Distinctive vinyl windows with superior performance

- **Premium, Low-Maintenance Vinyl**
  Get the best of both worlds — with detailing once only found in wood windows and doors along with low-maintenance vinyl frames. Easy-care vinyl means no more painting, staining or refinishing.

- **Exclusive SmoothSeam™ Interior Welded Corners**
  Virtually invisible interior welded corners for a cleaner, more attractive look with Pella’s exclusive SmoothSeam™ technology.

- **Superior Strength and Outstanding Durability**
  Pella’s exclusive, reinforced frame is 83% stronger than ordinary vinyl.¹

- **Pella’s Fade-Resistant Vinyl Formula**
  Pella 350 Series products are made of high-grade vinyl that resist yellowing and never need painting. The solid-color throughout keeps minor dings and scratches virtually invisible. Solid-color frames are available in White and Almond.

- **Energy Star® Most Efficient Mark in 2019²**
  Pella 350 Series products have been awarded the ENERGY STAR Most Efficient Mark for 2019.² Triple-pane glass for increased energy efficiency is available.

- **Popular Features and Colors**
  Upgraded options are available to fit your style. Choose from additional hardware finishes and styles, grilles-between-the-glass or Simulated-Divided-Light grilles and a variety of dual-color frames.

- **Optional Foam Insulation**
  Pella’s exclusive energy-saving system features up to 18 insulating air chambers. Add optional foam insulation for even better energy performance.

- **The Right Frame**
  A wide variety of frame types coupled with our exclusive reinforced frame meet the requirements of most any project.

- **Limited Lifetime Warranty**
  Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at installpella.com/warranties.

- **Testing Beyond Requirements**
  At Pella, our products are tested beyond requirements to help ensure they have long-lasting performance and reduce call-backs for you.

**Available in these window & patio door styles:**

Fixed and special shape windows also available.

¹² See back cover for disclosures.
## PRODUCT SPECIFICATIONS

### WINDOW & PATIO DOOR STYLES

<table>
<thead>
<tr>
<th>Window &amp; Patio Door Styles</th>
<th>Min. Width</th>
<th>Min. Height</th>
<th>Max. Width</th>
<th>Max. Height</th>
<th>Performance Class &amp; Grade</th>
<th>U-Factor</th>
<th>ShGC</th>
<th>STC</th>
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<tbody>
<tr>
<td>AWNING (DUAL-PANE)</td>
<td>17-1/2&quot;</td>
<td>14-1/2&quot;</td>
<td>59-1/2&quot;</td>
<td>35-1/2&quot;</td>
<td>LC40-LC60</td>
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<td>30-33</td>
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<td>VENT AWNING (TRIPLE-PANE)</td>
<td>17-1/2&quot;</td>
<td>14-1/2&quot;</td>
<td>59-1/2&quot;</td>
<td>35-1/2&quot;</td>
<td>LC40-LC60</td>
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<td>IMPACT AWNING</td>
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<tr>
<td>VENT CASEMENT (DUAL-PANE)</td>
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<td>17-1/2&quot;</td>
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<tr>
<td>VENT SLIDING WINDOW (OX OR XO)</td>
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<td>72&quot;</td>
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<td>72&quot;</td>
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<td>VENT DOUBLE-HUNG (DUAL-PANE)</td>
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<tr>
<td>FIXED FRAME (DUAL-PANE)</td>
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<td>96&quot;</td>
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<td>R30-C60</td>
<td>0.25-0.32</td>
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</tr>
<tr>
<td>SLIDING PATIO DOOR (OX OR XO)</td>
<td>46-1/2&quot;</td>
<td>70-1/2&quot;</td>
<td>95-1/2&quot;</td>
<td>100&quot;</td>
<td>R50</td>
<td>0.29-0.37</td>
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<tr>
<td>SLIDING PATIO DOOR (TRIPLE-PANE)</td>
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<td>70-1/2&quot;</td>
<td>95-1/2&quot;</td>
<td>100&quot;</td>
<td>R50</td>
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<td>46-1/2&quot;</td>
<td>70-1/2&quot;</td>
<td>95-1/2&quot;</td>
<td>100&quot;</td>
<td>R50</td>
<td>0.30-0.79</td>
<td>0.17-0.54</td>
<td>34</td>
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</tbody>
</table>

**Frame / Install**
- Block Frame
- Integral Fin
- Fin with J-Channel
- Flush Flange
- 5/8" Flange Frame
- Pocket Replacement

### Window Sizes Available in 1/8" Increments

Special shapes available. For more information regarding performance, visit installpella.com/performance. Visit PellaADM.com for specific sizes and glazings tested and for more information regarding frame and installation types.

### GRILLES

**Grilles**

Grilles are color-matched to the window or patio door interior and exterior frame color.

![](GRILLES.png)

**3,4** See back cover for disclosures.
WINDOW HARDWARE

CASEMENT & AWNING
Folds neatly out of the way so it won’t interfere with roomside window treatments. Finishes complement frame colors.

| Color-Matched Finishes: | \[White\] | \[Almond\] |

| Additional Finishes: | \[Bright Brass\] | \[Oil-Rubbed Bronze\] | \[Satin Nickel\] |

SLIDING, SINGLE- & DOUBLE-HUNG
Pella’s cam-action locks push the sashes against the weatherstripping for a tighter seal. Optional AutoLock hardware automatically locks the window when it is shut, simply close the sash and confirm it latches.

| Color-Matched Finishes: | \[White\] | \[Almond\] |

| Additional Finishes: | \[Bright Brass\] | \[Oil-Rubbed Bronze\] | \[Satin Nickel\] |

INTEGRATED SASH LIFT
Make raising and lowering single- and double-hung window sashes easy with a standard, integrated sash lift.

| Color-Matched Finishes: | \[White\] | \[Almond\] |

SURFACE-MOUNTED SASH LIFT
Raise and lower single- and double-hung window sashes easily with an optional, surface-mounted sash lift.

| Color-Matched Finishes: | \[White\] | \[Almond\] |

| Additional Finishes: | \[Bright Brass\] | \[Oil-Rubbed Bronze\] | \[Satin Nickel\] |

PATIO DOOR HARDWARE

SLIDING PATIO DOOR
Match the door’s exterior color with a color-matched, corrosion-resistant handle, or upgrade the interior finish to add a touch of style.

| Color-Matched Finishes: | \[White\] | \[Almond\] | \[Fossil\] |

| Additional Finishes: | \[Bright Brass\] | \[Oil-Rubbed Bronze\] | \[Satin Nickel\] |
Create a signature look with solid-color and dual-color frames. Dual-color frames allow you to choose a different color for the exterior with a white interior.

**SOLID-COLOR:**

- WHITE
- ALMOND

**DUAL-COLOR FRAMES:**

- POPLAR
- WHITE
- TAN
- FOSSIL
- BROWN
- PORTOBELLO
- MORNING SKY GRAY
- HARTFORD GREEN
- BRICK RED
- BLACK

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1 Based on the force required to bend a window frame profile.

2 Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

3 Available on windows only and not available with triple-pane glass.

4 Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.