

**⚠ Must read before use. Failure to do so can result in serious injury or death.**

Vor Gebrauch unbedingt lesen. Andernfalls sind schwere Verletzungen oder Todesfälle möglich. **HIER SCANNEN.**

À lire absolument avant toute utilisation. Le non-respect de cette consigne peut entraîner des blessures graves, voire mortelles. **SCANNER ICI.**

Leer antes de usar. El no hacerlo puede resultar en lesiones graves o muerte. **ESCANEE AQUÍ.**

Lezen voor gebruik. Het nalaten hiervan kan leiden tot serieuze verwondingen of de dood. **SCAN HIER.**

Da leggere prima dell'uso. In caso contrario, possono verificarsi lesioni gravi o morte. **SCANSIONA QUI.**



**SCAN HERE**



*Pi Fire Pizza Oven Instruction Manual*

# IMPORTANT SAFETY WARNINGS

**KEEP THESE INSTRUCTIONS FOR FUTURE USE. DO NOT DISPOSE OF THIS MANUAL. Read instructions in full prior to assembling and using the Pi Fire.**

**⚠ WARNING:** Failure to comply with all the manual provisions and usage guidelines could result in property damage, serious bodily injury, death, or fire. Solo Stove does not accept any responsibility, legal or otherwise, for the incidental or consequential damage to property or persons resulting from the misuse of this product. Solo Stove shall in no event be liable for any special, indirect, consequential, or other damages of any nature whatsoever in excess of the original purchase price.

**⚠ WARNING:** This product can expose you to chemicals including carbon monoxide which is known to the State of California to cause cancer, birth defects, and/or other reproductive harm.

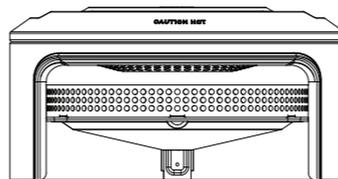
For more information go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)

- For OUTDOOR RESIDENTIAL USE ONLY
- For use ONLY on Solo Stove Fire Pits. Follow all Fire Pit usage and safety guidelines.
- Do NOT leave children or pets unattended when using Pi Fire, Fire Pits or open flames.
- Exercise caution when using Pi Fire or serious risk of death or injury may result.
- Exercise caution around Pi Fire. The outside will be hot. Use heat resistant gloves when using or working with Pi Fire.
- Obey all local ordinances and regulations in regard to open fires and burning restrictions/bans in your area.
- Do NOT use the Pi Fire on inclined surfaces, uneven ground, vehicles, boats, stairs, or surfaces not designed to handle the weight of the Pi Fire and Fire Pit.
- Do NOT modify or alter Pi Fire or use in a manner other than specified.
- Do NOT attempt to move the Pi Fire when in use or before the unit has completely cooled.
- Do NOT rest items on top of the Pi Fire.
- Do NOT sit on Pi Fire when not in use.
- The ceramic coating is very durable but it can be scratched. Take care to avoid rubbing against the coating or dragging things across the surface to avoid damage.
- Lift and carry Pi Fire using the handles. Do NOT lift or carry Pi Fire using the legs, front opening, or lower edges.

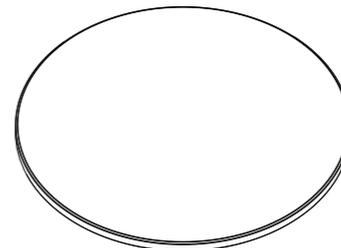
# UNPACKING & STORAGE

Remove all items from box, carefully unwrap, and inspect for damage. During assembly, do not place items on abrasive or rough surfaces or damage to part finish may occur.

*If any parts are damaged or missing STOP and contact Solo Stove Customer Service at (817) 900-2664*



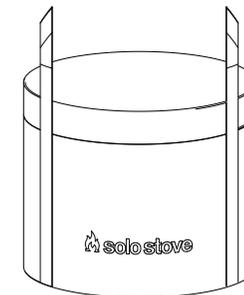
Pizza Oven



Pizza Stone



Leg (Qty. 3)



Carry Case



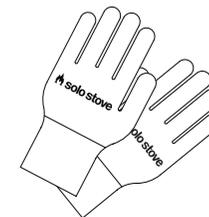
M6 Screw (Qty. 6)



Washer (Qty. 6)



Wrench



High-Heat Resistant Gloves

# ASSEMBLY

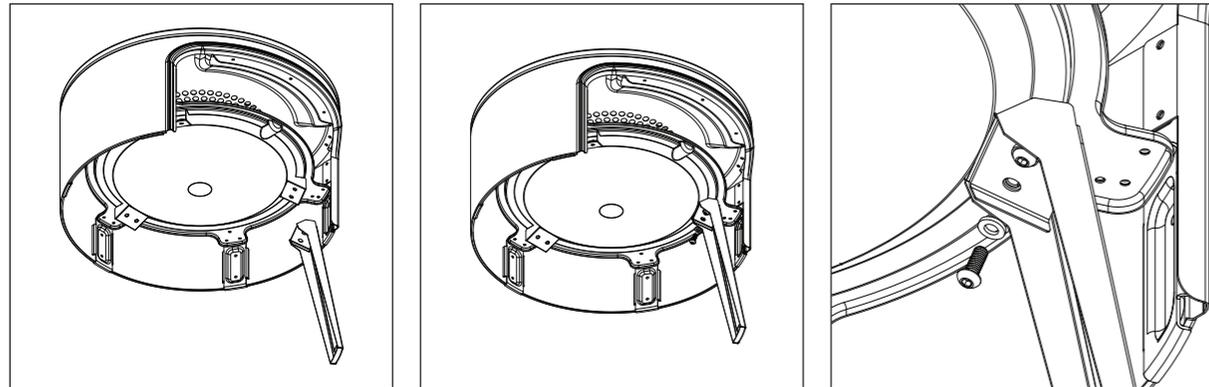
Assemble on flat, level surface

The ceramic coating is very durable, but can be scratched. During assembly, ensure that the Pi Fire is not resting on a hard or abrasive surface.

## Step 1

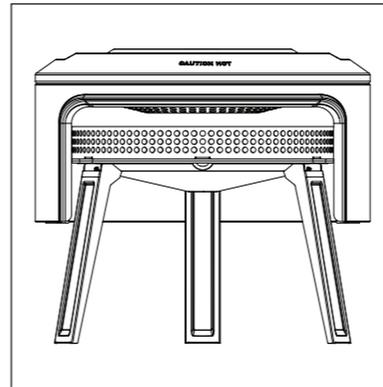
Fasten leg to Pizza Oven as shown using (2) M6 screws and washers as shown. Tighten using the included wrench.

We recommend flipping your Pi Fire to install the legs. Before doing so, place on a soft, non-scratch surface AND ensure pizza stone is NOT installed in the oven.



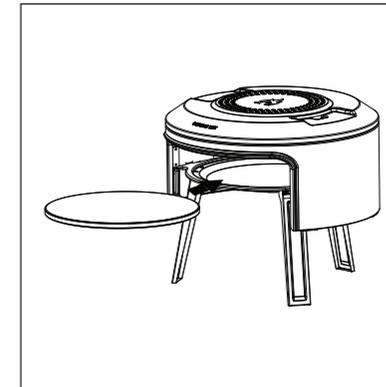
## Step 2

Repeat for remaining legs.



## Step 3

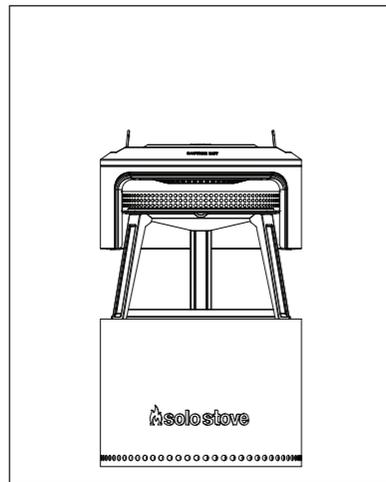
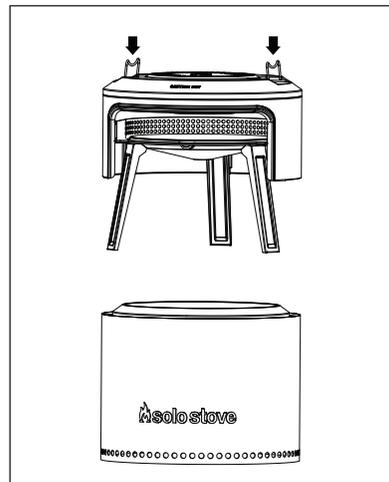
Insert Pizza Stone into Oven as shown.



## Step 4

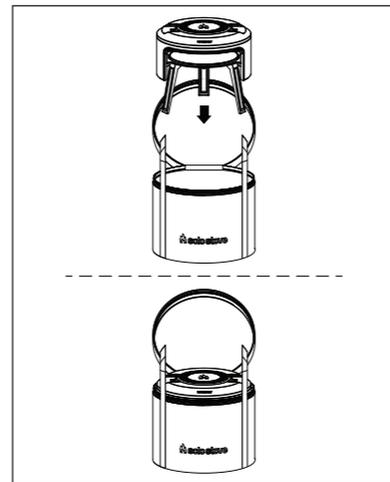
Pi Fire is designed to be carried using the folding handles on the top surface. To place the Pi Fire onto the fire pit, lift and place as shown. Take care not to tip Pi Fire or the pizza stone may come loose.

Install the Pi Fire so the legs rest firmly on the top of the fire pit. Do NOT use Pi Fire without the flame ring in place.



## Step 5 - Storage

Allow Pi Fire to cool completely before removing from fire pit. We recommend storing Pi Fire upright in the included carry case. Do NOT store upside down and do NOT store items on top of Pi Fire.



## OPERATION

1. For best results, place the Pi Fire onto the fire pit before lighting a fire. Using the included High-Heat Resistant Gloves, place the Pi Fire onto the fire pit by lifting at the handle locations.
2. To start a fire, place 2-3 fire starters into your fire pit and light. Add 2-3 hardwood logs for Ranger, 3-4 logs for Bonfire, and 4-5 for Yukon/Canyon. (Reference your fire pits instruction manual for more info)  
(a) Hardwoods will work best. Oak is suggested.
3. Add wood as needed, **ensuring that the fire pit flame is hitting at or close to the bottom of your Pi Fire.**
4. Allow Pi Fire to heat up for approximately 30-45 minutes or until center of stone temp reaches 550-675F (285-355C). A Solo Stove IR Thermometer is recommended for taking temperature readings.

## COOKING GUIDELINES

1. Once the Pi Fire stone has reached a temperature of 550-675F (285-355C), it is time to launch the 1st pizza.
2. Stretch and then prep the pizza dough on a bamboo or stainless launching peel (we recommend bamboo). Put a healthy dusting of flour, cornmeal or semolina on the launching peel to prevent uncooked pizza from sticking during the launch.
3. Using high heat gloves, launch the pizza into the Pi Fire.
4. Typical cooking times will last between 5-10 minutes. Cooking times vary based on the temperature of the stone, the height of the flame, and the thickness/type or your dough.
5. We recommend using a turning peel to turn the pizza 180° about 3-4 minutes after launching.

6. Using high heat gloves, retrieve the pizza when cooked to preference.
7. Planning on launching more pizzas? Use IR thermometer to ensure stone temperature is back to 550-675F (285-355C). Add 1-2 more hardwood logs and wait 5-10 minutes for stone temperature to reach the optimal range.

## CLEANING/MAINTENANCE

1. Allow Pi Fire to cool completely before cleaning or storing.
2. Do NOT allow the stone to get wet. Remove the stone and carefully set it aside when cleaning Pi Fire.
3. The stone can be brushed clean to remove loose material if needed. Light sandpaper can be used for harder to remove buildups. Soot buildup on the stone is normal and should not effect future pizzas. Do not use water or liquid cleaners on the stone or submerge in liquids.
4. Soot buildup on the Pi Fire will occur during use. This is normal and can be partially removed by gentle cleaning. Warm soapy, water and clean, soft terry cloths are suggested. Rinse as needed and allow to air dry or dry with soft terry cloth. Do NOT submerge Pi Fire.
5. The inside surfaces of Pi Fire are Stainless Steel and will discolor and patina over use. This is normal and is not a defect.
6. Store Pi Fire in it's carry bag or in a cool, dry location when not in use.
7. Store Pi Fire in upright condition. Do NOT rest or store items on top of the Pi Fire.
8. Before each use, check legs to ensure they are tight. Occasionally tightening of the screws may be needed. It is suggested to store the leg wrench in the carry bag for easy access.

## WARRANTY

We warranty each and every Solo Stove product to be free of manufacturing defects, and we will replace with a new product, at our option, any genuine Solo Stove product sold by an authorized retailer that is deemed defective. Solo Stove does not warranty its products against normal wear or misuse. If your Solo Stove product was damaged due to misuse, our customer service team can analyze the damage and may be able to suggest options for the customer to remedy. If your Solo Stove product is unable to be repaired after misuse, we will extend a one-time courtesy offer, allowing you the option to purchase a new Solo Stove product for 50% off of our MSRP price on a new identical Solo Stove product listed on the website, excluding web specials. Warranty claims are not applicable for countries outside the U.S. and Canada. All international orders are final.

