






Carton Flaw	Key Characteristics	Photo
Open Flap	Open end or front flap	
Corner/Carton Dent	A circular depression that affects 2 or more edges, but does not tear carton fibres	
Corner Tear	A complete split of carton laminations that affects 2 or more edges but the carton's inside is not visible.	
Torn Carton	A puncture or tear that exposes the inside of the carton	
Broken Perforations	A split of carton perforation	

Carton Flaw	Key Characteristics	Photo
Carton Peel	A bend away from the carton that includes separation of carton layers.	
Carton Fold/Crease	Any surface impression which does not cause damage to the laminate coating. (fibres not exposed)	
Scratch	Thin line that removes the carton laminate and exposes carton fibres	
Cut	Thin line that removes the carton laminate and carton fibres	

Carton Flaw	Key Characteristics	Photo
Handwritten information.	Any information written on a pack is unacceptable	
Product with label (e.g. "Sample. Not for Sale")	Any label on the product	
30 pack label	Any 30 pack that has been unpacked from a 90 pack (identified by the red label)	
Foreign matter	Including ink, dirt, oil, pen mark, smudge mark and blood.	