

Introducing Pella® Aluminum

Modern design and architectural precision that blurs the line between indoors and out.



Our ultra-thin, thermally broken aluminum windows and patio doors are crafted for ultra-modern custom homes — engineered to unite bold design and performance while dissolving the boundary between indoor and outdoor living.



Ultra-Modern Aesthetic

Minimalist frames with some of the narrowest sightlines maximize daylight and create a striking visual impact, connecting the indoors and outdoors seamlessly.

Design Versatility

Modular design enables custom glass walls by combining various window and door types, while consistent reveals ensure clean, precise alignment.

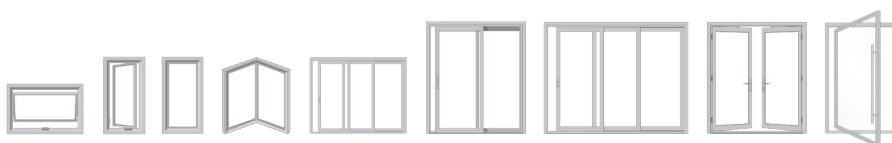
Precision Engineering

Engineered to bring bold design visions to life. Each product is designed to maximize thermal and structural performance with the narrowest possible profile.

Seamless Installation

Products connect easily to form custom configurations without complex framing or recalibration. The integrated system streamlines installation for a refined, ultra-modern finish.

Available in these window and patio door styles:



Product Specifications

Narrow Sightlines

Ultra-thin, modern profiles maximize visible glass for unobstructed views.

Expansive Glass

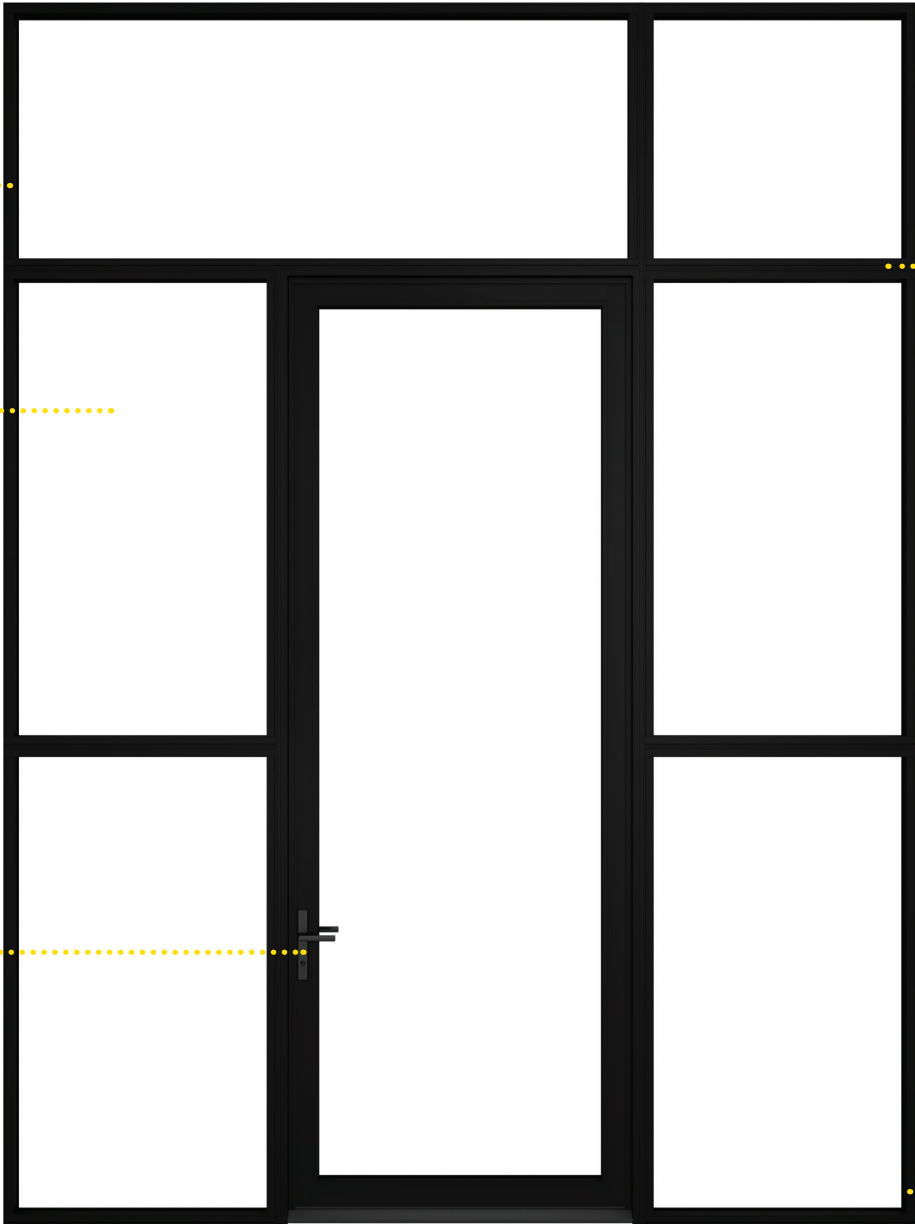
Large floor-to-ceiling panels enhance light and connection.

Adaptable Design

The modular frame system allows for nearly any combination of window types to be joined together, giving you minimal obstructions and impressive structural integrity.

Durable Hardware

Concealed, minimalistic hardware supports expansive sizes and effortless function.



Concealed Weep Channel

Concealed drainage eliminates exposed holes for a clean aesthetic.

Seamless Installation

From start to finish, Pella® Aluminum installs easily for a polished design.

Precision Assembly

Mechanically fastened corner keys help eliminate bowing to keep the unique square.

Thermally Broken Aluminum

Designed for use in any climate or region. Available in three distinct exterior glazing bead options.


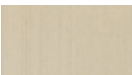


Window & Patio Door Styles	Min. Width	Min. Height	Max. Width	Max. Height	Performance Class & Grade	Performance Values			Frame/Install
						U-Factor	SHGC	STC	
Awning Window	18"	20"	60"	60"	PG-55	0.25 – 0.50	0.13 – 0.51	25 – 32	With or Without Frame Nailing Fin
Casement Window	18"	24"	48"	120"	PG-50	0.25 – 0.49	0.12 – 0.51	27 – 31	
Direct Set Window	12"	12"	132"	132"	PG-100	0.17 – 0.49	0.15 – 0.65	27 – 32	
Pass Through Window	65.708"	38.568"	848.461"	80.162"	NA	0.23 – 0.49	0.13 – 0.55	--	
90 Degree Window with Corner Post	34.875"	18"	119.625"	120"	PG-60	0.17 – 0.49	0.15 – 0.65	27 – 32	
Sliding Patio Door	60"	80"	238"	144"	PG-40	0.27 – 0.50	0.13 – 0.55	--	
Hinged Patio Door	36"	80"	96"	120"	PG-60	0.22 – 0.46	0.13 – 0.49	30 – 38	
Pivot Door	50.844"	98.563"	98.844"	170.563"	--	--	--	--	
Multi-Slide Door	79.708"	80.161"	848.461"	144"	PG-35	0.23 – 0.49	0.13 – 0.55	--	

Any size increment available within the minimum and maximum restrictions. Sizes are based on rough opening width and height.

Colors

Choose from a wide selection of high-performance finishes. Two-tone options are also available.

Anodized
Finishes

					
Clear	Champagne	Light Bronze	Medium Bronze	Dark Bronze	Black

Painted
Finishes

							
Adobe	Brick Red	Cameo	Craftsman Bronze	Desert Tan	Gray Matters	Hartford Green	Heritage Brown
							
Jet Black	Obsidian	Tan	White	Dune White (Matte)	Burnt Slate (Matte)	Black Steel (Matte)	Iron (Matte)
							
Alabaster	Pearl	Moderate White	Linen	Accessible Beige	Sandstone	Driftwood	Natural Canvas
							
Olympus White	Glacier Gray	Wall Street	Gunpowder	Sunbeam Yellow	Serengeti Grass	Oatmeal Cream	Mushroom Gray
							
Stone Gray	Prestige	Shale	Bronze Green	Quaker Bronze	Tudor House	Twilight Bronze	Moss
							
Arcadian	Woodland Green	Bercoritz Green	Shoreline	Agean Blue	Distance	Bluestone	Indigo
							
Midnight Blue	Timberidge	Superior Bronze	Appalachian Brown	Royal Brown	Boysenberry	Firebrick	Espresso Metallic
							
Warm Silver Metallic	Antique Silver Metallic						

Class 1 anodized finishes and AAMA 2605 painted finishes. Finishes and colors shown may not be actual representations. See your local Pella Sales Representative for details.

Exterior Glazing Beads

We offer three unique glazing bead profiles, allowing you to customize the exterior appearance of your windows to match your preferred style.



Square Bead



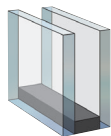
Narrow Bead



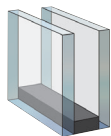
Beveled Bead

Glass

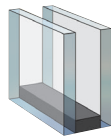
Maximize energy efficiency with a variety of glass options.



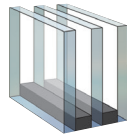
Advanced
Low-E



SunDefense
Low-E*



SunDefense+
Low-E



SunDefense
Triple

Grilles

Choose from Simulated-Divided-Light in square or beveled profiles. Grilles-between-the-glass also available for added design flexibility.



7/8" Beveled
SDL Bar



7/8" Squared
SDL Bar

Hardware

Concealed or minimalistic options maintain modern sightlines and uncompromised function. Select window and patio door options shown.



Casement & Awning
Window Handle



Casement & Awning
Window Lock Lever



Multi-Slide Patio
Door Handle



Hinged Patio
Door Handle

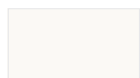


Hinged Patio Door
6-Way Adjustable
Hinge

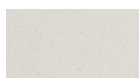


Sliding & Multi-Slide
Precision Bearing
Quad Rollers

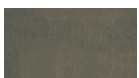
Window Finishes:



White



Brushed Nickel



Rustic Bronze

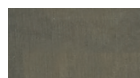


Matte Black

Patio Door Finishes:



Satin Nickel



Rustic Bronze



Matte Black



Bring Your Vision to Life with Pella Architectural Solutions

Our team offers expert design analysis, technical support and tailored solutions — from fast quoting and detailed drawings to on-site advisory and field measurement services. With energy use comparisons, in-house engineering and code compliance support, you can deliver high-performance, beautiful homes with confidence. Access detailed CAD files and technical resources to bring your vision to life at pella.com/aluminum.

NOTE: Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

Want to learn more? Call us at 833-44-PELLA or visit pella.com

* Laminated options available.