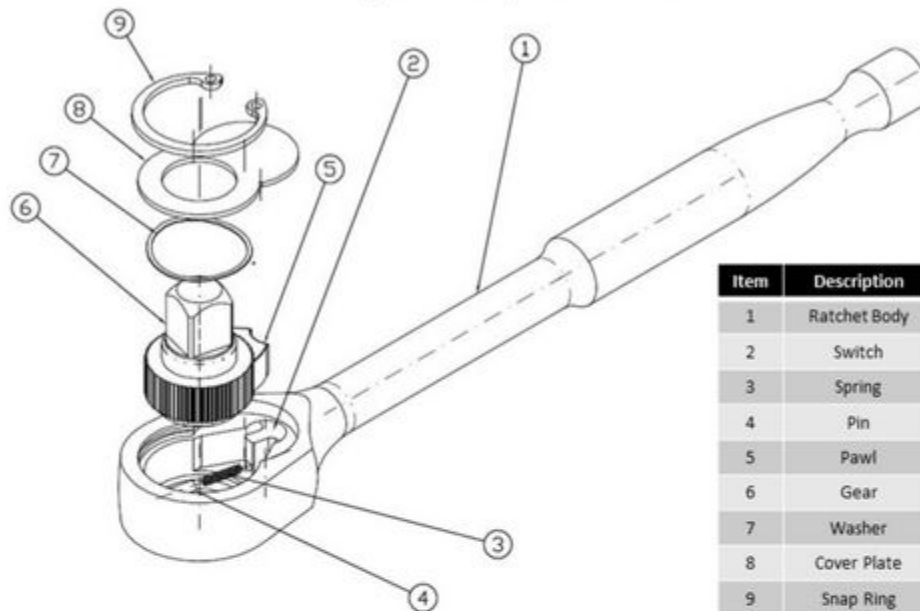


AR5TSEA - 1/4" DR SE 5" RATCHET

Silver Eagle® Ratchet Repair Kit Instructions

ARTSERKA, BRTSERKA, and CRTSERKA



Removal of existing components:

1. Remove snap ring, then using a magnet, remove cover plate.
2. Remove remaining components from the ratchet body.

Installation of new components:

1. Slide the switch (2) into the ratchet body (1) through the switch hole.
2. Place spring (3) inside the pin (4), then place the pin and spring assembly into the hole on the switch, spring side first.
3. Insert the pawl (5) into the V-shaped cavity of the ratchet body until the assembly is touching the smooth U-shaped cavity of the pawl.
4. Assemble the gear (6) into the ratchet body by pressing the gear against the pawl to compress the spring assembly to make room in the cavity.
5. Place the washer (7) around the tang of the gear, followed by the cover plate (8).
6. Install the snap ring (9), ensuring it locks under the grooves on the top of the cavity.

Item: AR5TSEA

Description: 1/4" DR SE 5" RATCHET

Notes: N/A

Figure No	Part Number	Description	No. Reqd	Warranty Code
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