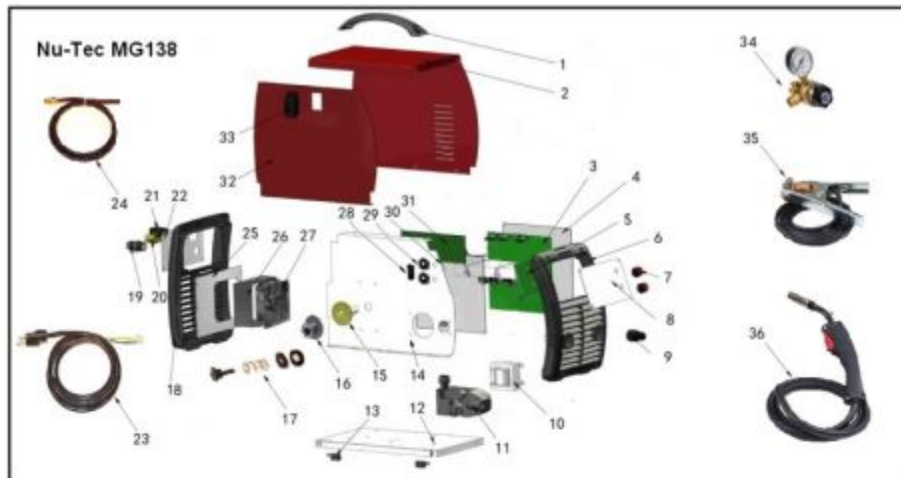


## MG138 - 130A MIG INVERTER WELDER 115V



1	538.0018	Handle	19	538.0015	Strain Relief
2	538.0100	Cabinet Top	20	530.0014	Gas Hose Fitting
3	538.0005	Inverter PCB	21	530.0020	Power Switch
4	538.0006	Insulator Sheet	22	530.0030	Back Plate
5	538.0012	Control Board	23	707.0121	Power Cord 115V
6	538.0007	Cabinet Frame F	24	530.0024	Gas Hose 5/8-18
7	538.0011	Knob Control	25	530.0025	Fan Plate
8	538.0021	Front Panel	26	530.0026	Fan Shroud
9	511N0014	3550F Connector	27	530.0024	Fan Cooling
10	538.0015	Transformer Main	28	538.0021	Toggle Switch
11	530.0010	Wire Feed Drive	29	538.0023	Terminal Stud
12	538.0101	Cabinet Base	30	538.0006	Insulation Sheet
13	538.0019	Hinge Door	31	538.0014	Power Board
14	538.0009	Cabinet Center	32	538.0102	Cabinet Door
15	538.0028	Spool Gasket	33	538.0017	Latch Door
16	538.0013	Spool Core	34	720.0002	Regulator
17	538.0016	Spool Nut & Spring	35	513N0021	Clamp Assembly
18	538.0008	Cabinet Frame R	36	530.0022	MIG Gun #14

Item: MG138

Description: 130A MIG INVERTER WELDER 115V

Notes: N/A

Figure No	Part Number	Description	No. Reqd	Warranty Code
1	*SP538.0018	HANDLE	1	
2	*SP538.0100	CABINET TOP	1	
3	*SP538.0005	INVERTER PCB	1	
4	*SP538.0006	INSULATOR SHEET	1	
5	*SP538.0012	CONTROL BOARD	1	
6	*SP538.0007	CABINET FRAME FRONT	1	
7	*SP538.0011	KNOB CONTROL	2	
8	*SP538.0021	FRONT PANEL	1	
9	SP511N0014	GROUND PLUG F/MG260D	1	X
10	*SP538.0015	TRANSFORMER MAIN	1	
11	*SP538.0010	WIRE FEED DRIVE	1	
12	*SP538.0101	CABINET BASE	1	
13	*SP538.0019	HINGE DOOR	2	
14	*SP538.0009	CABINET CENTER	1	
15	*SP538.0029	SPOOL GASKET	1	
16	SP538.0013	SPOOL CORE F/ MG138	1	B
17	SP538.0016	WIRE SPOOL HOLDER F/MG138 208	1	B
18	*SP538.0008	CABINET FRAME REAR	1	
19	*SP538.0015	STRAIN RELIEF	1	
20	SP538.0014	POWER BOARD F/ MG138	1	L
21	SP530.0020	SWITCH F/ MA38	1	X
22	*SP530.0030	BACK PLATE	1	
23	SP707.0121	POWER CORD FOR MG130	1	X
24	*SP530.0024	GAS HOSE 5/8-18	1	
25	*SP530.0025	FAN PLATE	1	
26	SP530.0026	GAS PIPE F/MG130	1	T
27	*SP530.0024	FAN COOLING	1	
28	*SP538.0021	TOGGLE SWITCH	1	
29	*SP538.0023	TERMINAL STUD	2	
30	*SP538.0006	INSULATION SHEET	1	
31	SP538.0014	POWER BOARD F/ MG138	1	L
32	*SP538.0102	CABINET DOOR	1	
33	*SP538.0017	LATCH DOOR	1	

34	SP720.0002	REGULATOR 5/8 - 18	1	B
35	*SP513N0021	CLAMP ASSEMBLY	1	
36	SP530.0022	MIG GUN COMPLETE F/MG130	1	L