

# Introducing Pella® Vista Series

Precision crafted aluminum that helps blur the line between indoors and outdoors.



Crafted for visionaries of modern architecture, Pella Vista Series thermally broken aluminum windows and patio doors are meticulously sculpted for clarity and precision. Our high-performance products pair ultra-thin profiles with expansive glass to elevate light into a defining element of your design. Backed by a nationwide network of experts with a legacy of service and craftsmanship, it's a design experience that feels as impeccable as it looks.



## Ultra-Modern Aesthetics

Minimalist frames, expansive glass and some of the narrowest sightlines blur boundaries, elevating natural light into a defining element of your design.<sup>1</sup>

## Where Vision Meets Possibility

Pella Vista Series offers a flexible system of integrated products with over one billion possible aesthetic design options to help turn your vision into reality.<sup>2</sup>

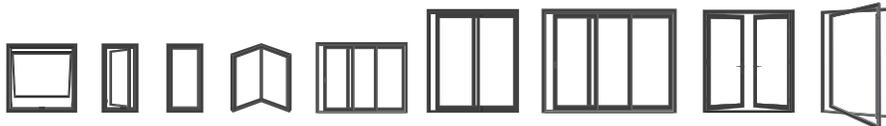
## High-Performance Design

Every product is engineered for exceptional strength, smooth operation and thermal efficiency, helping to ensure your project stands the test of time.

## Seamless Installation

Products connect easily to form custom configurations without complex framing or recalibration. The integrated system streamlines installation for a refined, ultra-modern finish.

Available in these window and patio door styles:



<sup>1</sup> Based on published information for select residential aluminum window and door brands.

<sup>2</sup> Based on available options on an operable casement.

## Product Specifications

### Narrow Sightlines

Ultra-thin, frames maximize daylight with some of the narrowest sightlines.\*

### Expansive Glass

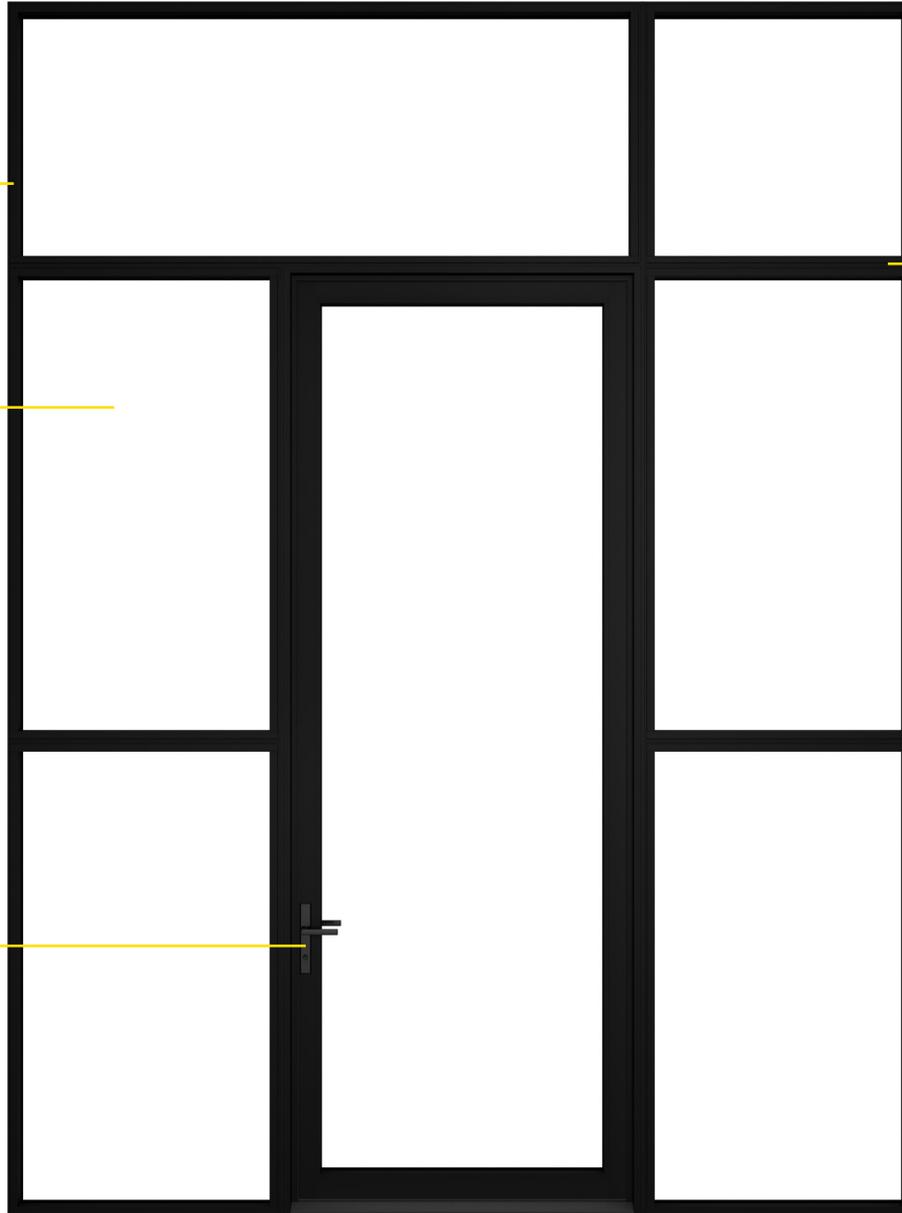
Large floor-to-ceiling panels enhance light and connection.

### Adaptable Design

The modular frame system allows for nearly any combination of window types to be joined together, giving you minimal obstructions and impressive structural integrity.

### Durable Hardware

Concealed, minimalistic hardware supports expansive sizes and effortless function.



### Concealed Weep Channel

Concealed drainage eliminates exposed holes for a clean aesthetic.

### Seamless Installation

From start to finish, Pella® Vista Series installs easily for a polished design.

### Precision Assembly

Mechanically fastened corner keys help eliminate bowing to keep the unit square.

### Thermally Broken Aluminum

The thermal break reduces temperature transfer, improving energy efficiency and supporting high condensation ratings in cold climates.

Window & Patio Door Styles	Min. Width	Min. Height	Max. Width	Max. Height	Max. Performance Class & Grade	Performance Values			Frame/Install
						U-Factor	SHGC	STC	
Awning Window	18"	19.75"	62.75"	60.75"	PG-55	0.25 – 0.50	0.13 – 0.51	25 – 32	With or Without Frame Nailing Fin
Casement Window	18"	24"	48"	120.12"	PG-50	0.25 – 0.49	0.12 – 0.51	27 – 31	
Direct Set Window	10.5"	10.5"	144"	144"	PG-100	0.17 – 0.49	0.15 – 0.65	27 – 32	
Pass Through Window	63.25"	44.75"	848.46"	80.5"	NA	0.23 – 0.49	0.13 – 0.55	--	
90 Degree Window with Corner Post	34.87"	18"	119.62"	120.25"	PG-60	--	--	--	
Sliding Patio Door	56"	74.75"	283"	144"	PG-40	0.27 – 0.50	0.13 – 0.55	--	
Hinged Patio Door	21"	36"	96"	120"	PG-60	0.22 – 0.46	0.13 – 0.49	30 – 38	
Pivot Door	50.84"	80.75"	98.84"	170.56"	--	--	--	--	
Multi-Slide Door	63.25"	80.16"	848.46"	144.5"	PG-35	0.23 – 0.49	0.13 – 0.55	--	

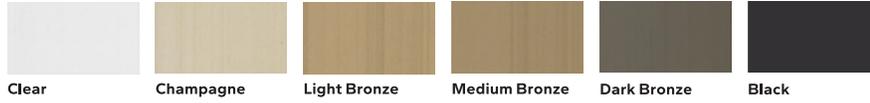
Any size increment available within the minimum and maximum restrictions and square footage limitations. Sizes are based on rough opening width and height. See sales representative for additional sizing information.

\*Based on published information for select residential aluminum window and door brands.

## Colors

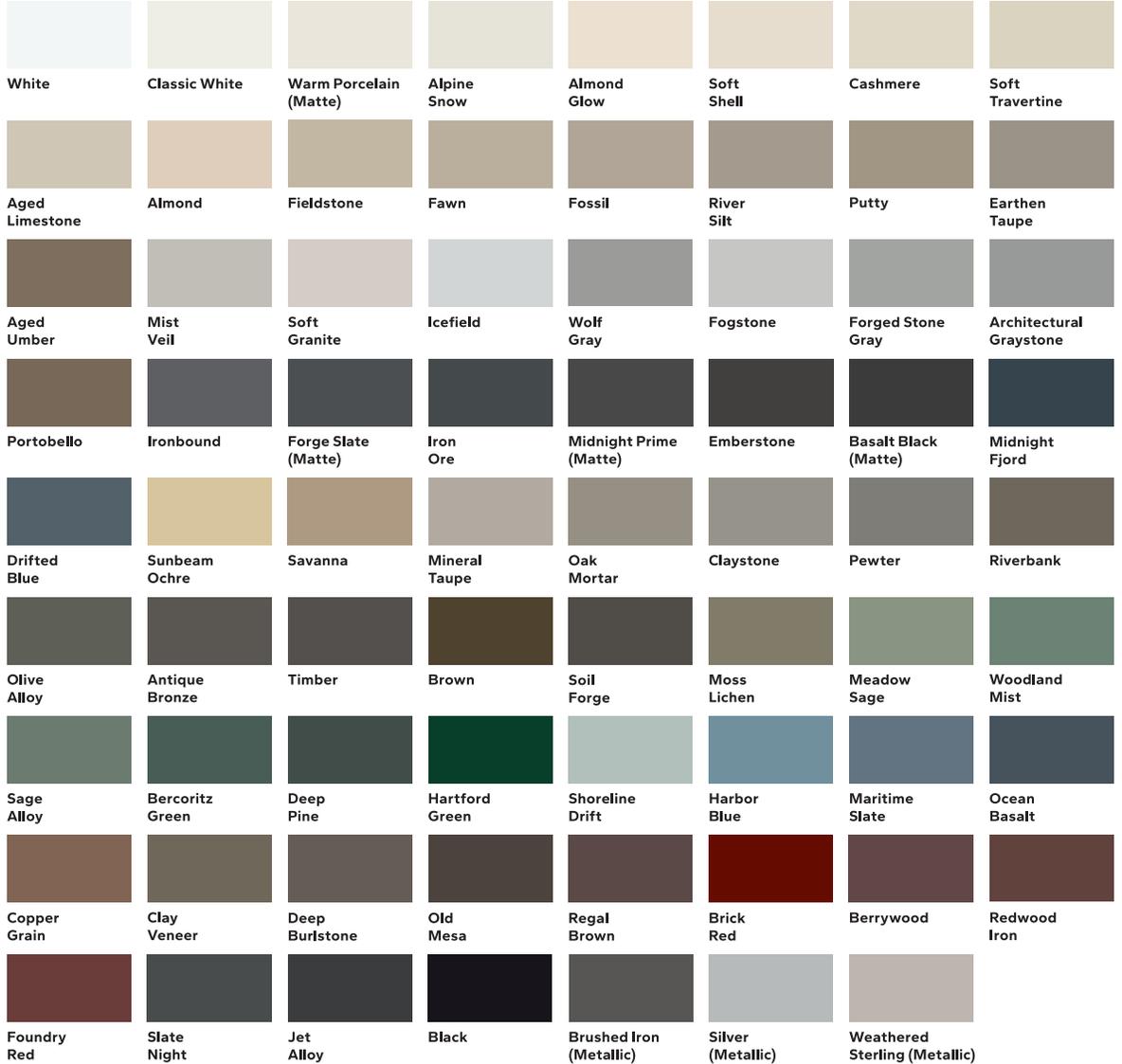
Choose from a wide selection of high-performance finishes. Two-tone options are also available.

### Anodized Finishes



Clear Champagne Light Bronze Medium Bronze Dark Bronze Black

### Painted Finishes



White Classic White Warm Porcelain (Matte) Alpine Snow Almond Glow Soft Shell Cashmere Soft Travertine  
 Aged Limestone Almond Fieldstone Fawn Fossil River Silt Putty Earthen Taupe  
 Aged Umber Mist Veil Soft Granite Icefield Wolf Gray Fogstone Forged Stone Gray Architectural Graystone  
 Portobello Ironbound Forge Slate (Matte) Iron Ore Midnight Prime (Matte) Emberstone Basalt Black (Matte) Midnight Fjord  
 Drifted Blue Sunbeam Ochre Savanna Mineral Taupe Oak Mortar Claystone Pewter Riverbank  
 Olive Alloy Antique Bronze Timber Brown Soil Forge Moss Lichen Meadow Sage Woodland Mist  
 Sage Alloy Bercoritz Green Deep Pine Hartford Green Shoreline Drift Harbor Blue Maritime Slate Ocean Basalt  
 Copper Grain Clay Veneer Deep Burlstone Old Mesa Regal Brown Brick Red Berrywood Redwood Iron  
 Foundry Red Slate Night Jet Alloy Black Brushed Iron (Metallic) Silver (Metallic) Weathered Sterling (Metallic)

AAMA 611 Class 1 anodized finishes and AAMA 2605 painted finishes. Finishes and colors shown may not be actual representations. See your local Pella Sales Representative for details.

## Exterior Glazing Beads

We offer three unique glazing bead profiles, allowing you to customize the exterior appearance of your windows to match your project's style.



Square Bead



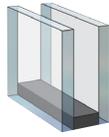
Narrow Bead



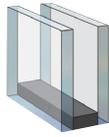
Beveled Bead

## Glass

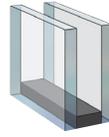
Choose from a variety of glazing and specialty glass options to maximize energy efficiency. Advanced glazing options, such as Neat+™ anti-static glass and CLiC™ glass, enhance performance while providing creative freedom for privacy and visual effects. Triple-pane glazing also available for enhanced performance.



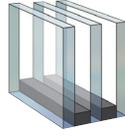
Advanced Low-E



SunDefense Low-E\*



SunDefense+ Low-E



SunDefense Triple

## Grilles

Choose from Simulated-Divided-Light in square or beveled profiles. Grilles-between-the-glass also available for added design flexibility.



7/8" Beveled SDL Bar



7/8" Square SDL Bar



11/16" Sculptured Grilles-Between-the-Glass



5/8" Flat Grilles-Between-the-Glass

## Hardware

Concealed or minimalistic options maintain modern sightlines and are designed for long-term performance. Select window and patio door options shown.



Multi-Slide Patio Door Handle



Hinged Patio Door Handle



Casement & Awning Window Lock Lever



Casement & Awning Window Handle



Hinged Patio Door 6-Way Adjustable Hinge



Sliding & Multi-Slide Precision Bearing Quad Rollers

### Window Finishes:



White



Brushed Nickel



Rustic Bronze

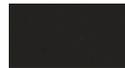


Matte Black

### Patio Door Finishes:



Satin Nickel



Rustic Bronze



Matte Black



## Bring Your Vision to Life with Pella Architectural Solutions

Our team offers expert design analysis, technical support and tailored solutions — from fast quoting and detailed drawings to on-site advisory and field measurement services. With energy use comparisons, in-house engineering and code compliance support, you can deliver high-performance, beautiful homes with confidence. Access detailed CAD files and technical resources to bring your vision to life at [pella.com/vista](https://pella.com/vista).

**NOTE:** Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

**Want to learn more? Call us at 833-44-PELLA or visit [pella.com](https://pella.com)**

\* Laminated options available.

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