY

CREATE SWEEPING, UNINTERRUPTED VIEWS WITH GENEROUS WINDOW AND DOOR COMBINATIONS.

## VIRTUALLY LIMITLESS CONFIGURATIONS

Achieve ultra-modern architecture with a flexible system of integrated products. Pella® Vista Series offers one of the biggest operable aluminum casements, with heights reaching 10 ft. tall.<sup>1</sup>

## COORDINATE WITH ANY DESIGN

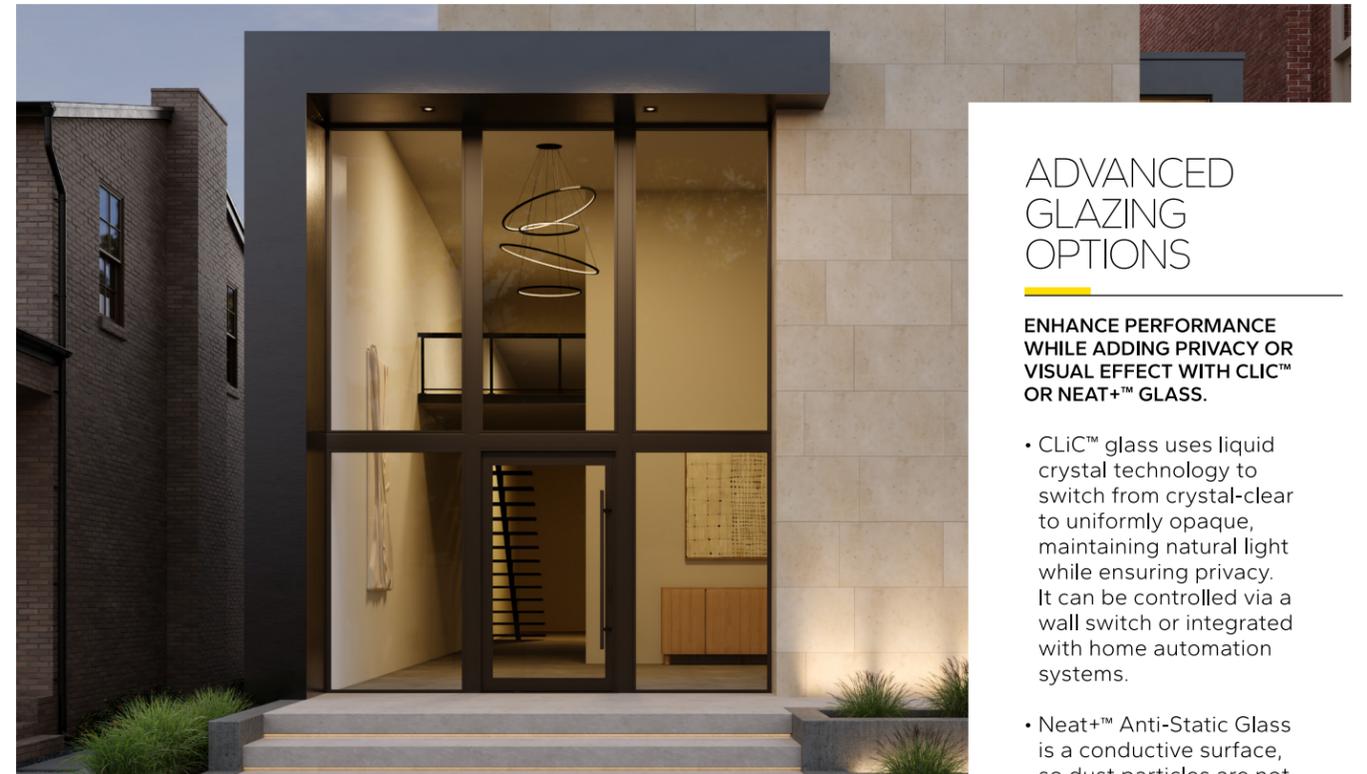
With 6 anodized and 71 standard high-performance paint finishes available, in single color or two-tone, and the capability for custom paint finishes, the design possibilities are virtually endless.

## NARROW SIGHTLINES BLUR BOUNDARIES

Expansive glass panels with some of the narrowest sightlines blur the boundaries between indoors and outdoors.<sup>3</sup>

## CONCEALED HINGES AND WEEP HOLES

Concealed stainless steel window hinges and weep holes maintain the architectural integrity of the product.<sup>2</sup>

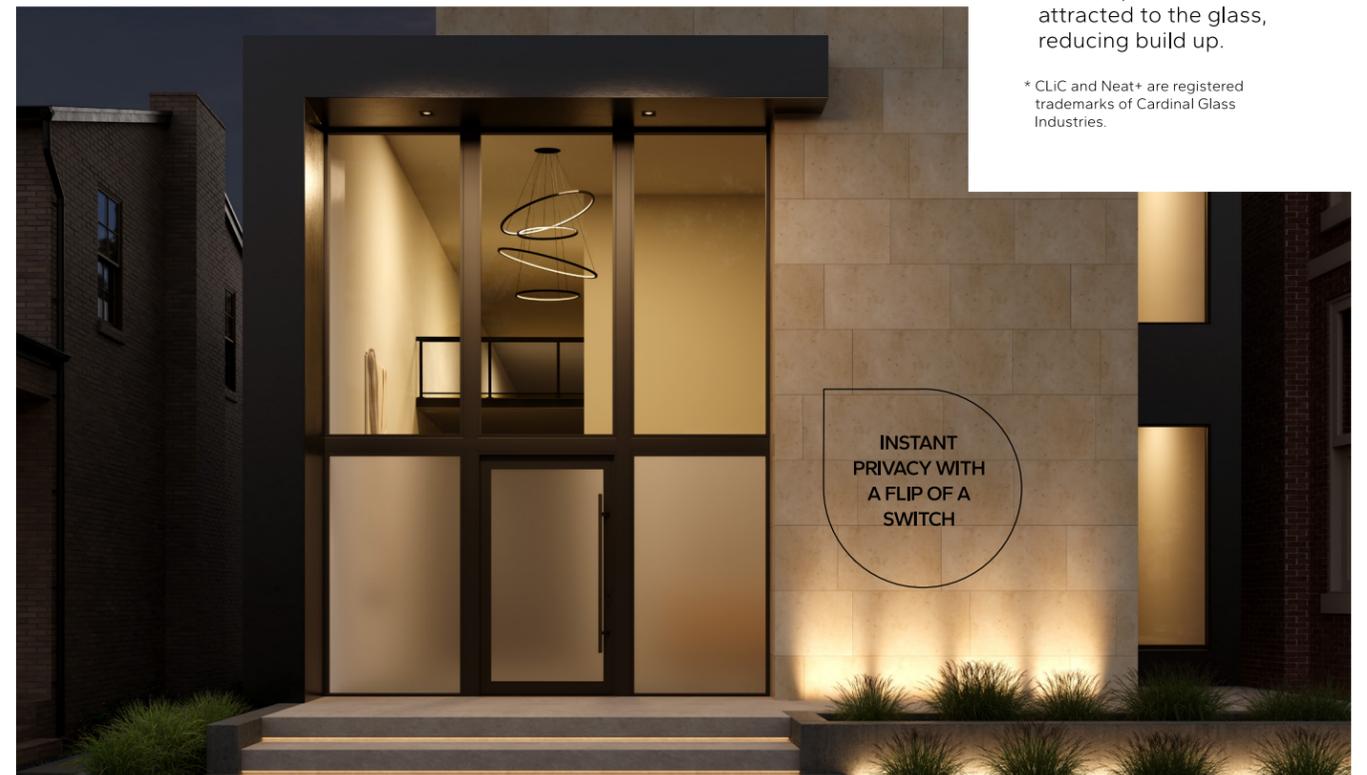


## ADVANCED GLAZING OPTIONS

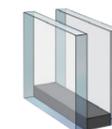
ENHANCE PERFORMANCE WHILE ADDING PRIVACY OR VISUAL EFFECT WITH CLIC™ OR NEAT+™ GLASS.

- CLiC™ glass uses liquid crystal technology to switch from crystal-clear to uniformly opaque, maintaining natural light while ensuring privacy. It can be controlled via a wall switch or integrated with home automation systems.
- Neat+™ Anti-Static Glass is a conductive surface, so dust particles are not attracted to the glass, reducing build up.

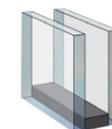
\* CLiC and Neat+ are registered trademarks of Cardinal Glass Industries.



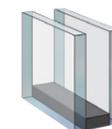
## TRADITIONAL GLAZING OPTIONS



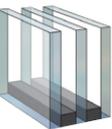
ADVANCED LOW-E



SUNDEFENSE LOW-E<sup>4</sup>



SUNDEFENSE+ LOW-E



SUNDEFENSE TRIPLE

<sup>1</sup> Based on comparing published standard sizes of select residential aluminum window brands.

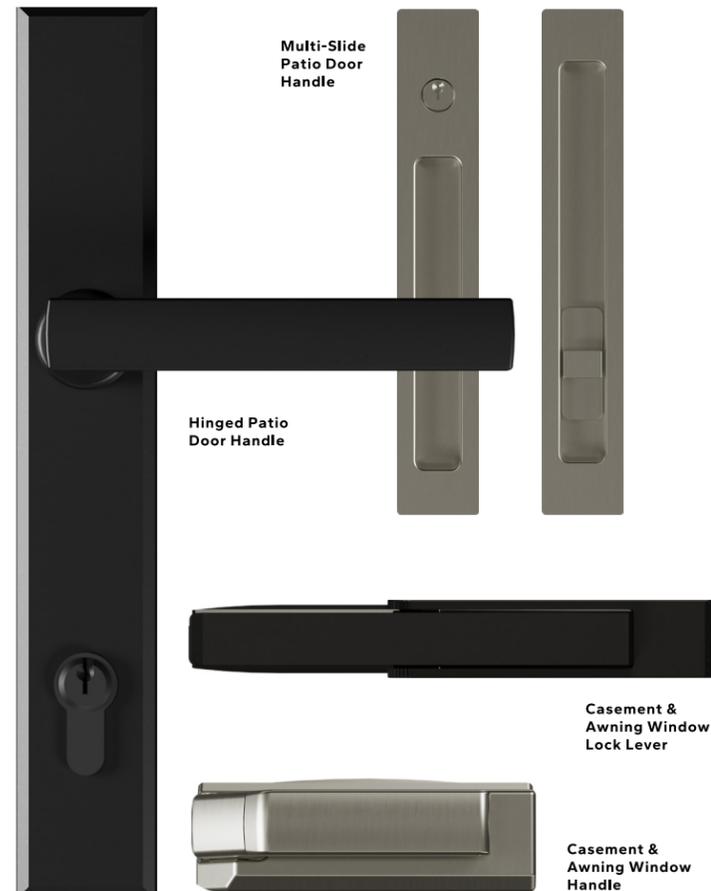
<sup>2</sup> Concealed hinges available on venting windows only.

<sup>3</sup> Based on published information for select residential aluminum window and door brands.

<sup>4</sup> Laminated options available.

# HARDWARE AND DESIGN

MINIMALIST PROFILES AND CONCEALED HARDWARE MAINTAIN A CLEAN, MODERN LOOK.



## DURABLE, MINIMALIST HARDWARE DESIGN

All hardware is designed for comfortable handling and is tested for smooth operation and long-term durability.

## WINDOW GRILLES

Choose from Simulated-Divided-Light in square or beveled profiles. Grilles-between-the-glass also available for added design flexibility.



7/8" Beveled SDL Bar    7/8" Square SDL Bar    11/16" Sculptured Grilles-Between-the-Glass    5/8" Flat Grilles-Between-the-Glass

## SILL OPTIONS

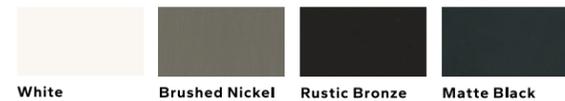
Select sills feature a built in internal drainage system that directs water to the exterior. Pivot doors are available with no sill or an accessible sill.

- Sliding Sills and Hinged Wept Sills
- Multi-Slide Standard Wept Sill 1.25"
- Multi-Slide Standard Wept Sill with 1.5" or 2.5" Riser
- Multi-Slide Barrier-Free Sill

## SCREENS

Choose high visibility mesh for better airflow and optical clarity or a more durable mesh ideal for pets. The screen frame is completely concealed within the window frame providing clean lines and unobstructed views. Screen options by product vary.

## Window Hardware Finishes:

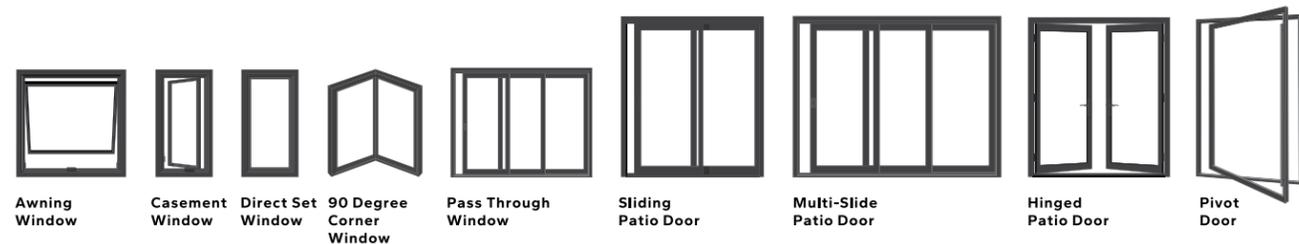


## Patio Door Hardware Finishes:



## AVAILABLE STYLES

MODULAR FRAME SYSTEM ALLOWS FOR NEARLY ANY COMBINATION.



EXCEPTIONAL RESULTS

A thoughtful balance of design and performance shapes spaces that feel effortlessly modern, down to every detail.



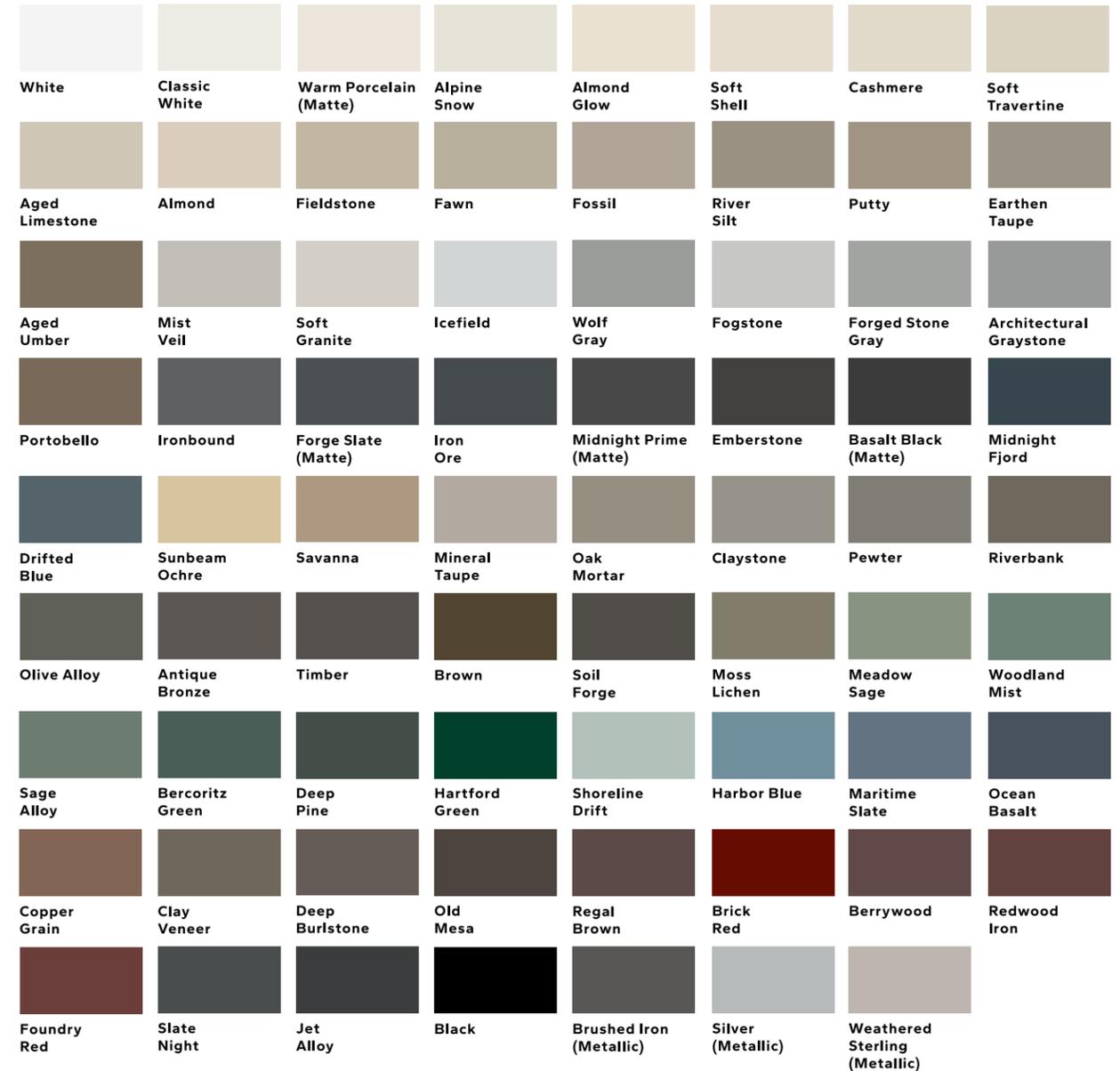
# COLOR OPTIONS

CHOOSE FROM A WIDE SELECTION OF HIGH-PERFORMANCE FINISHES. TWO-TONE OPTIONS ALSO AVAILABLE.

## Anodized Finishes



## Painted Finishes



AAMA 611 Class 1 anodized finishes and AAMA 2605 painted finishes. Finishes and colors shown may not be actual representations. See your local Pella Sales Representative for details.



## DEDICATED SUPPORT

**BACKED BY A NATIONWIDE NETWORK**  
Every step of the way, our nationwide network of window and door experts is here to support your vision—from initial concepting through installation and service. As a single, dedicated distribution partner for your project, we deliver efficient design, quoting, procurement, delivery and service for the lifetime of your product.

**INDUSTRY-LEADING LIMITED LIFETIME WARRANTY\***  
We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all our Pella® Vista Series windows and patio doors with an industry-leading limited lifetime warranty.

## ARCHITECTURAL SERVICES

**GET EXPERT DESIGN ANALYSIS, TECHNICAL SUPPORT AND TAILORED SOLUTIONS FOR ANY PROJECT**

When you work with the Pella Architectural Services Team, you receive:

- Fast and accurate quotes and detailed drawings that streamline approvals, helping solve application challenges and keep projects moving.
- Optional, on-site advisory and field measurement services to help ensure every product fits properly and installs smoothly, minimizing delays and rework.
- Advanced offerings like energy use comparisons, in-house engineering solutions and code compliance support so you can confidently deliver homes your clients will love.



SEAMLESS  
INSTALLATION  
FOR A REFINED,  
ULTRA-MODERN  
FINISH

\* See written limited warranties for complete details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty), or contact Pella Customer Service.

PLANNED WITH PURPOSE

With deep expertise and a passion for precision, we help transform your vision into reality.





## THE CONFIDENCE OF A STRONG WARRANTY

Pella® Vista Series products are backed by a strong limited lifetime warranty. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](https://pella.com/warranty).

**LEARN MORE AT [PELLA.COM](https://pella.com) OR CALL 833-44-PELLA**

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**NOTE:** Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

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