

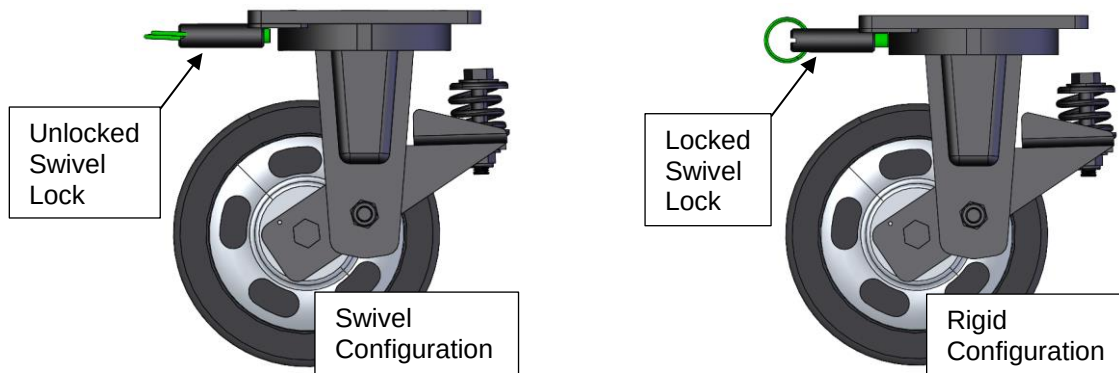
PIN OPERATED SWIVEL LOCK CASTER USE INSTRUCTIONS

Before using a swivel locking caster read the following instructions and cautionary statements.

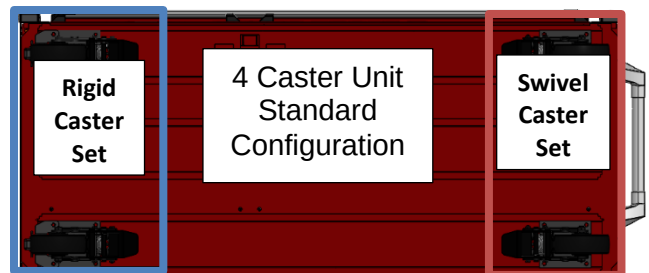
Rigid Caster: A caster configuration that the wheel is locked in one direction.

Swivel Caster: A caster configuration that allows the wheel to rotate 360 degrees freely.

The swivel locking casters installed on your toolbox have a total of four (4) lockable positions at 0°, 90°, 180° and 270° and are operated by a pull pin to switch between rigid and swivel configurations. This swivel lock pin mechanism is highlighted green in the below images.



To lock or unlock a pin swivel lock caster, pull the pin ring, rotate 90° and release the pin ring to switch configurations. When locking the caster into the rigid configuration, ensure the pin fully engages with the 0°, 90°, 180° or 270° direction slot before moving the unit. Standard configurations for units with four or six casters are noted to the right. Note in standard use the rigid caster wheels are **parallel** to the length of the unit.

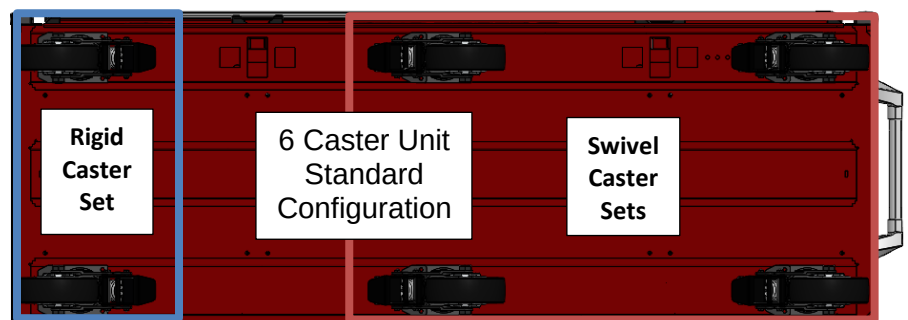


⚠ Before using drawers or work top, ensure all casters are returned to the standard configuration and the caster brakes are engaged.

⚠ Only operate the swivel locking feature when the unit is locked, is not moving, and is stable on flat ground.

⚠ **Note:** If all casters on a toolbox are set to swivels, the motion of the toolbox can be difficult to manage, it is recommended to have a second person to assist in the move. Especially when the unit is loaded.

⚠ Exercise caution in operating swivel lock pin, it is a potential pinching hazard.



REVISION	DESCRIPTION	DATE	EC #	BY
A	DOCUMENT CREATED	5/21/2025	-	KRL