Pella 250 Series

Exceptional vinyl performance and style

- **PELLA’S FADE-RESISTANT VINYL FORMULA**
Pella 250 Series is made of high-grade vinyl that resists yellowing and never needs painting. The solid color throughout the vinyl keeps minor dings and scratches virtually invisible. Solid-color frames are available in White, Almond and Fossil.

- **STRONGER FRAMES THAN ORDINARY VINYL**
Pella’s precision welding process creates more durable products that resist warping or twisting over time. Pella 250 Series window frames are 52% stronger than ordinary vinyl.

- **EXCLUSIVE WEATHER PROTECTION SYSTEM**
Protect your home with our exclusive weather seal system on single- and double-hung windows. It has three points of protection to channel water away from the home—including triple weatherstripping.

- **ENERGY STAR® MOST EFFICIENT 2019 WINDOW**
Upgraded triple-pane glass windows are on average 62% more energy efficient than single-pane windows. Pella 250 Series offers products that have been awarded the ENERGY STAR Most Efficient Mark in 2019.

- **DURABLE EXTERIOR FINISHES**
Dual-color frame options offer white interiors with a choice of nine DuraColor™ exterior finishes that exceed industry requirements for fade resistance.

- **STYLE AND INSTALLATION FLEXIBILITY**
Whether your project calls for a modern or traditional look, Pella 250 Series windows provide style flexibility to meet your project’s needs. Multiple frame sizes available.

- **FREE-FORM MULLING CAPABILITIES**
Create a large or unique combination for your project by mulling standard and custom-sized windows together. Combinations are factory-mulled and arrive ready for installation.

- **OPTIONAL PERFORMANCE ENHANCEMENTS**
Increase energy performance and structural strength with optional performance enhancements such as foam insulation and steel reinforcement.

- **ADDITIONAL FEATURES AND OPTIONS**
We have the features and options that fit most any project. Choose from five frame types, dual- and triple-pane glazing, four grille options and a full lineup of window & patio door styles.

- **LIMITED LIFETIME WARRANTY**
Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at installpella.com/warranties.

- **TESTING BEYOND REQUIREMENTS**
At Pella, our products are tested beyond requirements to help ensure they have long-lasting performance and reduce call-backs for you.

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**FRAME COLORS**
Create a signature look with solid-color and dual-color frames. Dual-color frames allow you to choose a different color for the exterior with a White interior.

**SOLID-COLOR:**
- White
- Almond
- Fossil

**DUAL-COLOR FRAMES:**
- Poplar
- White
- Tan
- Fossil
- Brown
- Pontoise
- Morning Sky Gray
- Hartford Green
- Brick Red
- Black

**GRILLES**
Grilles are color-matched to your window or patio door interior and exterior frame color.

**GRILLES**
- Grilles-between-the-glass
  - Flat 5/8"
  - ConTour 1"
  - ConTour 3/4"

**SIMULATED DIVIDED LIGHT**
- 7/8"

**AVAILABLE IN THESE WINDOW & PATIO DOOR STYLES:**
Special shapes also available.

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1. Based on the force required to bend a window frame profile.
2. Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.
3. Window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2000 sq. ft. existing single-family home when comparing a Pella 250 Series window with a traditional single-pane glass unit. Energy efficiency values vary depending on the location and orientation of the unit.
4. Exceeds AAMA 613 test requirements.
5. Actual mullion span and combination size availability depends on design pressure requirements. Consider combination size, weight, and jobsite handling during design.
6. Only available in the West region.
7. Appearance of exterior grille color may vary depending on the Low-E insulating glass selected.
8. Not available with triple-pane glass.

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**PRODUCT SPECIFICATIONS**

<table>
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<tr>
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**WINDOW SIZES AVAILABLE IN 1/8” INCREMENTS**

Please see back cover for disclosures.
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**WINDOW HARDWARE**

**SLIDING, SINGLE- & DOUBLE-HUNG**

Pella’s cam-action locks pull the sashes against the weatherstripping for a tighter seal. Optional AutoLock hardware automatically locks the window when it is shut, simply close the sash and confirm it latches.

**INTEGRATED SASH LIFT**

Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.

**WINDOW LIMITED OPENING DEVICES**

A vent stop can be engaged or disengaged manually and restricts how far the bottom sash of a single- or double-hung window can open. A window opening control device (WOCD) complies with a safety standard and allows for ventilation, emergency escape and rescue when released. A WOCD automatically limits the sash opening to less than four inches, unless it is intentionally disengaged, enabling the sash to fully open.

**SLIDING PATIO DOOR**

Match the door’s exterior color with a color-matched, corrosion-resistant handle, or upgrade the interior finish to add a touch of style.

**PATIO DOOR HARDWARE**

**COLOR-MATCHED FINISHES:**

- WHITE
- ALMOND
- FOSSIL

**ADDITIONAL FINISHES:**

- BRIGHT BRASS
- OIL-RUBBED BRONZE
- SATIN NICKEL

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3 Window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2000 sq. ft. existing single-family home when comparing a Pella 250 Series vinyl window to an InsulShield Advanced Low-E triple pane glass window with argon. The range of energy efficiency will vary from 54% to 77% and will vary by location. Your actual savings will vary. The average window energy efficiency is based on a national average of 94 modeled cities across the country with an adjustment based on population. For more details see pella.com/methodology.
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