2125TC STACK

REV A
10/18/2024

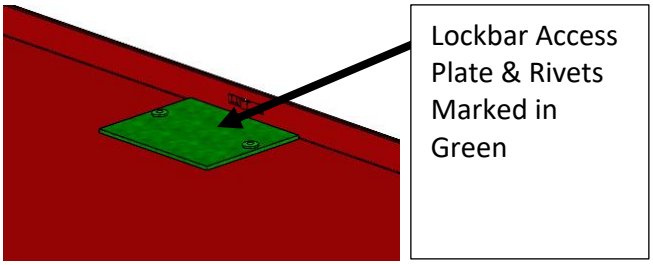
2125TC/2125TB STACKING INSTRUCTIONS



Before Beginning Installation:

1. Read all instructions.
2. ⚠ Ensure casters are locked prior to installation. ⚠
3. ⚠ Ensure the area is clear and the toolbox is stable. ⚠
4. Gather required tools for stacking installation:
    - Cut resistant safety gloves and safety glasses
    - 1/8” riveter, 1/8” drill & drill bit
    - Deep well 1/2” socket w/ rachet, 1/2” wrench

1. Remove all packaging from the 2125TC unit.
2. Remove **all** drawers and the top mat from the 2125TC unit, set aside carefully. Set aside included hardware and parts.
3. ⚠ Prepare 2125TB unit for stacking, remove the topmost drawer, set aside carefully**. Lock the casters so the unit will not move** and remove the top mat or work surface.
4. Wearing gloves and safety glasses, drill out the access plate rivets on the top of the 2125TB and remove the plate.

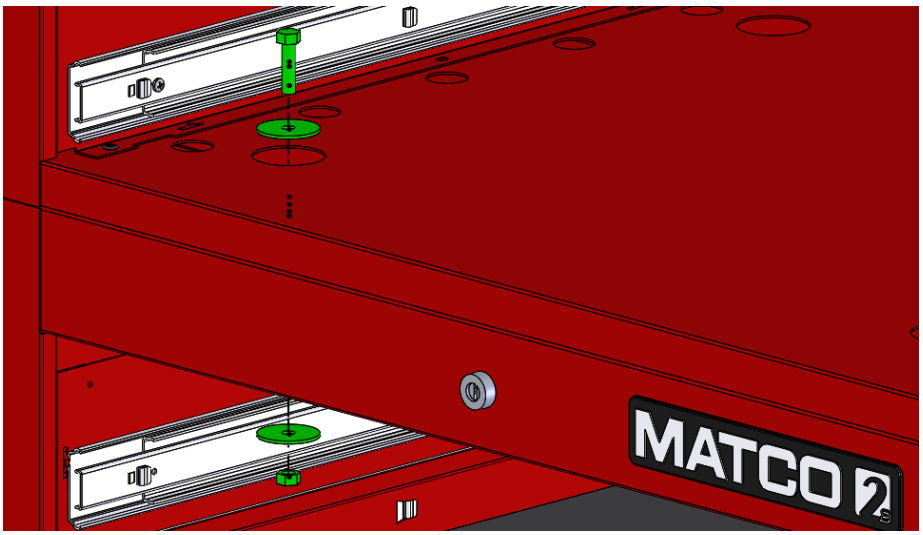




5. Position the 2125TB behind the 2125TC. Ensure the area is free of tripping/snagging hazards. With two able-bodied people, carefully lift the 2125TC up onto the 2125TB unit. Be very careful to lift the 2125TC **up and over** onto the 2125TB as to not scratch the top front or sides of either unit. Align the 2125TC sides with the 2125TB.
6. Open the HDWE-TCHEX bags and remove a total of 4X 5/16-18X 1.25” bolts, 8X 5/16”X1.50” OD washers and 4X 5/16-18 nuts. Place a washer on each of the four bolts, and install the bolts through the bottom of the 2125TC so that they protrude into the top of the 2125TB. (Step 6 continued on Pg.#2)

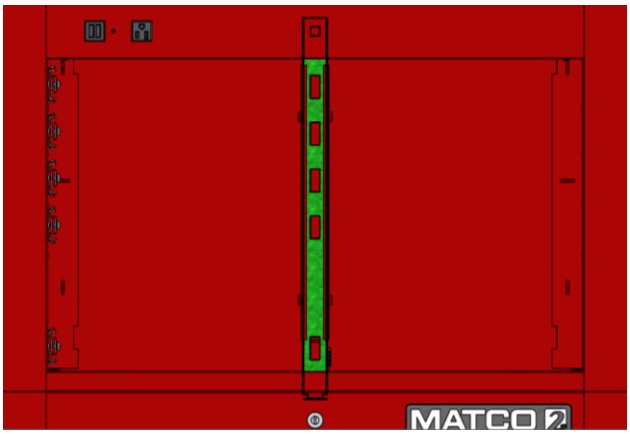
©2023 MATCO TOOLS. All rights reserved. Matco Tools® and their respective logos are registered trademarks of Matco Tools in the United States and in other countries.

(Step #6 Cont.) Place a washer and one locknut on the bottom of the bolts through the 2125TB. Using the deep well ratcheting socket and a ratcheting wrench, tighten the nut on each bolt until snug.



HDWE-TCHEX Hardware Marked in Green

7. Wearing gloves, install the galvanized lockbar through the top of the 2125TC tab down. Ensure the lockbar is located inside the C-channel at the back of the 2125TC. The 2125TC lockbar should sit on top of the 2125TB lockbar tab. Once properly in position, install the lockbar spring (SPRG-011).



2125TC-044 Lockbar Marked in Green

8. Reinstall the 2125TC drawers and confirm the stack locks and unlocks properly. Reinstall the 2125TB top most drawer, and using the riveter, rivet the galvanized lockbar access plate to the top of the 2125TC. Replace the top mat.

REVISION	DESCRIPTION	DATE	EC #	BY
A	DOCUMENT CREATED	10/18/24	-	KRL

©2023 MATCO TOOLS. All rights reserved. Matco Tools® and their respective logos are registered trademarks of Matco Tools in the United States and in other countries.