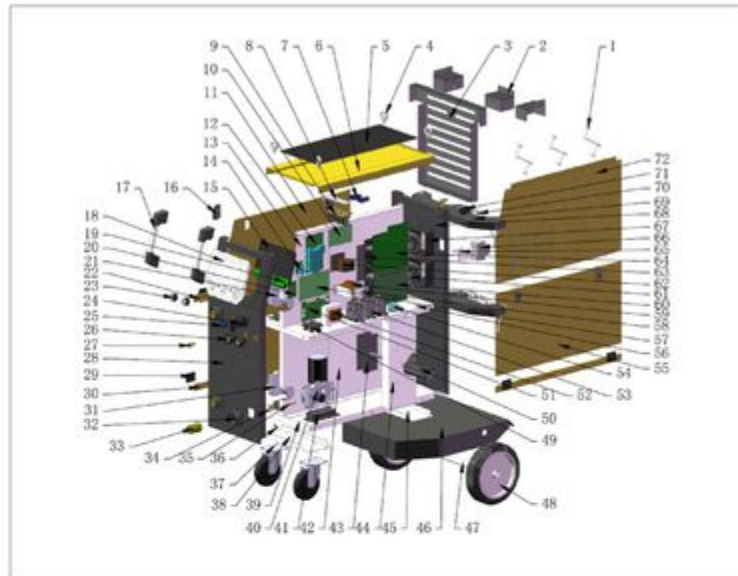


MG258D - SYNERGIC PULSE MIG W/ DIGITAL

§5.3 Machine Parts List



250D DOUBLE PULSE SYNERGIC (DPS)					
Item	Part No.	Description	Item	Part No.	Description
1	521.2563	MIG Torch holder	37	521.2527	Wheel caster 5" - front (2)
2	521.2567	Torch cable supports	38	521.2576	Wheel caster mount plate
3	521.2566	Torch support mount plate	39	521.2571	Chassis
4	521.2522	Lifting lug M8 (4)	40	521.2509	Four roll wire feeder #3 RH
5	521.2516	Rubber tool pad	41	521.2577	Base plate for wire feeder
6	521.2550	Cabinet - Top cover	42	521.2572	Bulkhead (Bottom)
7	707.0164	Gas hose quick-connect	43	521.2579	Spool holder mount plate(3)
8	521.2574	Solenoid mounting plate	44	521.2580	Spool holder cover plate
9	521.2523	Solenoid gas valve (4)	45	521.2578	Cylinder plate mount
10	521.2512	PCB MIG pulse feeder drive	46	521.2555	Cylinder plate
11	521.2551	Cabinet - LH panel (upper)	47	521.2561	Rear axel
12	521.2529	PCB Pulse exchange board	48	521.2562	Rear wheel 10" (2)
13	521.2570	Bulkhead (Center)	49	000N0010	Cable grommet
14	521.2533	PCB Push/Pull torch exch.	50	521.2513	Wire spool holder
15	521.2583	Back cover LCD plate	51	521.2531	PCB Dbl-pulse control (LCD)
16	521.2517	Latch wire feeder door (6)	52	521.2541	Inductor
17	521.2518	Handle (2)	53	521.2514	Relay torch output (4)
18	521.2507	Sealing plate 7" display	54	521.2542	Hall sensor
19	521.2508	PCB Display board 7" LCD	55	521.2553	Cabinet LH panel (bottom)
20	521.2532	PCB Digital torch exchange	56	521.2573	Bulkhead (Top)
21	521.2510	Four roll wire feeder #1 LH	57	521.2528	PCB MIG pulse power board
22	521.2552	Cabinet- Strip (Upper)	58	521.2581	Transformer mount plate
23	521.2511	Knob M250	59	521.2515	Transformer (Control)
24	521.2520	Power switch 2-position	60	521.2543	MUR block
25	521.0011	Torch socket 9-pin	61	521.2524	Cooling Fan 24VDC
26	511N0030	1/2" dinse 50-70 socket	62	521.2544	PFC inductor

Item: MG258D

Description: SYNERGIC PULSE MIG W/ DIGITAL

Notes: N/A

Figure No	Part Number	Description	No. Reqd	Warranty Code
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