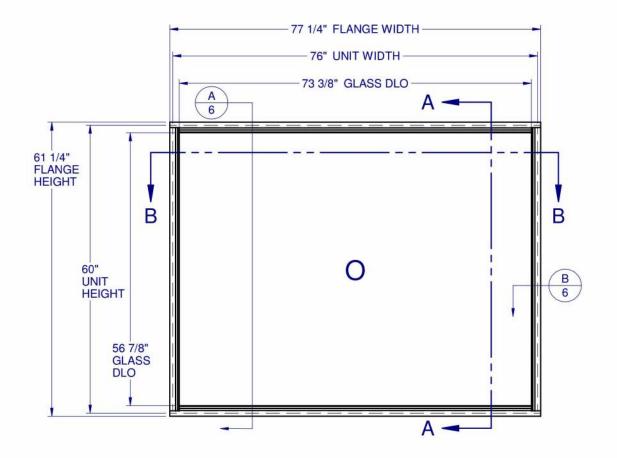
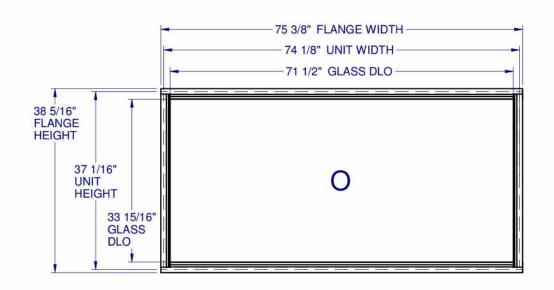
PICTURE WINDOW - IMPACT





GENERAL NOTES:

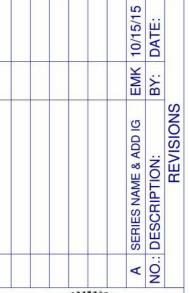
- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ) AND IS RATED FOR WIND ZONE 4 MISSILE LEVEL D IMPACT USE AS DEFINED IN ASTM E 1996 PER THE FBC.
- 2. GLAZING DETAIL: (SEE SHEET 2)
- 3. CONFIGURATIONS: "O"
- 4. DESIGN PRESSURES:
 - -NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04.
 - -POSITIVE DESIGN LOADS BASED ON TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE, AND GLASS TABLES ASTM E-1300-04.
- 5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 6 FOR INSTALLATION DETAIL. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 6. PRODUCTS APPROVED FOR IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED.
- 7. ALL RECTANGULAR FRAMES SCREWED TOGETHER. JOINTS WITH ANGLES GREATER THAN 105 DEGREES OR LESS THAN 75 DEGREES ARE WELDED TOGETHER. SMALL JOINT SEAM SEALANT USED AT ALL JOINTS.
- 8. SERIES / MODEL DESIGNATION PW-3150. (A.K.A. PW-3750)
- 9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING: O = FIXED LITE
- 10. SECTION CALLOUTS APPLY TO ALL CONFIGURATIONS.

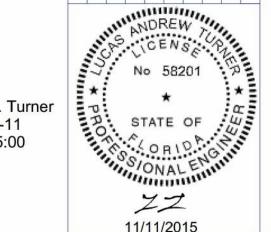
Lucas A. Turner 2015-11-11 10:52-05:00



1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

3150 ALUM. PICTURE WINDOW IMPACT





LUCAS A. TURNER, P.E. FL PE # 58201 1239 JABARA AVE. NORTH PORT, FL 34288 PH. 941-380-1574

SHEET DESCRIPTION:

GENERAL NOTES AND ELEVATIONS

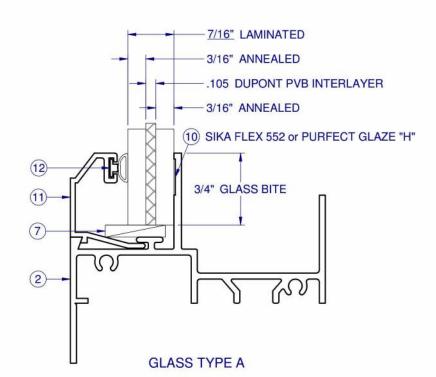
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ADE	07/12/12
DWG #:	REV.:
CWS-810	Α
SCALE:	SHEET
1:20	1 OF 6

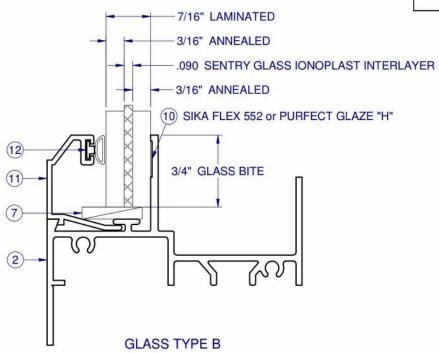
TABLE OF CONTENTS

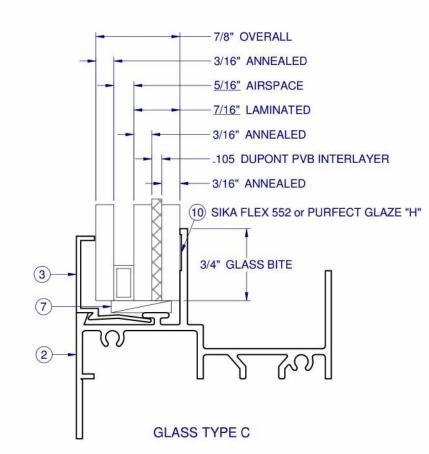
GENERAL NOTES & ELEVATIONS1
GLAZING DETAILS2
SECTION VIEWS3
BOM AND EXTRUSIONS4
ANCHOR SCHEDULE & NOTES5
INSTALLATION DETAILS6

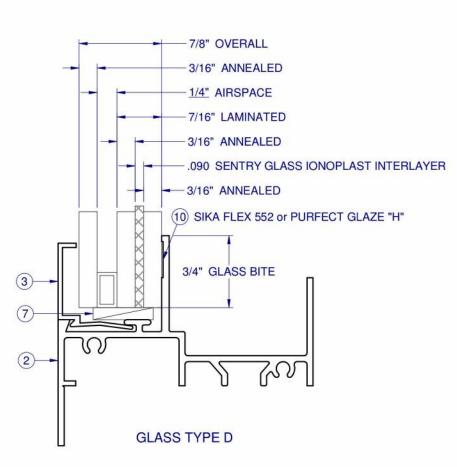
MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
76" x 60"	+/- 65 PSF	LARGE MISSILE IMPACT
74-1/8" x 37-1/16"	+/- 80 PSF	LANGE MISSILE IMPACT

DESIGN PRESSURE (PSF)	MAX. SIZE	FIXED GLASS
+/- 65	76" x 60"	B or D
+/- 80	74-1/8" x 37-1/16"	A or C





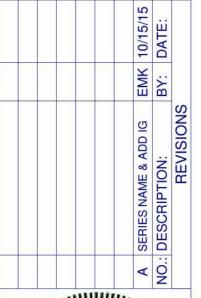


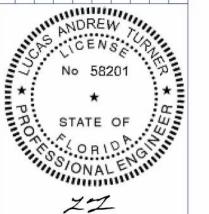




1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

3150 ALUM. PICTURE WINDOW IMPACT





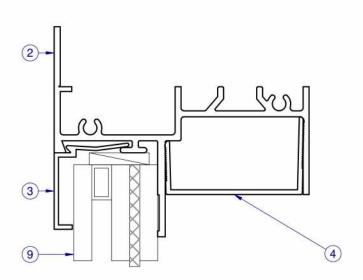
11/11/2015

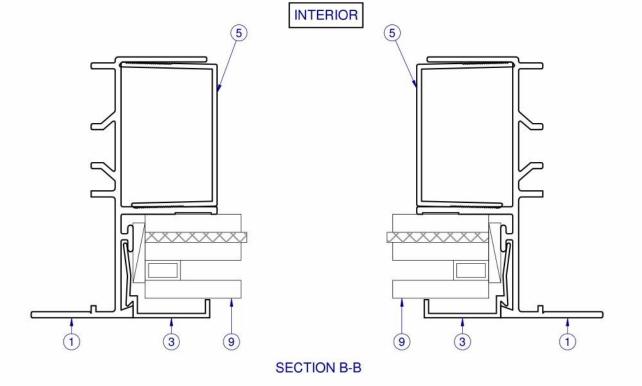
LUCAS A. TURNER, P.E. FL PE # 58201 1239 JABARA AVE. NORTH PORT, FL 34288 PH. 941-380-1574

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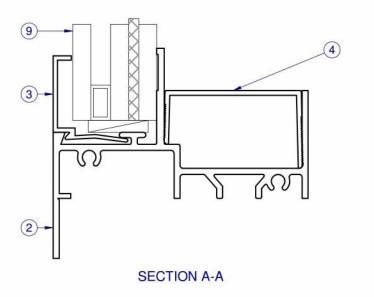
GLAZING DETAILS

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ADE	07/12/12
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SCALE:	SHEET
1:1	2 OF 6





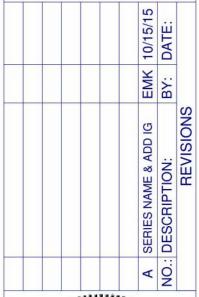


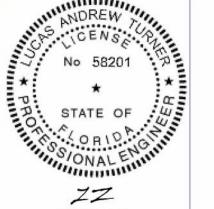




1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

3150 ALUM. PICTURE WINDOW IMPACT





11/11/2015

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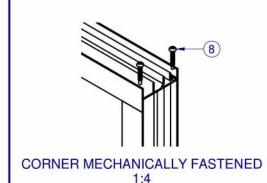
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SECTION VIEWS

DRAWN BY:	DATE:
ADE	07/12/12
DWG #:	REV.:
CWS-810	Α
SCALE:	SHEET
1:1	3 OF 6

ITEM	PART	DESCRIPTION	VENDOR	MATERIAL
1	S-1957	Fr. Jamb	Keymark	Aluminum
2	S-1933	Fr. Head and Sill	Keymark	Aluminum
3	P-5523	Glazing Bead, 7/8"	Team Plastics	PVC
4	S-1954	Sash Stop	Keymark	Aluminum
5	S-1955	Installation Hole Cover	Keymark	Aluminum
6	\$ 	Seam Sealer, SM-5504	Schnee	2
7	P-3352	Set. Blk., 85 Dur., 1/8" x 5/8" x 2" Lg.	Frank Lowe	
8	P-3612	#8 x 1.000 w/ 1/4" lead Quad PH Type A SMS	Fastenal	Steel
9	GLASS	SEE SHEET 2		
10		Purfect Glaze "H"	Henkel	
11	S-1949	Glazing Bead, 7/16"	Keymark	Aluminum
12	P-3443	T-Slot, .290 x .187	Ultrafab	

FRAME PROCESSED CONSTRUCTION





3150 ALUM. PICTURE WINDOW IMPACT

					EMK 10/15/1	DATE:	
					EMK	BY:	
					SERIES NAME & ADD IG	NO.: DESCRIPTION:	REVISIONS
					V	NO.:	
/a	 111	illi	1111	111			



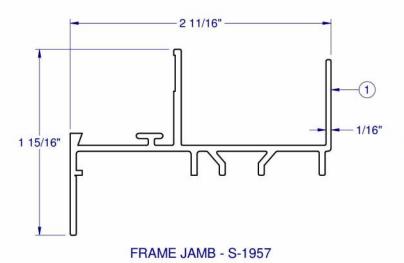
LUCAS A. TURNER, P.E. FL PE # 58201 1239 JABARA AVE. NORTH PORT, FL 34288 PH. 941-380-1574

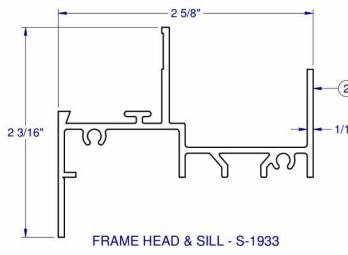
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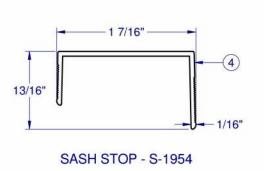
BOM AND EXTRUSIONS

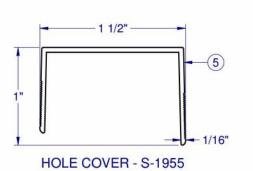
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	CWS-810	Α
SC	1:1	SHEET 4 OF 6

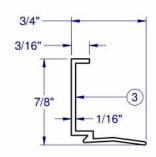
NOTE: ALUMINUM PROFILES ARE 6063-T6 UNLES OTHERWISE NOTED.



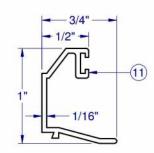




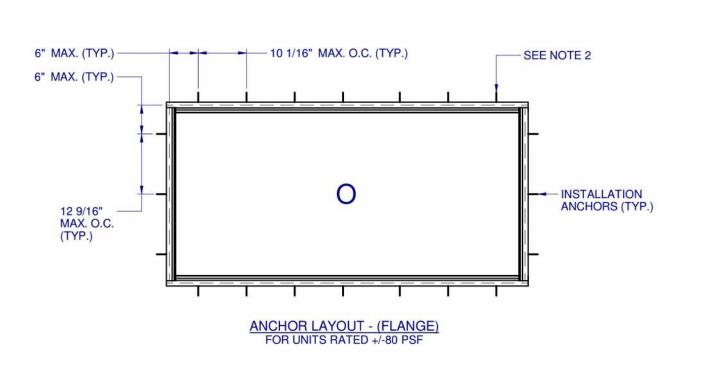


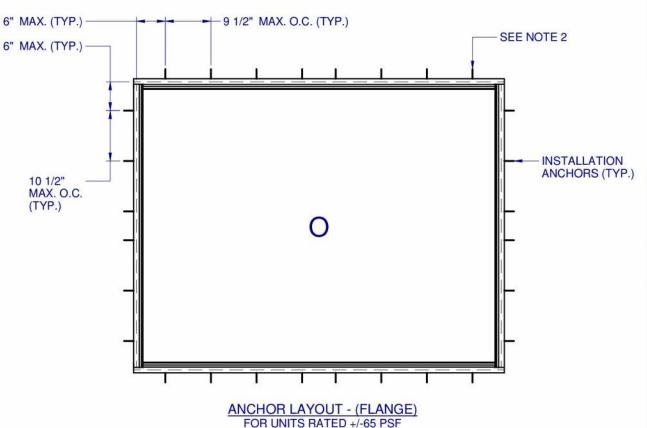






GLAZING BEAD, 7/16" -S-1949

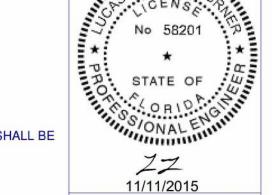




WINDOW SYSTEMS 1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

3150 ALUM. PICTURE WINDOW IMPACT





LUCAS A. TURNER, P.E. FL PE # 58201 1239 JABARA AVE. NORTH PORT, FL 34288 PH. 941-380-1574

SHEET DESCRIPTION:

ANCHOR SCHEDULE AND NOTES

DATE:
07/12/12
REV.:
Α
SHEET
5 OF 6

NOTES:

- 1. INSTALL ONE ANCHOR AT EACH LOCATION. ANCHOR SPACING FOR FLANGE INSTALLATION APPLIES TO ALL SHAPES ALONG ALL FRAME EDGES. SILL ANCHOR SAME AS HEAD.
- 2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
- 3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 6.
- 4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
- 5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 6.
- 6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE.

 INSTALLATIONS TO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND THE SUBSTRATE. INSTALLATIONS TO HOLLOW CMU REQUIRE THE USE OF 1X BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
- 7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3-9/16" FOR MASONRY, 1" FOR WOOD AND METAL.
- 8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 6. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
- 9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

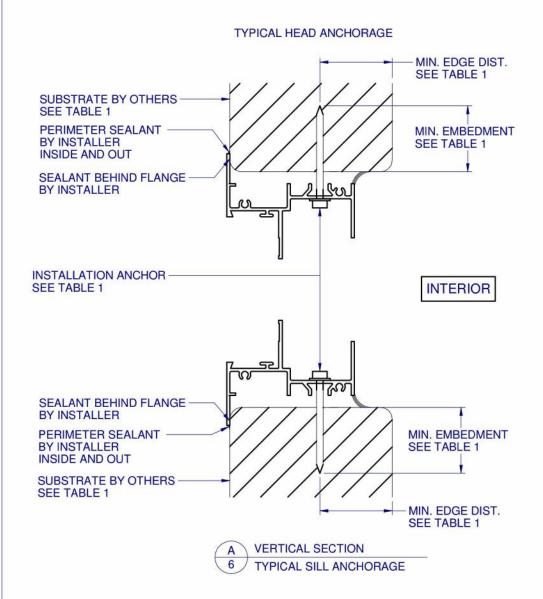
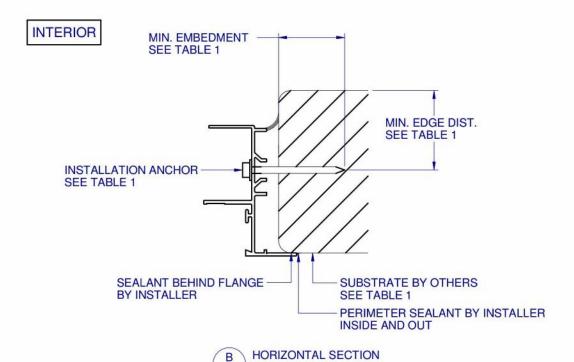


TABLE 1: APPROVED INSTALLATION FASTENERS				
SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.	
CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1-1/2"	1-1/4"	
HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"	
CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"	
GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-3/4"	2-1/2"	
2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"	
2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"	
16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"	
1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"	

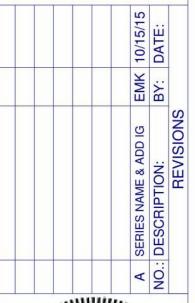


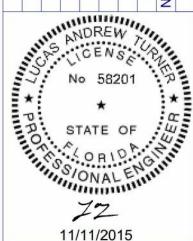
TYPICAL JAMB ANCHORAGE



1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

3150 ALUM. PICTURE WINDOW IMPACT





LUCAS A. TURNER, P.E. FL PE # 58201 1239 JABARA AVE. NORTH PORT, FL 34288 PH. 941-380-1574

SHEET DESCRIPTION:

INSTALLATION DETAILS

DRAWN BY:	DATE:
ADE	07/12/12
DWG #:	REV.:
CWS-810	Α
SCALE:	SHEET
1:2	6 OF 6