



WHY CHOOSE PELLA® WOOD PRODUCTS?

Wood windows and patio doors are loved for their beauty, strength and resilience. Pella wood products have evolved for a new generation, featuring exclusive innovations and custom craftsmanship that fit most any budget, style or performance needs.



1 Low-maintenance EnduraClad® exterior.

Durable aluminum-clad finish resists fading and helps protect the exterior for years.

- Multistep, baked-on finish available in up to 27 color options, plus custom colors
- Sealed cladding and joints for water management
- Aluminum cladding that expands and contracts with wood

2 EnduraGuard® wood protection.

Pella's EnduraGuard formula provides advanced protection from the elements.

- Protects against the effects of moisture, decay, stains from mold and mildew, and termite damage
- 3 active ingredients¹
- Wood that is immersion-treated after cutting

3 Exceptional energy efficiency.

Pella wood windows and patio doors are ENERGY STAR® certified in all 50 states.

- Wood – a natural insulator
- Energy-saving double- and triple-pane glass
- Pella's InsulShield® glass collection that offers choices designed for specific climate types
- Long-lasting insulating glass seal that provides a clear view

4 Design flexibility.

Beautiful, timeless, authentic wood offers the most design options. **See reverse for design possibilities.**



NOTE: Stain mold present after field testing comparing a casement wood window of a major competitor that pressure-treats to a Pella casement wood window, after seven months of exposure to moisture. For testing purposes, the seal between the bottom rail and the glass was compromised in both units.

¹ Against the effects of moisture.

² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at installpella.com/warranties, or contact Pella Customer Service at 866-319-0397.



The Best Limited Lifetime Warranty for Wood Windows and Patio Doors²

Pella wood windows and patio doors are backed by one of the best warranties in the business. See written warranty for complete details, including exceptions and limitations.

DISTINCTIVE PELLA CRAFTSMANSHIP



**ARCHITECT SERIES®
TRADITIONAL**

Exquisitely crafted and finely detailed.



**ARCHITECT SERIES®
CONTEMPORARY**

Sleek lines and expansive glass.



DESIGNER SERIES®

Exclusive snap-in between-the-glass blinds or shades.



PELLA® 450 SERIES

Pella wood craftsmanship at a competitive price.

Unfinished Wood



Pine



Douglas Fir¹



Mahogany¹

Prefinished Stains (Pine)



Natural



Golden Oak



Early American



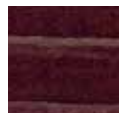
Special Walnut



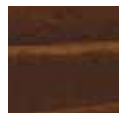
Provincial



Cherry



Red Mahogany

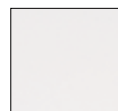


Dark Mahogany



Black²

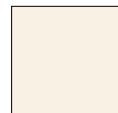
Prefinished Paint (Pine)



White



Bright White



Linen White



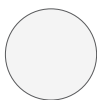
Primed

¹ Available only on Architect Series products.

² Available only on Architect Series and Designer Series products.

Low-Maintenance EnduraClad® Exterior Finish Colors (optional matching exterior trim available)

Available on Architect Series and Designer Series products:



Classic White



Vanilla Cream



Almond



Sand Dune



Honeysuckle



Fossil



Deep Olive



Auburn Brown



French Roast



Summer Sage



Hemlock



Eldridge Gray



Iron Ore



Naval



Stormy Blue

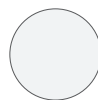


Real Red



Cranberry

Available on all Pella wood product lines:



White



Poplar White



Tan



Putty



Portobello



Brown



Hartford Green



Morning Sky Gray



Black



Brick Red

Optional grille styles and patterns, hardware styles and finishes, and screen types are also available. To learn more about Pella wood clad products, contact your local Pella sales representative.

