6331TB

REV A
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6S 3BAY 31” TOOLBOX BREAKDOWN SHEET



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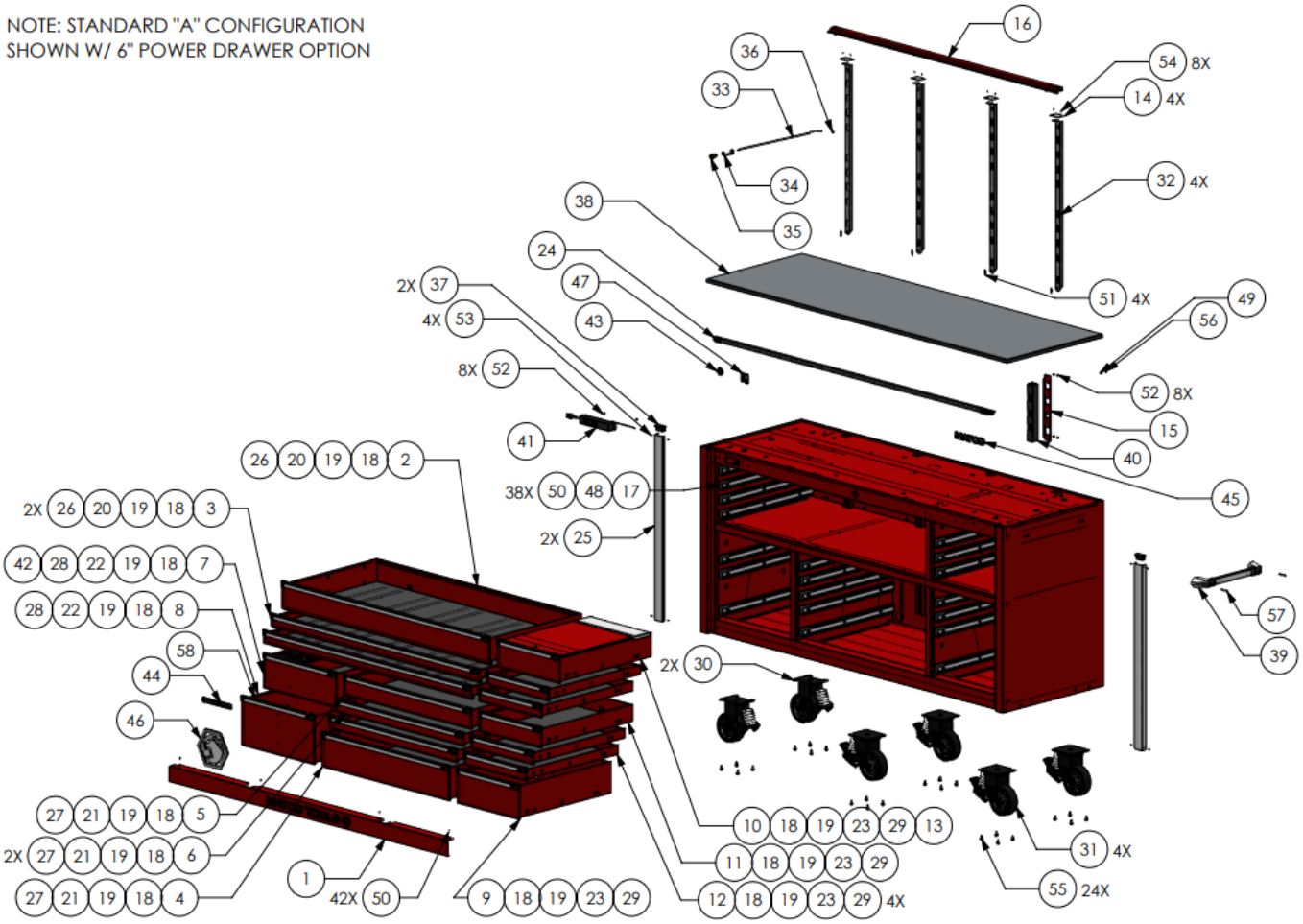
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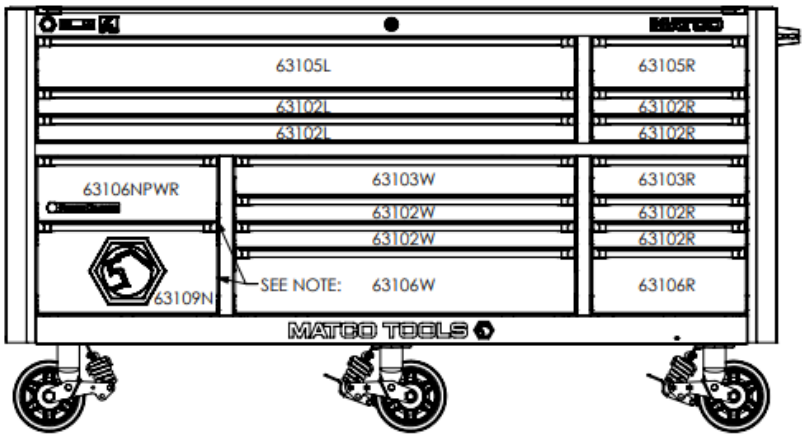
Figure 1: 6331TB W/ Standard Options Replacement Parts Exploded View



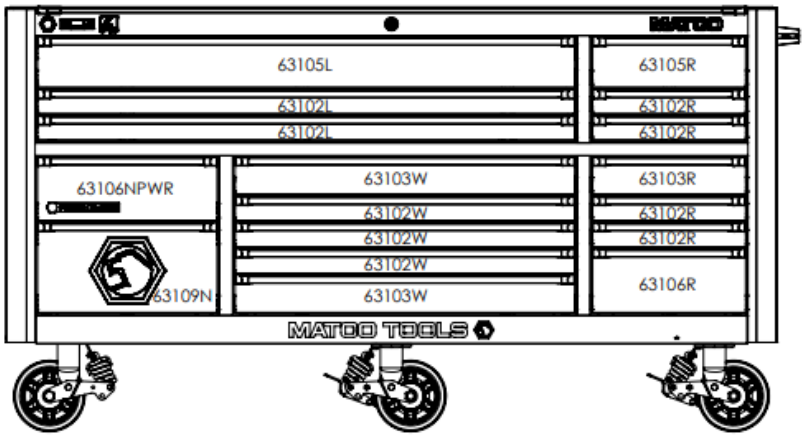
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Figure 2: 6331TB Drawer Configurations (A, B, C)

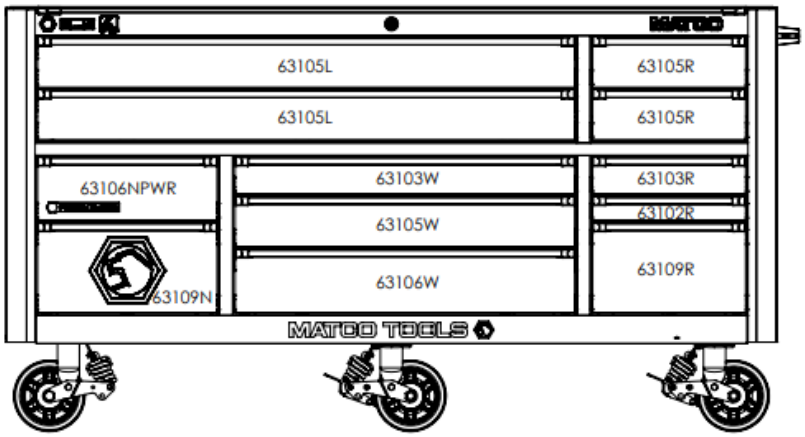
6331TB STANDARD (CONFIG A)



6331TB SQUARE (CONFIG B)



6331TB CUBE (CONFIG C)



NOTE: ALL CONFIGURATIONS HAVE THE OPTION TO SWAP THE
6" POWER DRAWER (63106NPWR) FOR A **9" POWER DRAWER (63109NPWR).**

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NOTE: DRAWER DIMENSIONS REFER TO INTERNAL DRAWER BODY WELDMENT SPECIFICATIONS

SPECIFICATIONS – CONFIGURATION A "STANDARD"

PART NUMBER	DESCRIPTION	QTY	HEIGHT	WIDTH	DEPTH	SQ IN	CU IN
63105L	5" DEEP LONG DRAWER	1	4.668	59.246	28.597	1,694	7,909
63102L	2" DEEP LONG DRAWER	2	1.717	59.246	28.597	1,694	2,909
63106W	6" DEEP WIDE DRAWER	1	6.396	37.046	28.597	1,059	6,776
63103W	3" DEEP WIDE DRAWER	1	3.445	37.046	28.597	1,059	3,650
63102W	2" DEEP WIDE DRAWER	2	1.969	37.046	28.597	1,059	2,086
63106N	6" DEEP DRAWER (PWR OPT)	1	6.396	19.087	28.597	546	3,491
63109N	9" DEEP DRAWER (PWR OPT)	1	9.347	19.087	28.597	546	5,102
63106R	6" DEEP RIGHT DRAWER	1	6.396	16.087	28.597	460	2,942
63105R	5" DEEP RIGHT DRAWER	1	4.920	16.087	28.597	460	2,263
63103R	3" DEEP RIGHT DRAWER	1	3.445	16.087	28.597	460	1,585
63102R	2" DEEP RIGHT DRAWER	4	1.969	16.087	28.597	460	906
TOTAL / OVERALL		**16**	**48**	**87**	**31**	**13,630**	**47,332**

SPECIFICATIONS – CONFIGURATION B "MOST SQUARES"

PART NUMBER	DESCRIPTION	QTY	HEIGHT	WIDTH	DEPTH	SQ IN	CU IN
63105L	5" DEEP LONG DRAWER	1	4.668	59.246	28.597	1,694	7,909
63102L	2" DEEP LONG DRAWER	2	1.717	59.246	28.597	1,694	2,909
63103W	3" DEEP WIDE DRAWER	2	3.445	37.046	28.597	1,059	3,650
63102W	2" DEEP WIDE DRAWER	3	1.969	37.046	28.597	1,059	2,086
63106N	6" DEEP DRAWER (PWR OPT)	1	6.396	19.087	28.597	546	3,491
63109N	9" DEEP DRAWER (PWR OPT)	1	9.347	19.087	28.597	546	5,102
63106R	6" DEEP RIGHT DRAWER	1	6.396	16.087	28.597	406	2,942
63105R	5" DEEP RIGHT DRAWER	1	4.920	16.087	28.597	406	2,263
63103R	3" DEEP RIGHT DRAWER	1	3.445	16.087	28.597	406	1,585
63102R	2" DEEP RIGHT DRAWER	4	1.969	16.087	28.597	406	906
TOTAL / OVERALL		**17**	**48**	**87**	**31**	**14,692**	**46,291**

SPECIFICATIONS – CONFIGURATION C "MOST CUBES"

PART NUMBER	DESCRIPTION	QTY	HEIGHT	WIDTH	DEPTH	SQ IN	CU IN
63105L	5" DEEP LONG DRAWER	2	4.668	59.246	28.597	1,694	7,909
63106W	6" DEEP WIDE DRAWER	1	6.396	37.046	28.597	1,059	6,776
63105W	5" DEEP WIDE DRAWER	1	4.920	37.046	28.597	1,059	5,212
63103W	3" DEEP WIDE DRAWER	1	3.445	37.046	28.597	1,059	3,650
63106N	6" DEEP DRAWER (PWR OPT)	1	6.396	19.087	28.597	546	3,491
63109N	9" DEEP DRAWER (PWR OPT)	1	9.347	19.087	28.597	546	5,102
63109R	9" DEEP RIGHT DRAWER	1	9.347	16.087	28.597	406	4,300
63105R	5" DEEP RIGHT DRAWER	2	4.920	16.087	28.597	406	2,263
63103R	3" DEEP RIGHT DRAWER	1	3.445	16.087	28.597	406	1,585
63102R	2" DEEP RIGHT DRAWER	1	1.969	16.087	28.597	406	906
TOTAL / OVERALL		**12**	**48**	**87**	**31**	**9,687**	**51,366**

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REPLACEMENT PARTS LIST SEE: DRAWER CONFIGURATION DEPENDENT REPLACEMENT PARTS LIST FOR 'X' QTYS			
ITEM NO.	**PART NO.**	**DESCRIPTION**	**QTY. /BOX**
1	STKICK-6331TB	6331TB KICKPLATE	1
2	63105L	6S 31" 5" DEEP LONG DRAWER	X
3	63102L	6S 31" 2" DEEP LONG DRAWER	X
4	63106W	6S 31" 6" WIDE DRAWER	X
-	63105W[3]	6S 31" 5" WIDE DRAWER	X
5	63103W	6S 31" 3" DEEP WIDE DRAWER	X
6	63102W	6S 31" 2" DEEP WIDE DRAWER	X
7	63106NPWR	6S 31" 6" DEEP NARROW DRAWER W/ PWR	X
-	63106N[3]	6S 31" 6" NARROW DRAWER	X
-	63109NPWR[3]	6S 31" 9" DEEP NARROW DRAWER W/ PWR	X
8	63109N	6S 31" 9" DEEP NARROW DRAWER	X
-	63109R	6S 31" 9" DEEP RIGHT DRAWER	X
9	63106R	6S 31" 6" DEEP RIGHT DRAWER	X
10	63105R	6S 31" 5" DEEP RIGHT DRAWER	X
11	63103R	6S 31" 3" DEEP RIGHT DRAWER	X
12	63102R	6S 31" 2" DEEP RIGHT DRAWER	X
13	6331TB096	6S 31" SECRUITY LID ASSEMBLY	1
14	TB-COVER	LOCKBAR ACCESS PLATE (GALV)	4
15	4228TB066	JUNCTION BOX COVER PLATE	1
16	ACT-62500	6S 3 BAY ACTUATOR ASSEMBLY	1
-	LTCH-010[3]	ACTUATOR LATCH - LEFT	1
-	LTCH-011[3]	ACTUATOR LATCH - RIGHT	1
17	CHRN-428	HEAVY DUTY 31" TOOLBOX SLIDE	X
18	CAP-6SL	DRAWER HANDLE END CAP – LEFT	X
19	CAP-6SR	DRAWER HANDLE END CAP - RIGHT	X
20	HNDL-XX57900[1]	6S TB 31" LONG HANDLE	X
21	HNDL-XX35730[1]	6S TB 31" WIDE HANDLE	X
22	HNDL-XX17750[1]	6S TB POWER BAY HANDLE	X
23	HNDL-XX14750[1]	6S TB RIGHT BAR HANDLE	X
24	TFLA-XX79500[1]	6331TB TOP FRONT LIGHTBAR KIT (79.5")	1
25	TRM6-XX37375[1]	6S CORNER TRIM	2
26	L631L	LONG DRAWER LINER	X
27	L631W	WIDE DRAWER LINER	X
28	L631N	NARROW DRAWER LINER	X
29	L631R	RIGHT DRAWER LINER	X
30	CSTR-138CS	6" SPRING CASTER – RIGID	2
31	CSTR-118CS	6" SPRING CASTER – SWIVEL	4
-	CSTR-240CS[3]	8" SPRING CASTER – RIGID	***
-	CSTR-220CS[3]	8" SPRING CASTER – SWIVEL	***
-	CSTR-118SL[3]	6" SWIVEL LOCK CASTER	***

(NOTES ON PAGE 7)

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REPLACEMENT PARTS LIST

SEE: DRAWER CONFIGURATION DEPENDENT REPLACEMENT PARTS LIST FOR 'X' QTYS

ITEM NO.	PART NO.	DESCRIPTION	QTY. /BOX
-	CSTR-220SL[3]	8" SWIVEL LOCK CASTER	***
32	6228TB044	6S TB LOCKBAR (GALV)	4
33	RODS-25TB	TOOLBOX LOCKROD FOR 31" DEEP UNITS	1
34	MLRA-005	LOCKING CAM	1
35	LOCK-017XX[1]	1 LOCK W/ 2 KEYS	1
-	LOCK-023[3]	SECRUITY LID LOCK W/ CAM (GOLD)	1
36	CAPS-020	LOCKROD CAP	1
37	CAPS-026	6S TB CORNER CAPS	2
38	PBWS-6331TB	6331TB PHENOLIC TOP	1
-	SST-6331TB	6331TB STAINLESS STEEL TOP	**
39	HNDL-216	6S RP/TB SIDE HANDLE ASSEMBLY	1
40	PWR-JBX	POWER JUNCTION BOX ASSEMBLY	1
-	PWR-CRDSJTOW	JUNCTION BOX ELECTRICAL CORD	1
41	PS8U4A48	FRONT CONVIENCE POWER ASSEMBLY	1
42	TB-PWRASY28	28" POWER DRAWER ASSEMBLY	1
-	TRAK-EM[3]	MALE CABLE TRACK	1
-	TRAK-EF[3]	FEMALE CABLE TRACK	1
43	NMPL-USA	MADE IN USA EMBLEM	1
44	NMPL-POWER	POWER DRAWER EMBLEM	1
45	NMPP-MATCOXX[1]	BEZEL BACKED MATCO EMBLEM W/ PINS	1
46	NMPP-LHEXX[1]	LARGE BEZEL BACKED HEX EMBLEM W/ PINS	1
47	NMPP-6SXX[1]	BEZEL BACKED 6S EMBLEM W/ PINS	1
48	SCRW-027[2]	#8-32 X ¼" PHILLIPS HEAD PAN SCREW	X
49	SCRW-040	#10-32 X 3/8" GRN GROUND SCREW	1
50	SCRW-047[2]	#8-32 X ¼" TORX HEAD PAN SCREW	X
51	SPRG-011	LOCKBAR SPRING	3
52	SCRW-M11B[2]	#10X3/8" SHEET METAL BLK SCREW	8
53	RIVT-016B[2]	BLACK 1/8" BLIND DOME RIVET	4*
54	RIVT-016C[2]	CHROME 1/8" BLIND DOME RIVET	8*
-	RIVT-020[3]	CASE RIVET (FOR ACTUATOR/LTCH-XX ASY)	4
55	BOLT-012[2]	CASTER BOLT	24
56	NUTS-037	#10-32 KEEP NUT	1
57	HDWE-PREMSH[2]	PREMIUM SIDE HANDLE BOLT KIT	1
-	HDWE-SSWSA[3]	HARDWARE BAG FOR STAINLESS STEEL TOP	**
-	KIT-FUSION[3]	MATCO FUSION HDWE KIT	**
-	OMNL12[3]	OWNERS MANUAL	1
58	MTH31ASY[3]	MATCO TOOL HOLSTER ASSEMBLY KIT FOR 31"	1
-	MTH31[3]	MATCO TOOL HOLSTER WELDMENT	1
-	MTH-CUPL[3]	MATCO TOOL HOLSTER LARGE TOOL CUP	4
-	MTH-CUPS[3]	MATCO TOOL HOLSTER SMALL TOOL CUP	4
-	MTH-BTMSTP[3]	MATCO TOOL HOLSTER BOTTOM STOP	8
-	MAG-PUCK[3]	MAGNETIC PUCK W/ SCREW	2

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NOTE 1: 'XX' = COLOR CODE. SEE CHART BELOW:

'B' = BRIGHT BLACK	'MB' = TACTICAL BLACK	'C' = BRIGHT CHROME	'R' = BRIGHT RED
'O' = BRIGHT ORANGE	'GR' = BRIGHT GREEN	'BU' = BRIGHT BLUE	'P' = BRIGHT PURPLE

NOTE 2: AVAILABLE IN BULK PACKS, EX. SCRW-027 AVAILABLE IN P-SCRW-027

NOTE 3: NOT PICTURED IN MAIN ASSEMBLY VIEW

*FOR UNITS WITH CHROME TRIM, USE RIVT-016C FOR CORNER TRIM RIVET REPLACEMENT

**QTY 1X, UPGRADE OPTION, NON-STANDARD

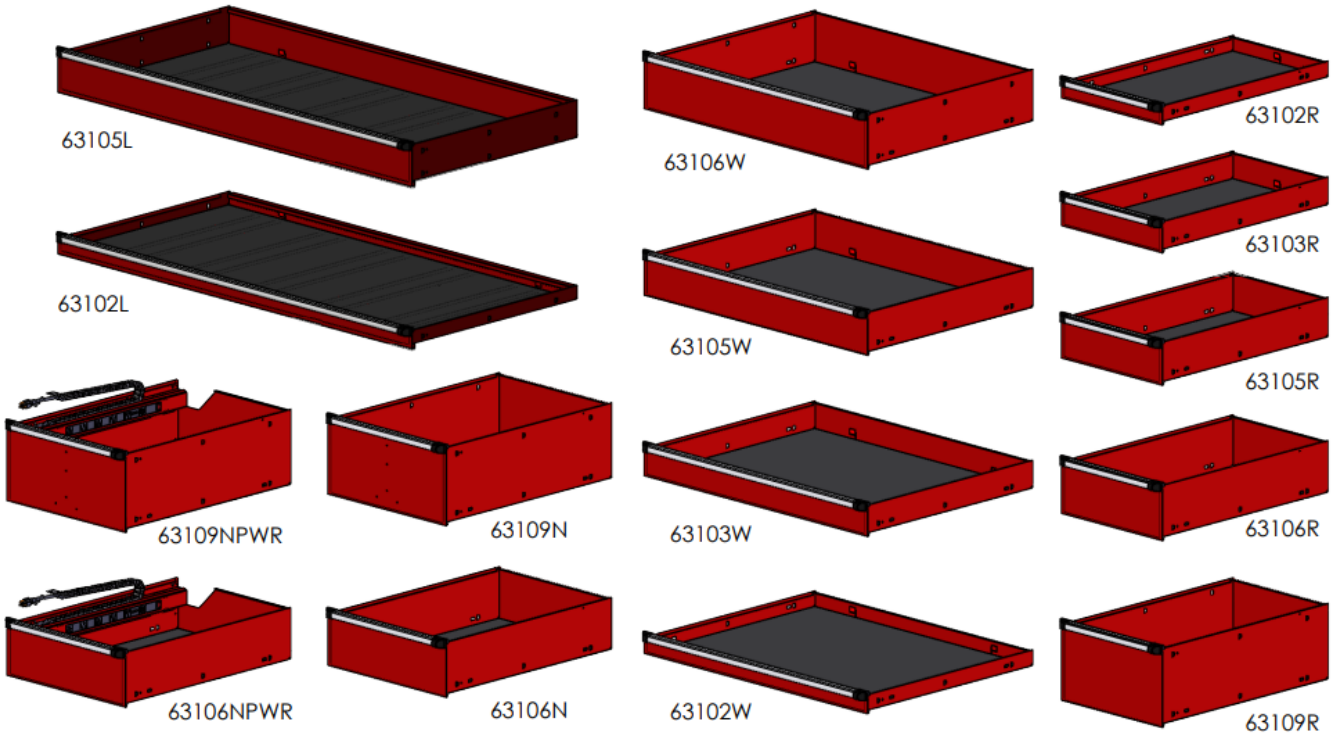
*** SPRING CASTER (CS) SWIVEL QTY 4X, SPRING CASTER (CS) RIGID QTY 2X, SWIVEL LOCK (SL) QTY 6X, UPGRADE OPTION, NON-STANDARD.

DRAWER CONFIGURATION DEPENDENT REPLACEMENT PARTS LIST					
ITEM NO.	**PART NO.**	**DESCRIPTION**	**CONFIGURATION A (STANDARD) QTY/UNIT**	**CONFIGURATION B (MOST SQUARES) QTY/UNIT**	**CONFIGURATION C (MOST CUBES) QTY/UNIT**
2	63105L	5" DEEP LONG DWR	1	1	2
3	63102L	2" DEEP LONG DWR	2	2	0
4	63106W	6" DEEP WIDE DWR	1	0	1
-	63105W	5" DEEP WIDE DWR	0	0	1
5	63103W	3" DEEP WIDE DWR	1	1	1
6	63102W	2" DEEP WIDE DWR	2	3	0
7	63106NPWR	6" DEEP NRRW DWR	1	1	1
8	63109N	9" DEEP NRRW DWR	1	1	1
-	63109R	9" DEEP RIGHT DWR	0	0	1
9	63106R	6" DEEP RIGHT DWR	1	1	0
10	63105R	5" DEEP RIGHT DWR	1	1	2
11	63103R	3" DEEP RIGHT DWR	1	1	1
12	63102R	2" DEEP RIGHT DWR	4	4	1
17	CHRN-428	31" 6S TB SLIDE	38*	38*	34*
18	CAPS-6SL	DWR END CAP LEFT	16	17	12
19	CAPS-6SR	DWR END CAP RIGHT	16	17	12
20	HNDL-XX57900	LONG DWR HANDLE	3	3	2
21	HNDL-XX35730	WIDE DWR HANDLE	4	5	3
22	HNDL-XX17750	NRRW DWR HANDLE	2	2	2
23	HNDL-XX14750	RIGHT DWR HANDLE	7	7	5
26	L631L	LONG DWR LINER	3	3	2
27	L631W	WIDE DWR LINER	4	5	3
28	L631N	NRRW DWR LINER	2	2	2
29	L631R	RIGHT DWR LINER	7	7	5
48	SCRW-027	#8-32 X ¼" PHP SCRW	42*	42*	38*
50	SCRW-047	#8-32 X ¼" TORX SCRW	38*	38*	34*

* IF 9" POWER DRAWER (63109NPWR) OPTION SELECTED, SUBTRACT 2X FROM QTY.

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Figure 3: 6331TB Drawer Variants



6331TB ADDITIONAL DRAWER VARIANT DETAIL					
Drawer Part No.	**Description**	**Handle Part No.**	**Liner Part No.**	**Slide Sets**	**Additional Detail?**
63105L	5” DEEP LONG DRAWER	HNDL-XX57900	L631L	2	-
63102L	2” DEEP LONG DRAWER	HNDL-XX57900	L631L	1	-
63106W	6” DEEP WIDE DRAWER	HNDL-XX35730	L631W	2	-
63105W	5” DEEP WIDE DRAWER	HNDL-XX35730	L631W	1	-
63103W	3” DEEP WIDE DRAWER	HNDL-XX35730	L631W	1	-
63102W	2” DEEP WIDE DRAWER	HNDL-XX35730	L631W	1	-
63106NPWR	6” DEEP NRW DWR W/ PWR	HNDL-XX17750	L631N	1	FIG.#4
63106N	6” DEEP NRW DRAWER	HNDL-XX17750	L631N	1	-
63109NPWR	9” DEEP NRW DWR W/ PWR	HNDL-XX17750	L631N	1	FIG.#4
63109N	9” DEEP NRW DRAWER	HNDL-XX17750	L631N	2	-
63109R	9” DEEP RIGHT DRAWER	HNDL-XX14750	L631R	2	-
63106R	6” DEEP RIGHT DRAWER	HNDL-XX14750	L631R	1	-
63105R	5” DEEP RIGHT DRAWER	HNDL-XX14750	L631R	1	-
63103R	3” DEEP RIGHT DRAWER	HNDL-XX14750	L631R	1	-
63102R	2” DEEP RIGHT DRAWER	HNDL-XX14750	L631R	1	-

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Figure 4: 63106NPWR/63109NPWR Power Drawer Detail

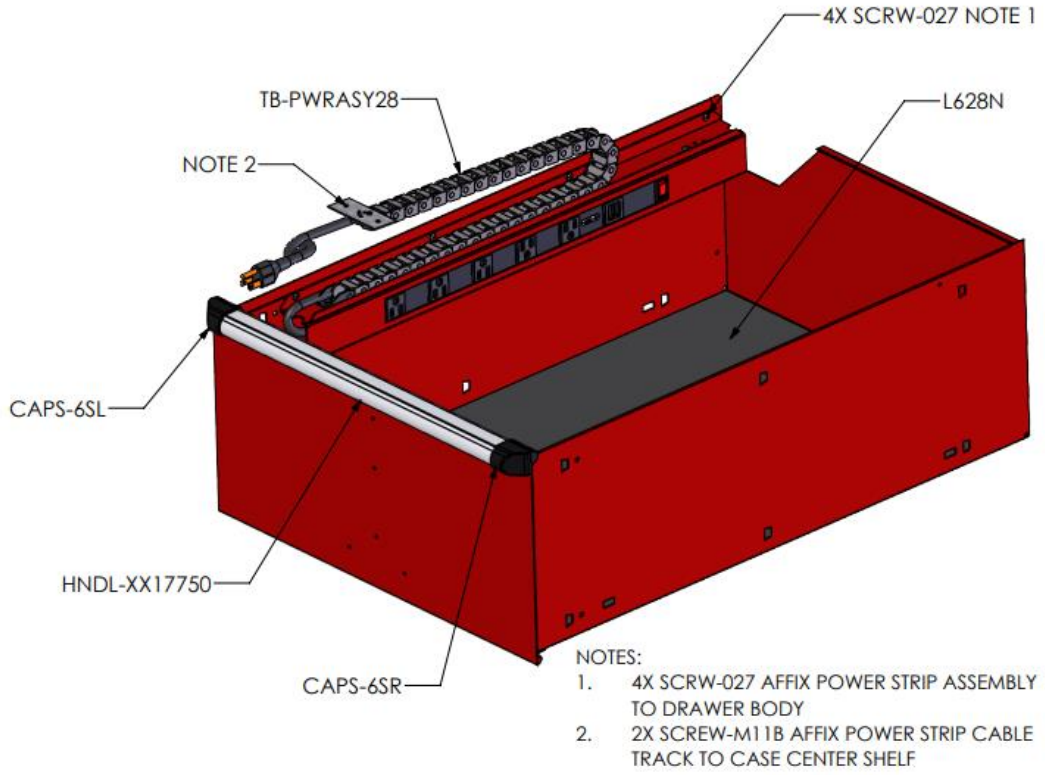
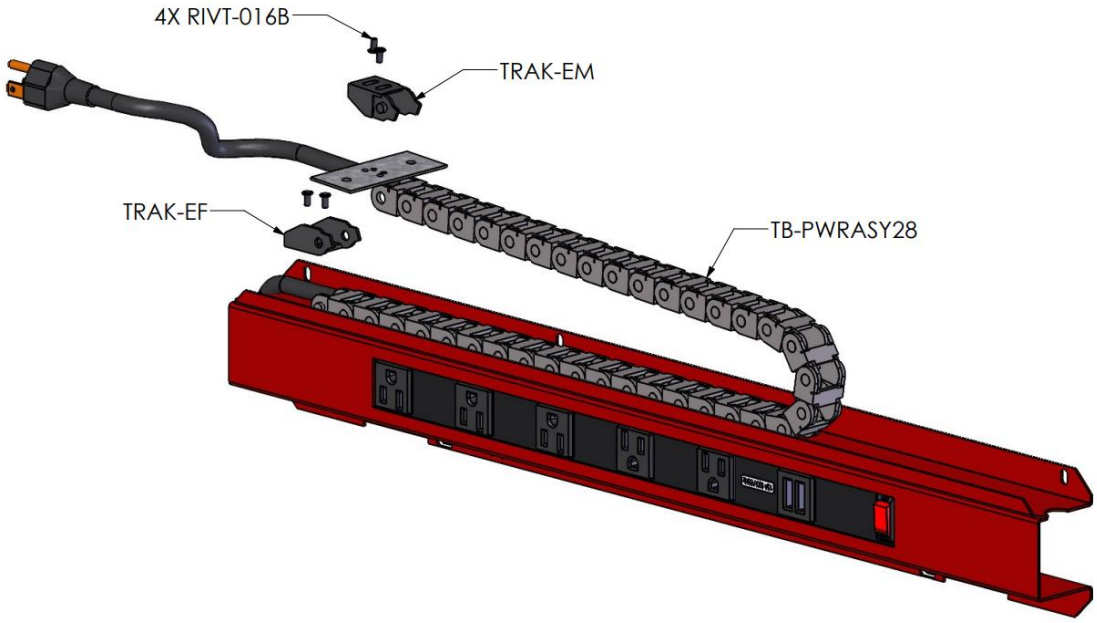


Figure 5: 6S TB Power Drawer Power Strip Detail



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Figure 6: Emblem Positions for 6331TB

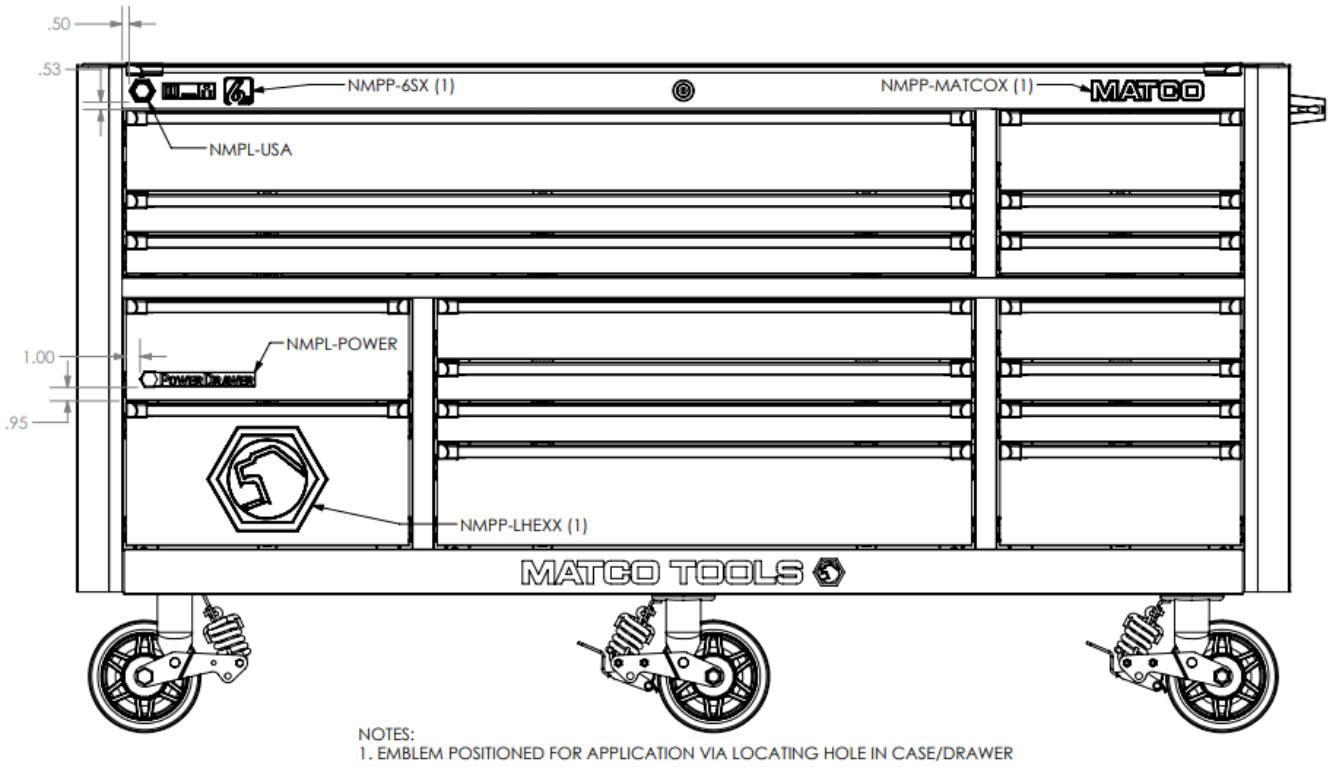
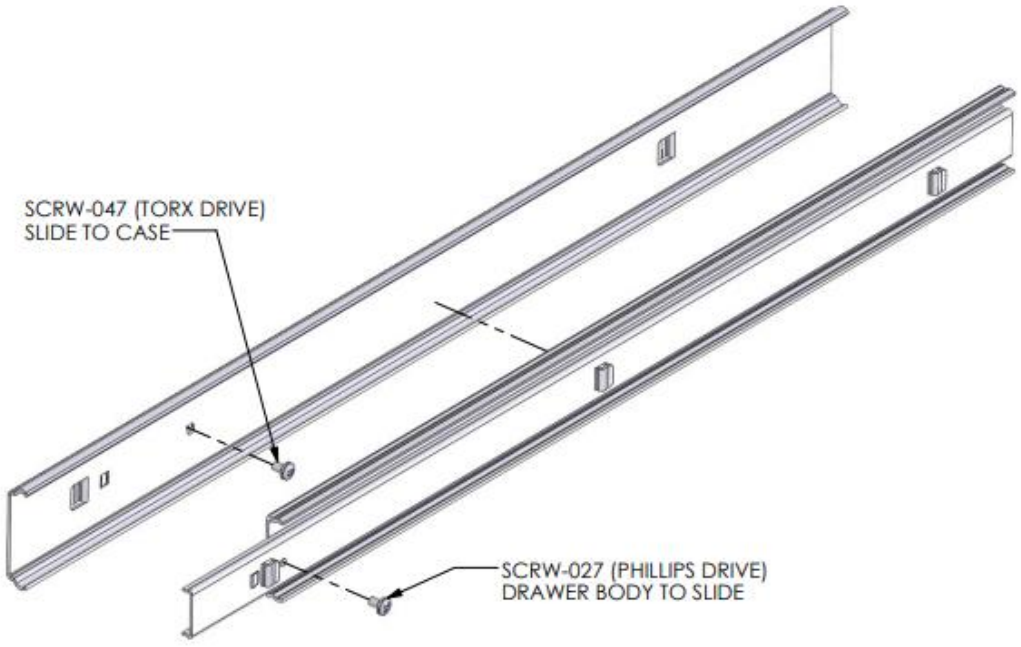


Figure 7: Slide Assembly Detail



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Figure 8: Replacement Parts Locking Assembly Detail for 6331TB

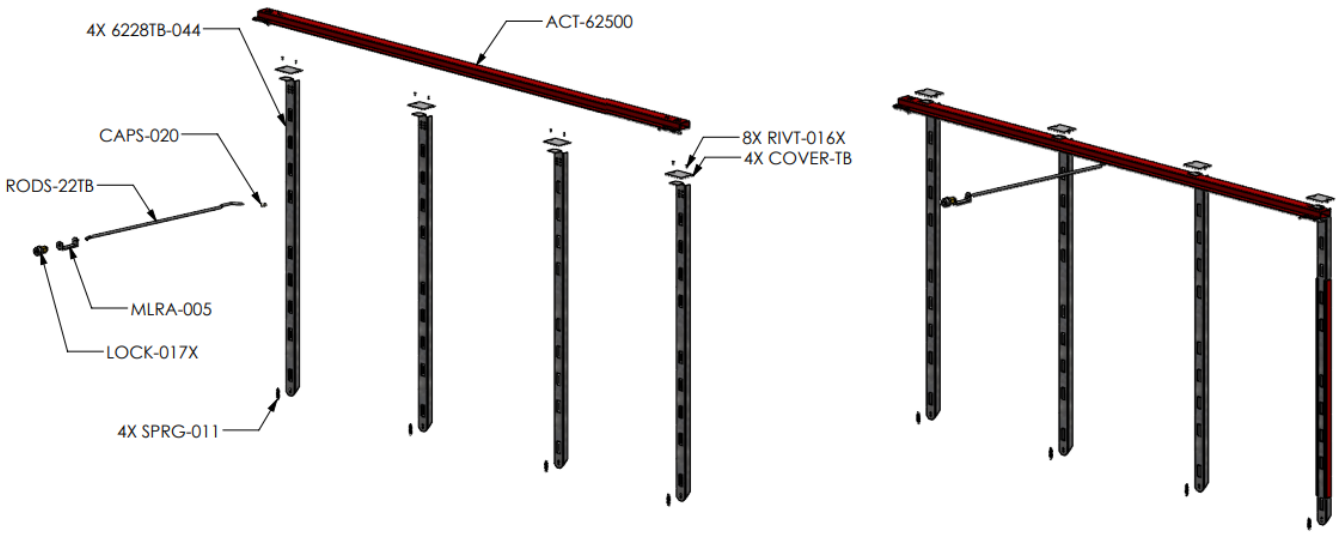
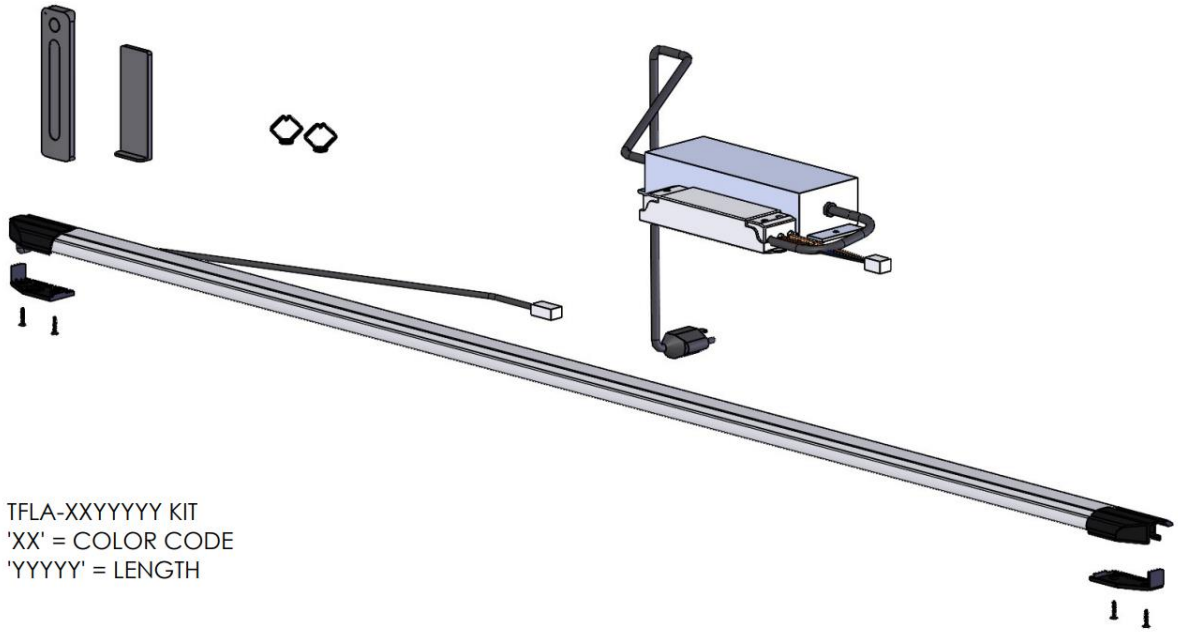


Figure 9: Lightbar Kit (TFLA-XXYYYYY) Replacement Part Detail



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Figure 10: 6S TB Caster Option Reference Detail

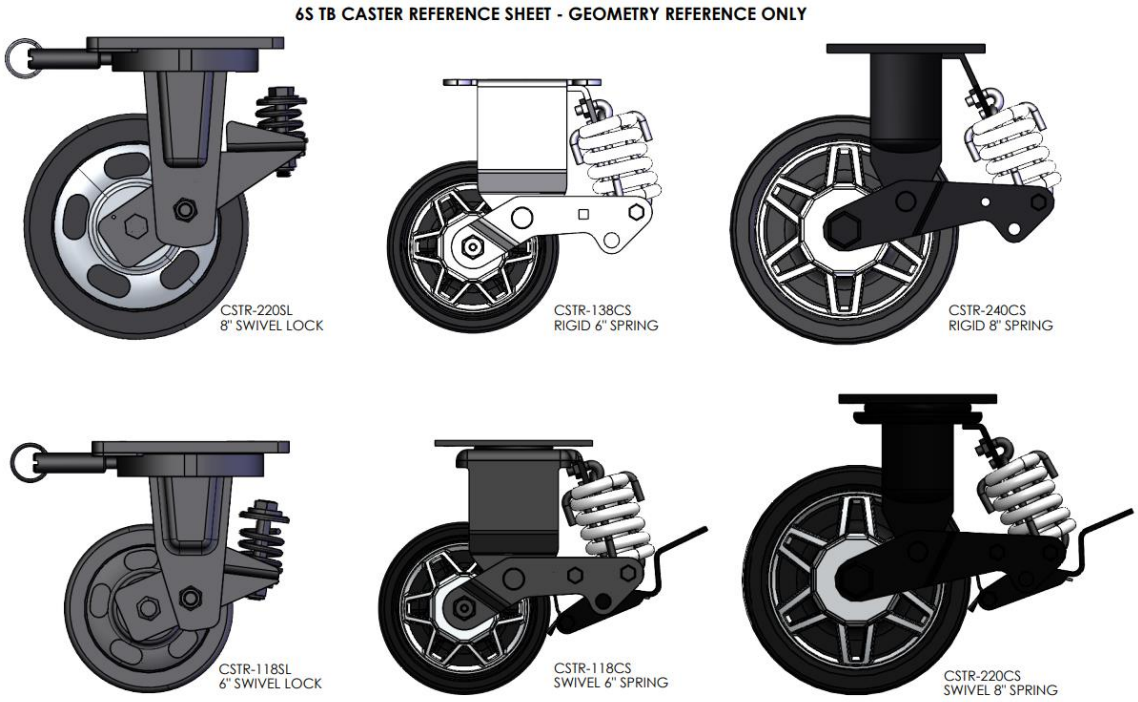
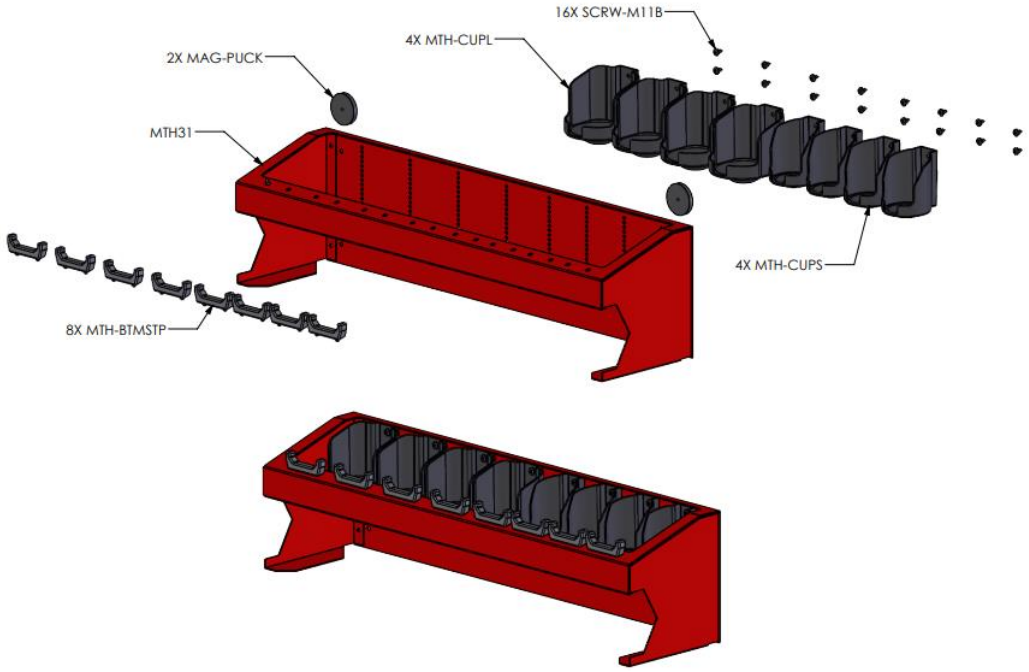


Figure 11: MTH31 Tool Holster Detail



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6331TB AVAILABLE ACCESSORIES DETAIL	
UNIT	**DESCRIPTION**
6331HTC	6S 31” 3 BAY HUTCH
6331HCA	6S 31” 3 BAY HALF CHEST
6331TDA	6S 31” 3 BAY TOP DRAWER ACCESSORY
6031LKR-R	6S 31” RIGHT LOCKER
6031LKR-L	6S 31” LEFT LOCKER
6031SKRT*	6S 31” LOCKER SKIRT*

*6031SKRT FOR USE WITH TB/TDA/HTC STACK WITH LOCKER ADD-ON.

6331TB STACK CONFIGURATIONS & DIMENSIONS ALL DIMENSIONS WITH STD CASTERS, NO SIDE HANDLES, LENGTH” X WIDTH” X HEIGHT” ROUNDED TO NEAREST INCH.	
TOOLBOX UNIT ONLY	**87” X 31” X 48”**
STACKED WITH: HUTCH (HTC/HCA)	**87” X 31” X 78”**
STACKED WITH: TOP DRAWER (TDA)	**87” X 31” X 56”**
STACKED WITH: HUTCH (HTC/HCA) TOP DRAWER (TDA)	**87” X 31” X 86”**
STACKED WITH: HUTCH (HTC/HCA) 1X LOCKER (LKR)	**114” X 31” X 78”**
STACKED WITH: HUTCH (HTC/HCA) 2X LOCKERS (LKR)	**141” X 31” X 78”**
STACKED WITH: HUTCH (HTC/HCA) TOP DRAWER (TDA) 1X LOCKER (LKR)	**114” X 31” X 86”**
STACKED WITH: HUTCH (HTC/HCA) TOP DRAWER (TDA) 2X LOCKERS (LKR)	**141” X 31” X 86”**

REVISION	DESCRIPTION	DATE	EC #	BY
A	DOCUMENT CREATED	4/22/25	-	KRL

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