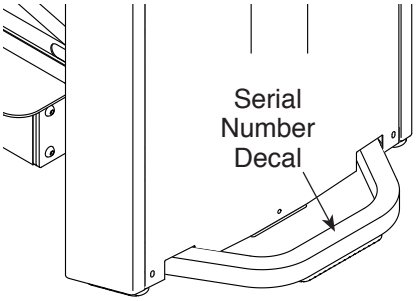
FREEMOTION®

LIFT/STEP

Model No. GD504.0
Serial No. _____

Write the serial number in the space above for reference.



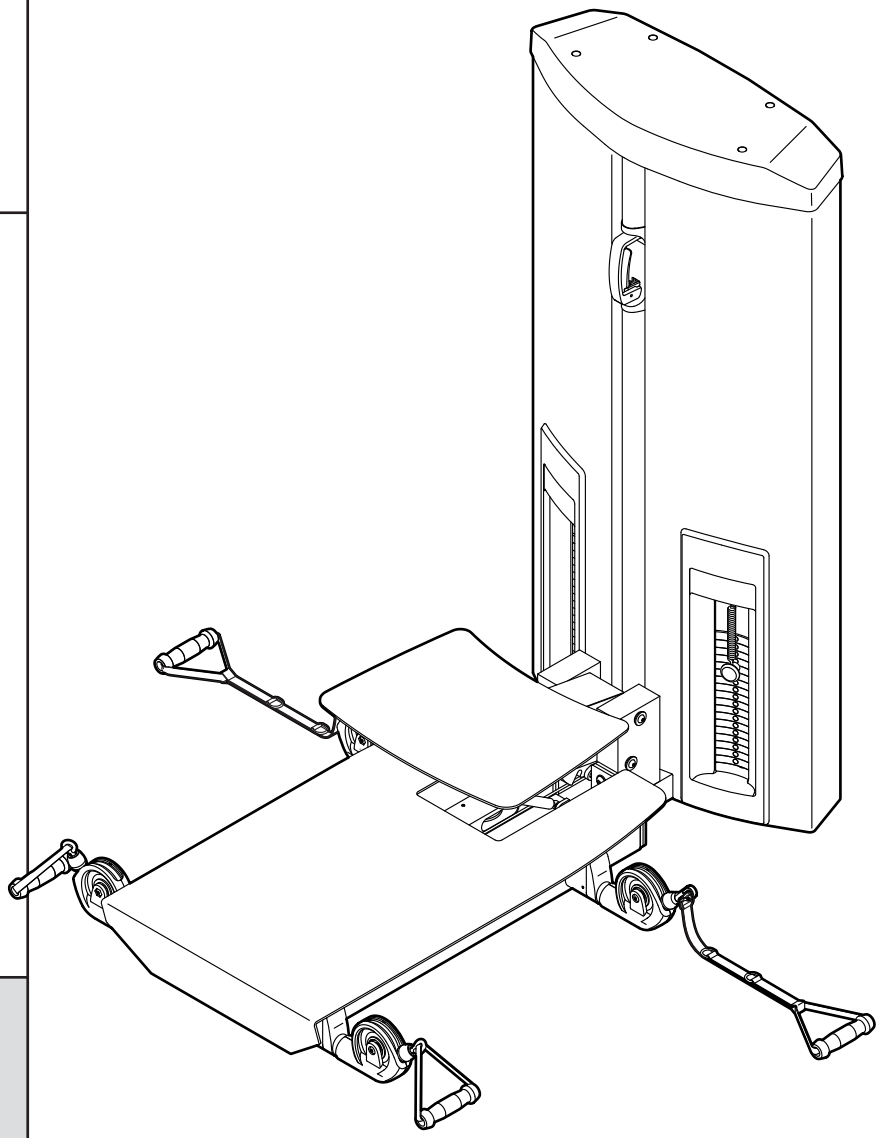
QUESTIONS?

If you have questions, or if parts are damaged or missing, please see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

⚠CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

OWNER'S MANUAL



freemotionfitness.com

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LIMITED WARRANTY . . . . . Back Cover

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SIMPLE GREEN is a registered trademark of Sunshine Makers, Inc.
Teflon is a registered trademark of E. I. du Pont de Nemours and Company.
FREEMOTION is a registered trademark of ICON Health & Fitness, Inc.

IMPORTANT PRECAUTIONS

⚠WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on the strength equipment before using the strength equipment. Freemotion Fitness assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. **It is the responsibility of the owner to ensure that all users of the strength equipment are adequately informed of all precautions, have read and understood all warning and caution labels, and are informed of how to use the strength equipment properly.**

2. **All users of the strength equipment should be instructed to report any injury or strength equipment irregularity to facility staff immediately.**

3. **Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.**

4. **Use the strength equipment only as described in this manual.**

5. **Use the strength equipment only on a level surface. Cover the floor beneath the strength equipment to protect the floor.**

6. **It is the responsibility of the owner to ensure that there is enough space around the strength equipment for the intended exercise.**

7. **Using the anchor holes (see page 5), anchor the strength equipment to the floor to provide maximum stability.**

8. **Keep children under age 13 and pets away from the strength equipment at all times.**

9. **Always wear athletic shoes for foot protection while exercising.**

10. **The strength equipment is designed to support a maximum user weight of 400 lbs. (182 kg).**

11. **Keep hands and feet away from moving parts. Do not lean on or rest your hands on the strength equipment while it is in use.**

12. **Make sure that the weight pins are completely inserted into the desired weights or the weight carriage. Always insert the weight pins; do not use the strength equipment without inserting the weight pins.**

13. **Make sure that the handles are attached securely before each use of the strength equipment.**

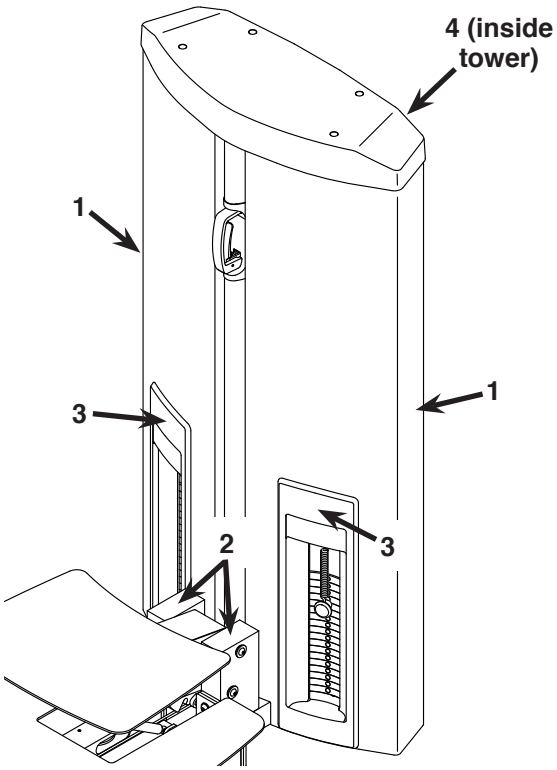
14. **Check all cables, cable connections, and pulleys before each use of the strength equipment. Make sure that all parts are properly tightened. Replace any worn parts immediately.**

15. **Make sure that the cables remain on the pulleys at all times. If a cable binds while you are exercising, stop immediately and make sure that the cable is on the pulleys and that nothing is interfering with the cable or the pulleys.**

16. **Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.**

WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). **If a decal is missing or illegible, see the back cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decal(s) may not be shown at actual size.



Decal 1



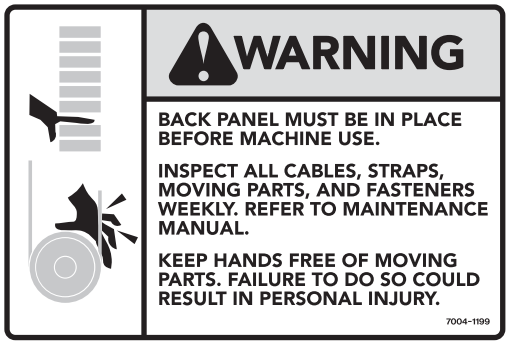
Decal 2



Decal 3



Decal 4

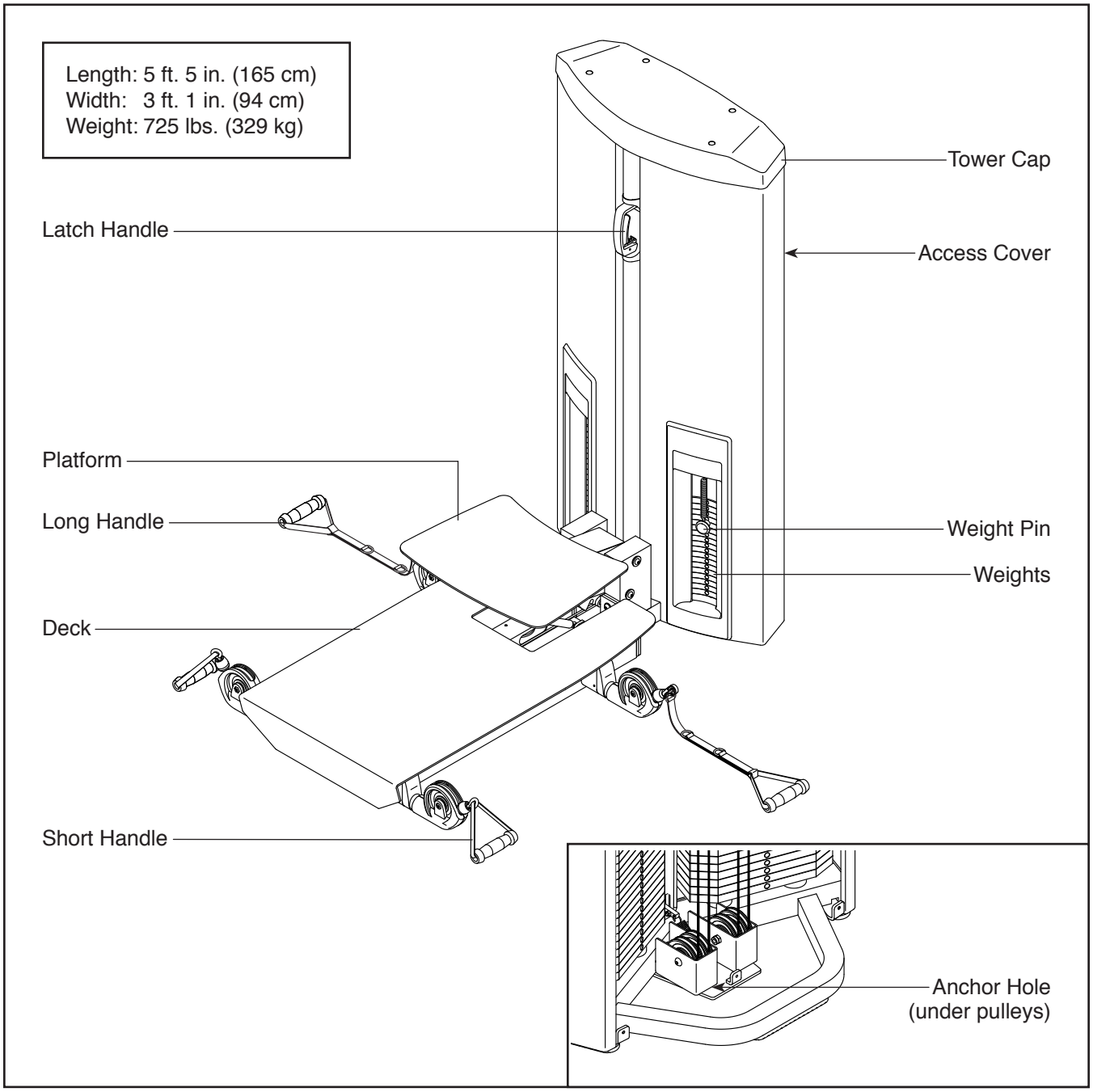


BEFORE YOU BEGIN

Thank you for selecting the innovative FREEMOTION® LIFT/STEP strength equipment. With unrestricted motion, the LIFT/STEP strength equipment enables you to work your body's muscle groups together—the same way you do naturally—to train more effectively.

For your benefit, read this manual carefully before using the strength equipment. If you have questions after reading this manual, please see the back cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



ASSEMBLY

- Assembly requires two persons.
- Because of its weight and size, assemble the strength equipment in the location where it will be used. Make sure that there is enough clearance around the strength equipment.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.
- The following tools (not included) are required for assembly:

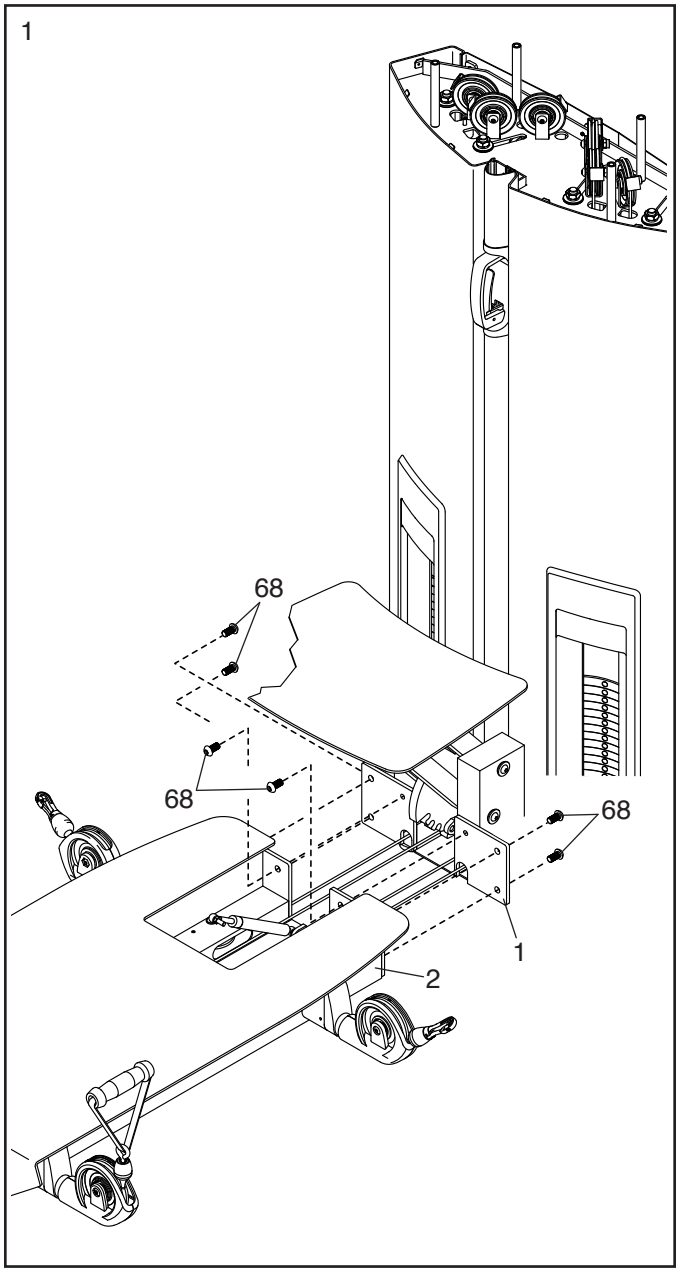
  a set of metric hex keys 

  one adjustable wrench 

  Assembly may be more convenient if you have your own set of wrenches. To avoid damaging parts, do not use power tools.

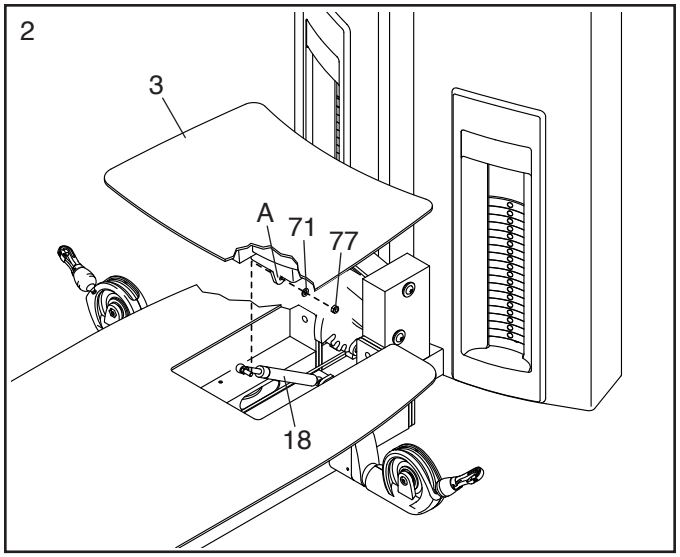
1. Orient the Base (2) as shown.

   Attach the Base (2) to the Tower (1) with six M12 x 25mm Screws (68); **start all six Screws, and then tighten them.**



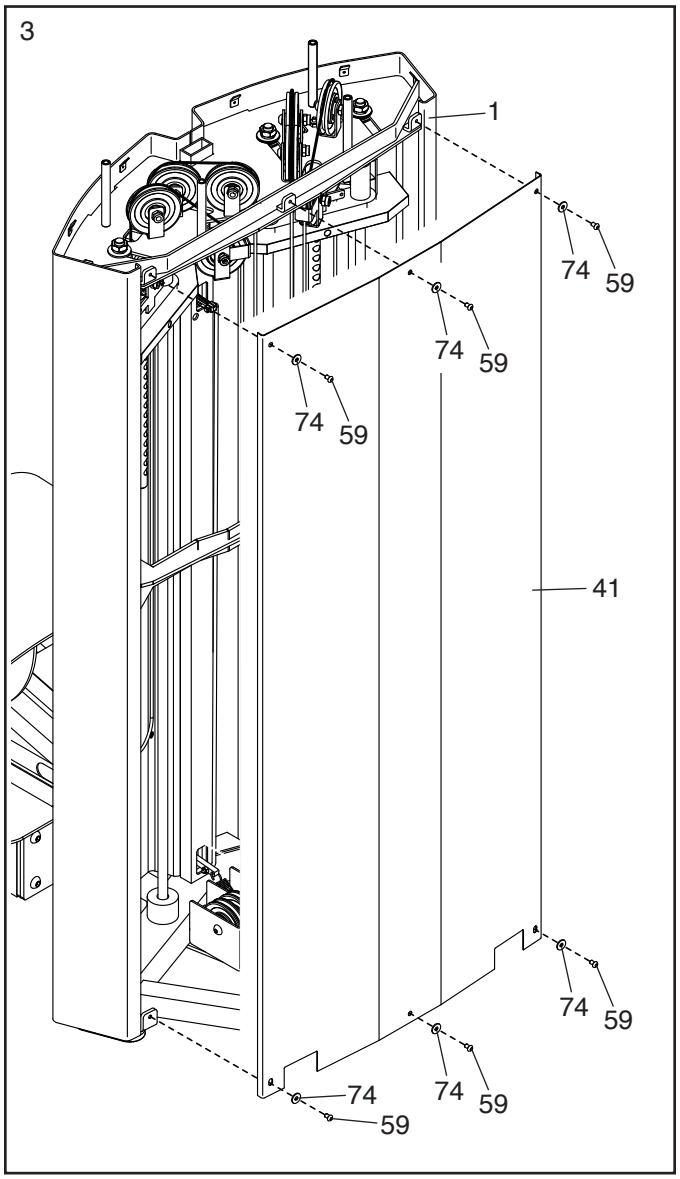
2. **Tip: It may be helpful to adjust the height of the Platform (3) when performing this step (see ADJUSTING THE PLATFORM on page 14).**

   Insert the free end of the Resistance Cylinder (18) into the tab (A) underneath the Platform (3). Then, tighten an M8 Locknut (77) with an M8 Washer (71) onto the Resistance Cylinder.

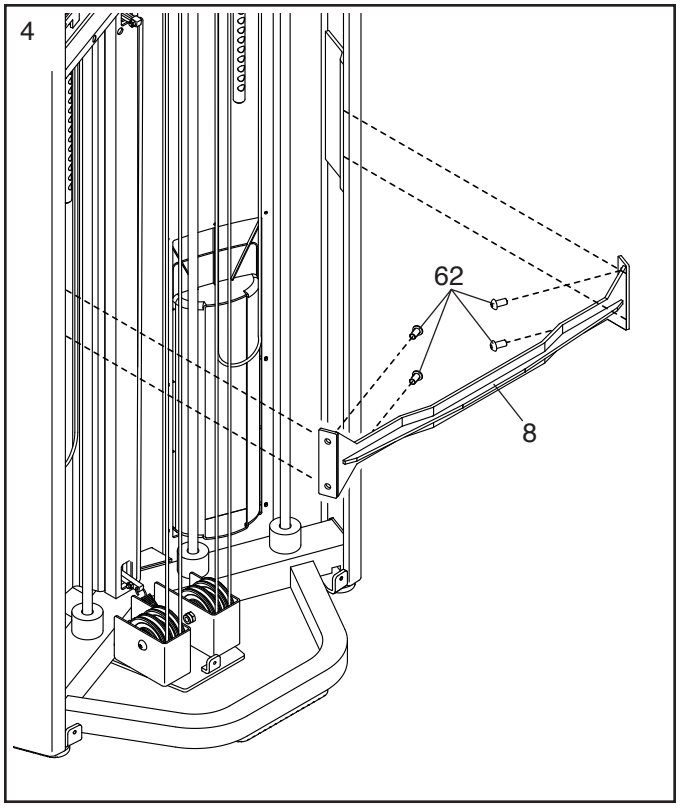


3. **IMPORTANT: During steps 3–6, set the parts that you remove in separate piles. You will reattach the parts in later steps.**

   Remove the six M6 x 10mm Screws (59), the six M6 Large Washers (74), and the Access Cover (41) from the Tower (1).

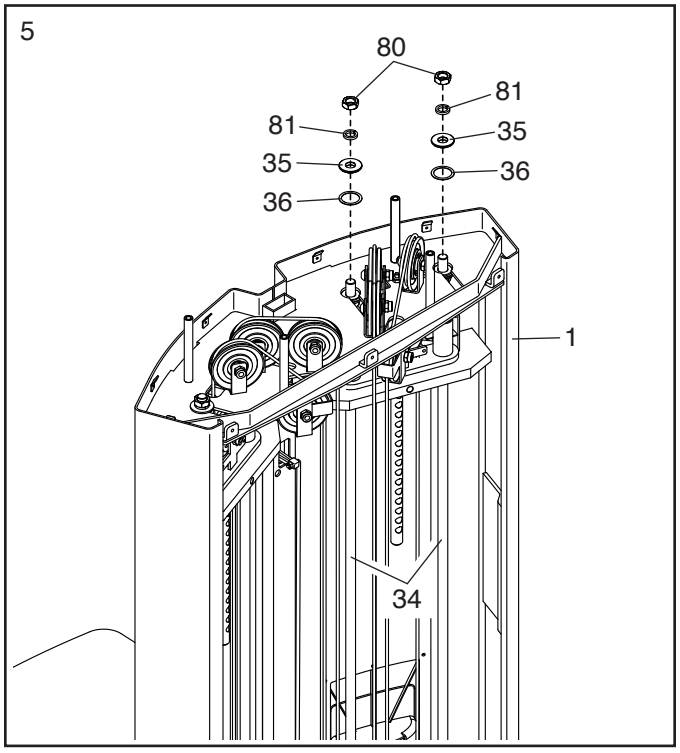


4. Remove the four M10 x 20mm Screws (62) and the Tower Brace (8).

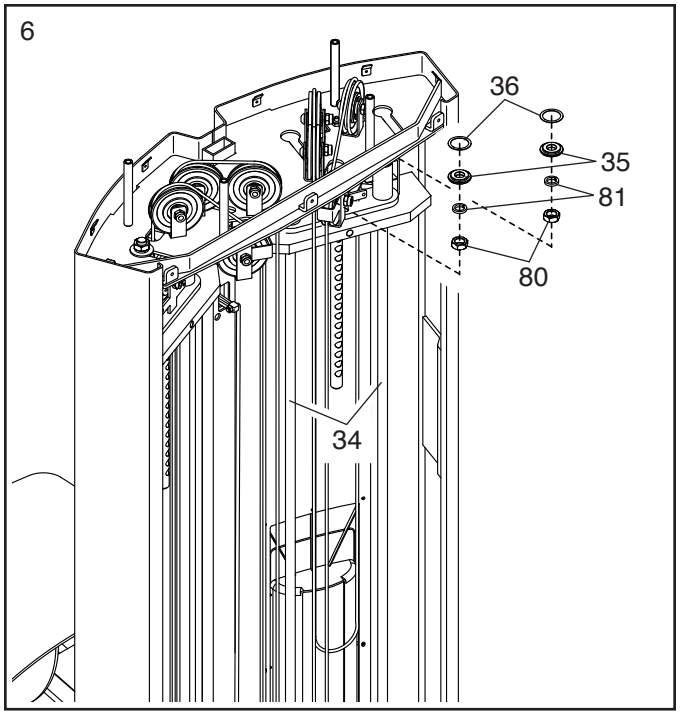


5. Remove the two M16 Jam Nuts (80), the two M16 Split Washers (81), the two Weight Guide Spacers (35), and the two Plastic Washers (36) from the upper ends of the two Weight Guides (34) on one side of the Tower (1).

   Note: After you remove these parts, the Weight Guides (34) will slide downward a few inches into the Tower (1).



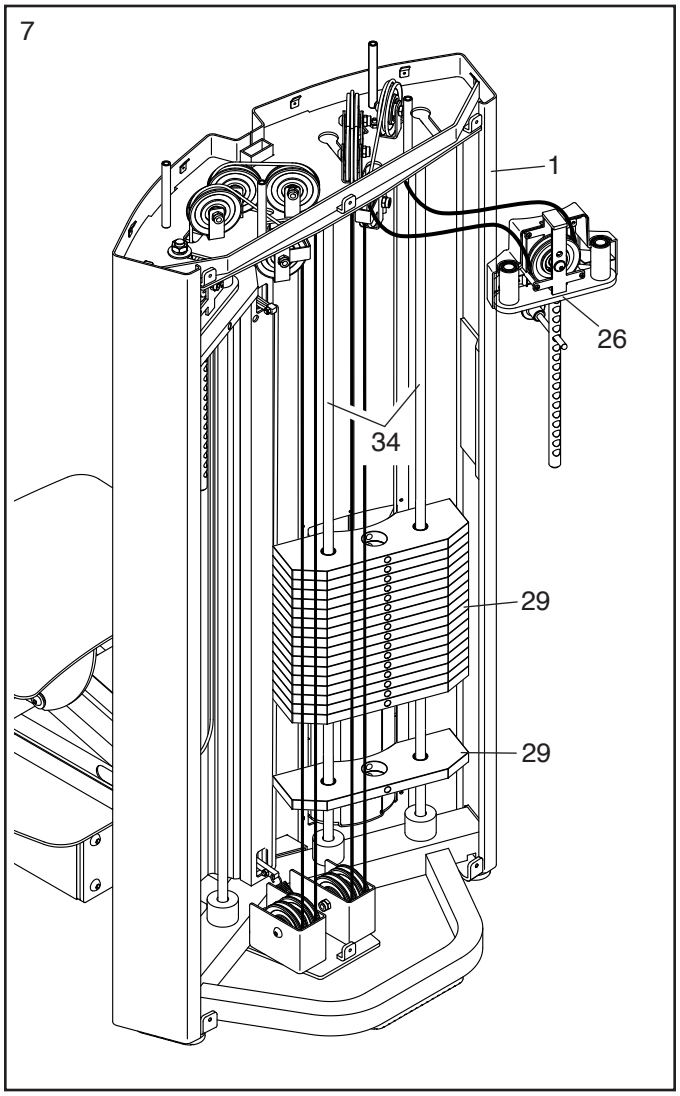
6. Pull the upper ends of the two Weight Guides (34) toward you. Remove the remaining Plastic Washers (36), Weight Guide Spacers (35), M16 Split Washers (81), and M16 Jam Nuts (80) from the Weight Guides.



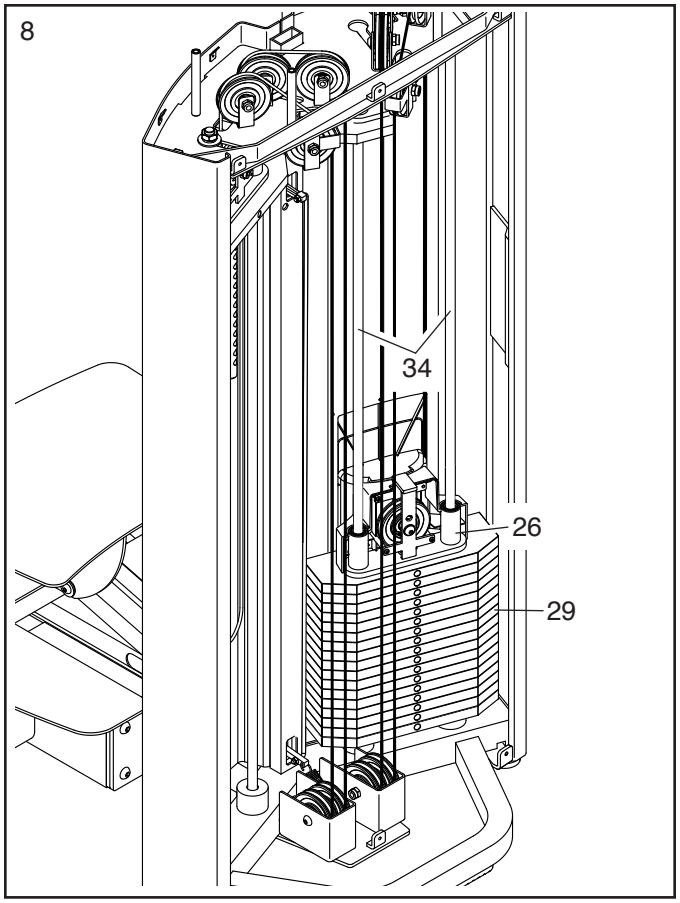
7. Hold the Weight Carriage (26), and cut the plastic tie (not shown) securing the Weight Carriage to the Tower (1). Then, slide the Weight Carriage upward off the Weight Guides (34).

   Next, look at the decals on one of the stacks of Weights (29), and find the decal that has the **largest** number on it. Orient that Weight as shown at the right, and slide it onto the Weight Guides (34).

   Repeat this step with the remaining 16 Weights (29) in the stack. **Then, look at the decals on all the Weights, and make sure that the Weights are in the correct order.**



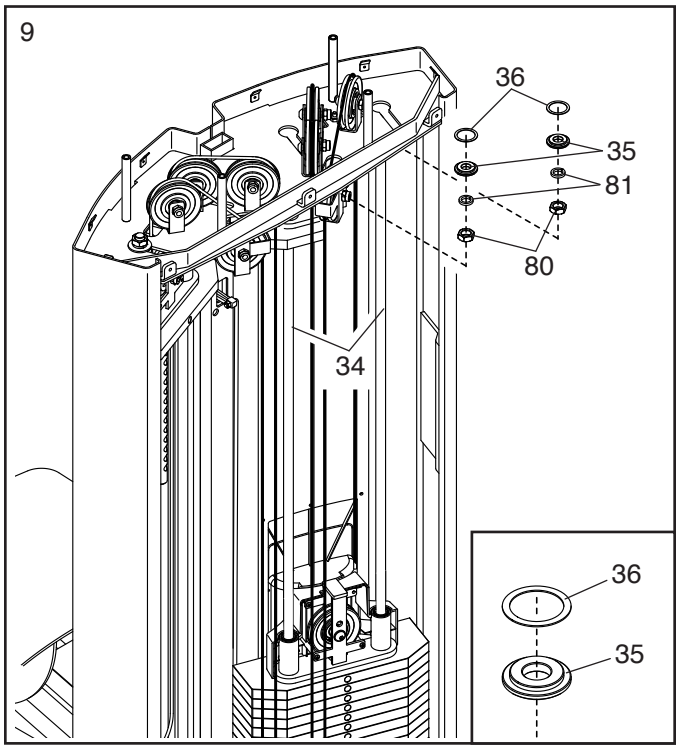
8. Slide the Weight Carriage (26) onto the Weight Guides (34), and rest the Weight Carriage on the stack of Weights (29).



9. Note: This step requires the parts that you removed in step 6.

   Pull the upper ends of the Weight Guides (34) toward you. Tighten the two M16 Jam Nuts (80) as far as possible onto the Weight Guides.

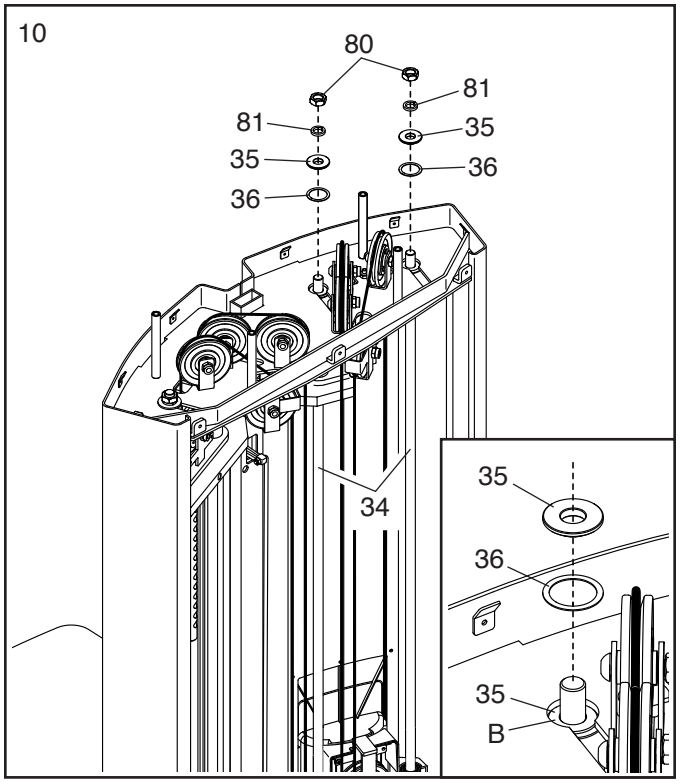
   Next, slide the two M16 Split Washers (81), the two Weight Guide Spacers (35), and the two Plastic Washers (36) onto the Weight Guides (34). **Make sure that the Weight Guide Spacers are oriented as shown in the inset drawing.**



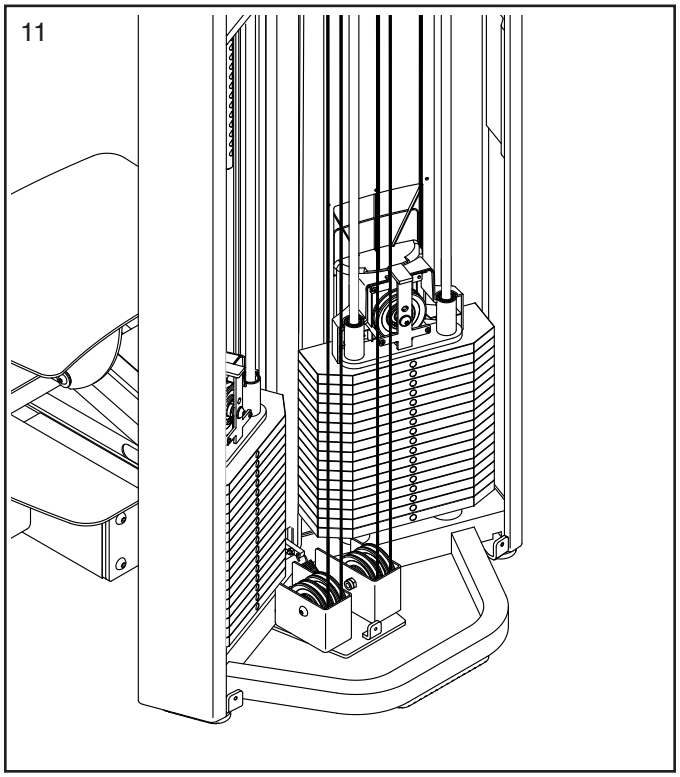
10. Note: This step requires the parts that you removed in step 5.

    Lift the Weight Guides (34) a few inches. Slide the two Plastic Washers (36), the two Weight Guide Spacers (35), and the two M16 Split Washers (81) onto the Weight Guides. **Make sure that the Weight Guide Spacers are oriented as shown in the inset drawing. In addition, make sure that the Weight Guide Spacers are pressed into the indicated round holes (B).**

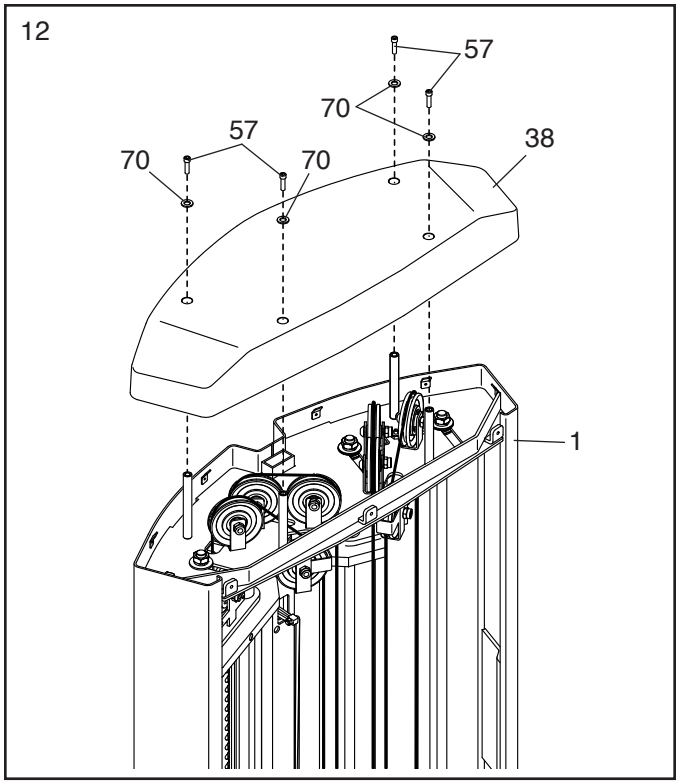
    Then, tighten the two M16 Jam Nuts (80) onto the Weight Guides (34).



11. **Repeat steps 5–10 on the other side of the strength equipment.**

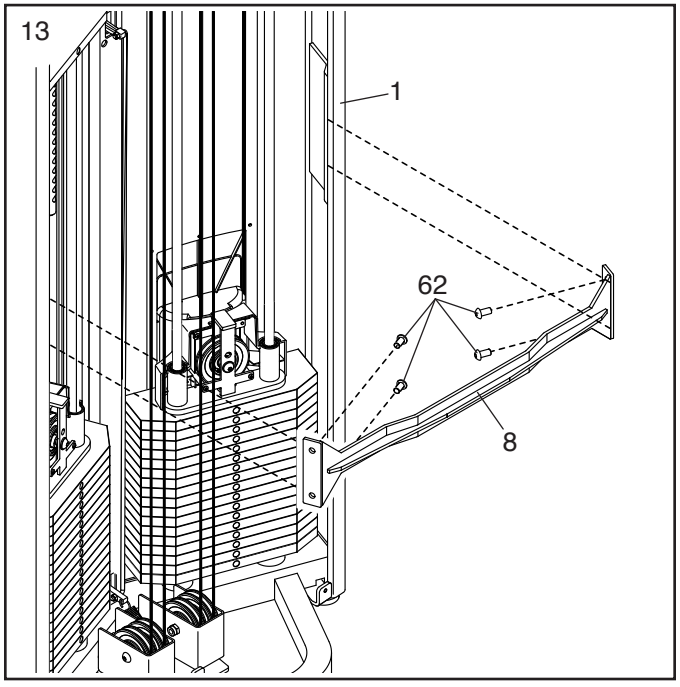


12. Attach the Tower Cap (38) to the Tower (1) with four M6 x 16mm Screws (57) and four M6 Washers (70); **start all four Screws, and then tighten them.**



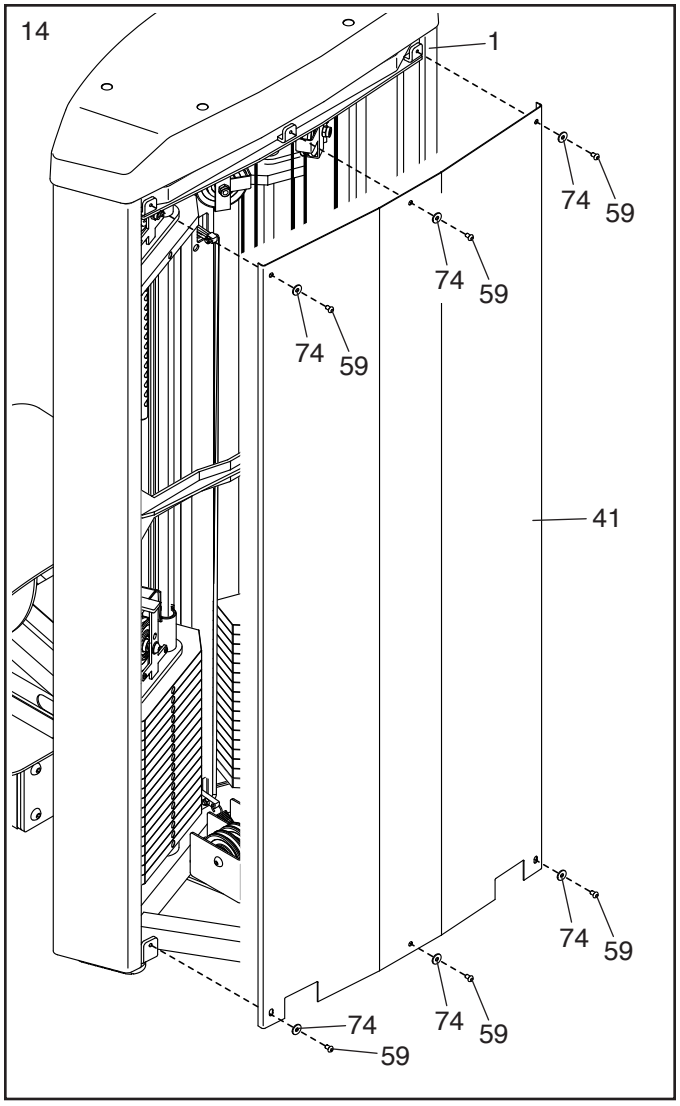
13. Note: This step requires the parts that you removed in step 4.

    Attach the Tower Brace (8) to the Tower (1) with the four M10 x 20mm Screws (62); **start all four Screws, and then tighten them.**



14. Note: This step requires the parts that you removed in step 3.

    Attach the Access Cover (41) to the Tower (1) with the six M6 x 10mm Screws (59) and the six M6 Large Washers (74); **start all six Screws, and then tighten them.**



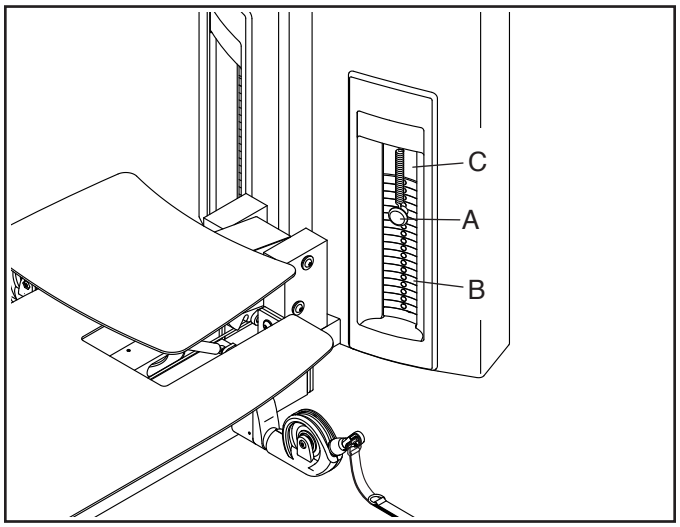
15. **Make sure that all parts of the strength equipment are properly tightened.** To protect the floor or carpet from damage, place a mat under the strength equipment.

ADJUSTMENT

This section explains how to adjust the strength equipment. **Make sure that all parts are properly tightened each time the strength equipment is used. Replace any worn parts immediately.**

ADJUSTING THE RESISTANCE

To change the resistance setting of each weight stack, insert the weight pin (A) into the desired weight (B) or into the weight carriage (C). **Make sure to fully insert the weight pin. Do not use the strength equipment without inserting the weight pins.**

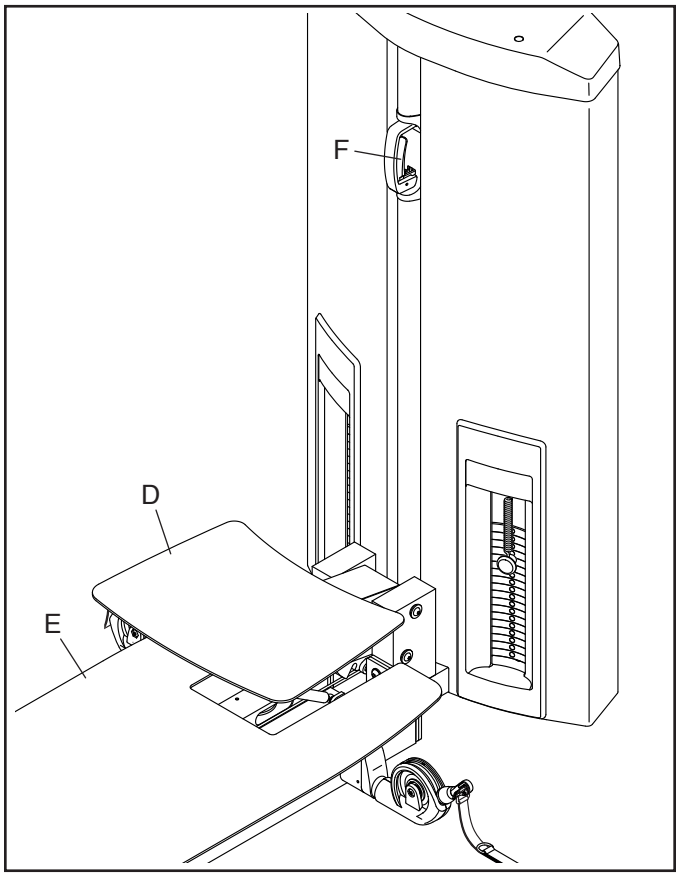


ADJUSTING THE PLATFORM

The platform (D) can be adjusted to any of four heights.

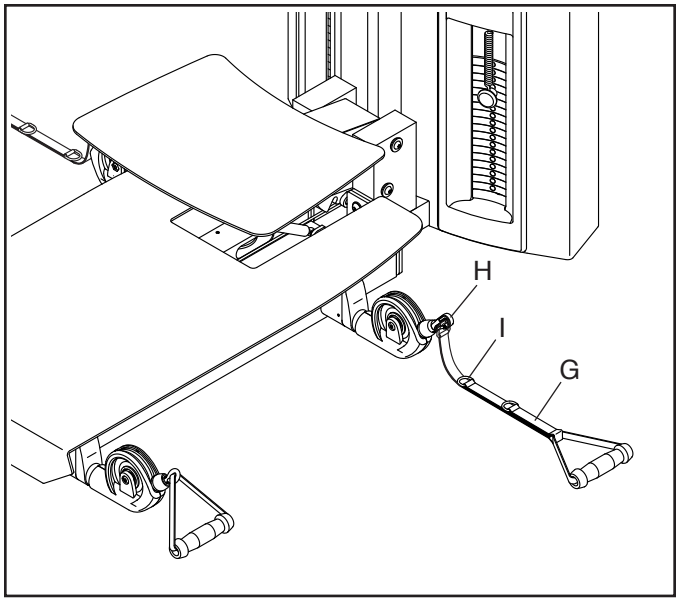
To raise the platform (D), stand on the deck (E) and squeeze the latch handle (F). The platform will slowly rise. When the platform reaches the desired height, release the latch handle. The platform will automatically lock in position.

To lower the platform (D), stand on the deck (E) and put one foot on the platform. Next, squeeze the latch handle (F) and press the platform downward to the desired position. Then, release the latch handle and remove your foot from the platform. The platform will automatically lock in position.



ADJUSTING THE LONG HANDLES

The long handles (G) can be attached to the cable clips (H) in any of three positions. To attach a long handle, insert the desired ring (I) on the long handle into a cable clip.



MAINTENANCE AND TROUBLESHOOTING

For optimal performance of the strength equipment and to reduce the chances of injury to users, you must perform preventive maintenance on a regular basis. Instruct all personnel to perform the procedures described in this section. Personnel must also record and report any accident. To maintain the strength equipment's warranty, use only FREEMOTION parts for repair or replacement. If there are any questions or concerns, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

DAILY MAINTENANCE

General Cleaning

Clean the strength equipment using a soft cloth dampened with mild soap and warm water. If necessary, use a soft bristle brush with the cleaning solution.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

Difficult Stains

Spray the stain with a non-abrasive household cleaner such as FORMULA 409®, SIMPLE GREEN®, or a similar product. Rub the stained area gently and then let the cleaning solution sit for a few minutes.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

If necessary, repeat these steps using a soft bristle brush.

Optional Method for Difficult Stains

Rub the stained area gently using a soft cloth dampened with rubbing alcohol.

Then, rinse the strength equipment using a soft cloth dampened with clean water, and thoroughly dry it.

CAUTION: Follow the directions and the safety precautions of the manufacturer of each cleaning product used. Freemotion Fitness and its vendors cannot be held liable for injuries or damage resulting from the use or misuse of cleaning products. **IMPORTANT:** When using any cleaning product, try it first in a hidden place to ensure that there is no damage to the material. Do not use abrasive cleaners; strong cleaners; or solvents such as lacquer thinner, kerosene, gasoline, or similar liquids. Such substances may scratch the strength equipment, damage plastic parts and decals, or cause other damage.

WEEKLY MAINTENANCE

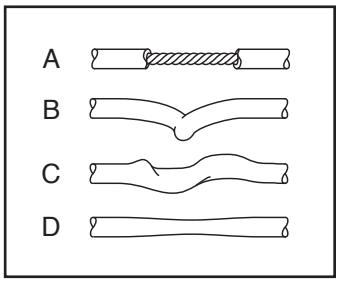
Hardware

Check all nuts, bolts, and screws, and tighten them if necessary. Replace any worn parts immediately. **IMPORTANT:** All cushions have dense plywood supports with tee-nuts that are used to attach the cushions to the strength equipment. Because the tee-nuts are held by the plywood, they will not withstand the torque that standard nuts will. When tightening the bolts or screws securing a cushion, turn them only until they are snug and the cushion does not move or feel loose. Overtightening may strip the tee-nuts from the plywood and make it impossible to remove the cushion in the future. Note: Your strength equipment may not have cushions.

Cable Inspection

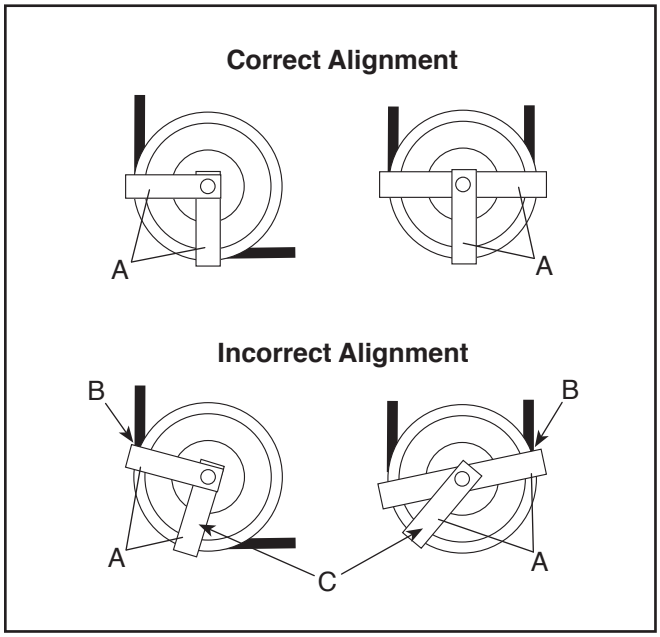
To inspect the cables, first remove the screws and the access cover from the back of the strength equipment. Next, check the entire length of each cable by slowly performing one repetition on the strength equipment. Inspect the cable on the exterior of the strength equipment and the cable on the interior. Run your fingers along the cable, paying close attention at the bends and attachment points. Watch for the following conditions, which may indicate a worn cable that should be replaced:

A. a torn or split sheath that exposes the cable
B. a kinked or severely bent cable
C. a curled or twisted sheath
D. a stretched sheath with a thinning cross-section



Then, reattach the access cover.

Cable Traps
To inspect the cable traps (A), first remove the screws and the tower cap from the top of the strength equipment. Next, remove the screws and the access cover from the back of the strength equipment. Then, check the cable traps to ensure that they are not rubbing (B) against the cables and that they are holding the cables in the grooves of the pulleys. If a cable trap is incorrectly aligned (C), loosen the locknut slightly, readjust the cable trap as necessary, and then retighten the locknut. Then, reattach the access cover and the tower cap.



MONTHLY MAINTENANCE

Grips
Check the grips and replace them if needed.
Note: Your strength equipment may not have grips.

Weight Guide Lubrication
To lubricate the weight guides, first remove the screws and the access cover from the back of the strength equipment. Next, clean and lubricate each weight guide inside the tower by wiping it with a soft cloth containing 10W-40 or 10W-30 lightweight motor oil. Apply only a light coating over the entire length of the weight guide. **Do not use TEFLON®-based lubricants.** Then, reattach the access cover.

CABLE ADJUSTMENT

For the strength equipment to function properly, the cables must be tensioned correctly. To check the tension of each cable, slowly raise and lower the applicable weight carriage by performing one repetition.

If there is not enough tension on a cable, the weight carriage will not be lifted immediately when the repetition is begun. Ideally, the cable should not move more than 1/2 in. (1.3 cm) from the resting position before the weight carriage is lifted.

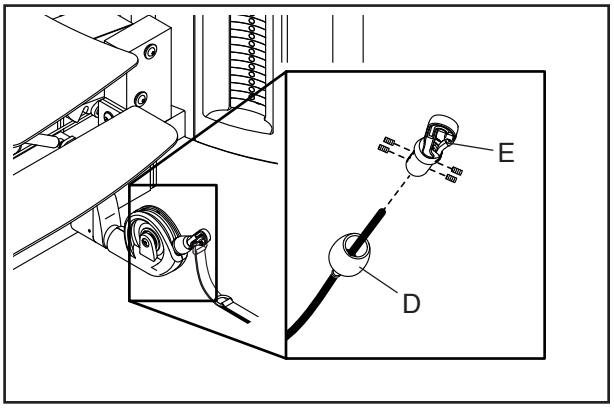
If there is not enough tension on a cable, adjust the cable as described below.

IMPORTANT: Make this adjustment only if there is slack in a cable. This adjustment is only for increasing the cable tension, because it involves shortening the cable.

Tools required: 1/8" hex key, cable cutters, torque wrench, utility knife

1. To create slack in the cable, first remove the weight pin, pull a handle out several inches, and then insert the weight pin into the third weight and into the hole in the lower end of the weight carriage.

2. Push the black rubber cable stop (D) off the cable clip (E) as shown.



3. Loosen the four set screws in the cable clip (E), and pull out the end of the cable. Note: For clarity, the drawing shows the set screws removed; however, it is not necessary to remove the set screws.

4. Using cable cutters, cut off 1 in. (2.5 cm) of the end of the cable. **IMPORTANT:** Other tools may flatten or bend the cable strands so that it may be difficult for you to reinsert the cable into the cable clip.

5. Cut off 1 in. (2.5 cm) of the black sheath from the end of the cable.

6. Reinsert the cable and the sheath into the cable clip (E) so that all of the bare cable is in the hole.

7. Retighten the four set screws equally until they contact the cable. Then, tighten each set screw alternately 1/4 turn, until all are set to 85 inch/pounds (9.6 Newton-meters).

8. Slide the cable stop (D) onto the cable clip (E), remove the weight pin, and return the handle to the resting position.

9. Check for proper tension on the cable as described in CABLE ADJUSTMENT on page 10.

WEIGHT STACK SERVICING

Servicing the weight stack involves replacing the bushings in the weight carriages. To order bushings, see HOW TO CONTACT CUSTOMER CARE on the back cover of this manual.

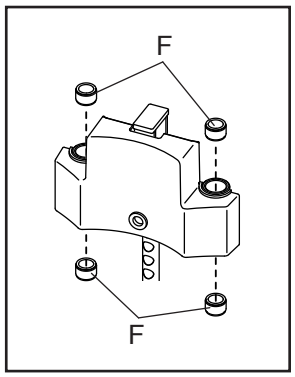
Follow the steps below to service each weight stack. Tools required: hammer, punch, piece of scrap wood

1. Remove the screws and the tower cap from the top of the strength equipment. Next, remove the screws and the access cover from the back of the strength equipment.

2. Remove the nuts and washers from the upper ends of the weight guides, and let the weight guides slide down to the floor.

3. Slide the weight carriage upward off the tops of the weight guides. Note: For increased clearance, pull the weight guides toward the back of the strength equipment.

4. Using a punch, drive the four old bushings (F) out of the weight carriage.



5. Hold one of the new bushings (F) square with the face of one of the holes in the weight carriage, place a piece of scrap wood on top of the bushing, and tap the bushing into place until the bushing is flush with the hole in the weight carriage. **Insert the other three new bushings (F) in the same way.**

6. Clean and lubricate the weight guides by wiping them with a soft cloth containing 10W-40 or 10W-30 lightweight motor oil. Apply only a light coating over the entire length. **Do not use TEFLON®-based lubricants.**

7. Slide the weight carriage onto the weight guides.

8. Reattach the weight guides to the top of the tower with the nuts and washers.

9. Insert the weight pin into the weight carriage. Pull the handle, lifting the weight carriage all of the way to the top. Then, slowly return the handle to the resting position.

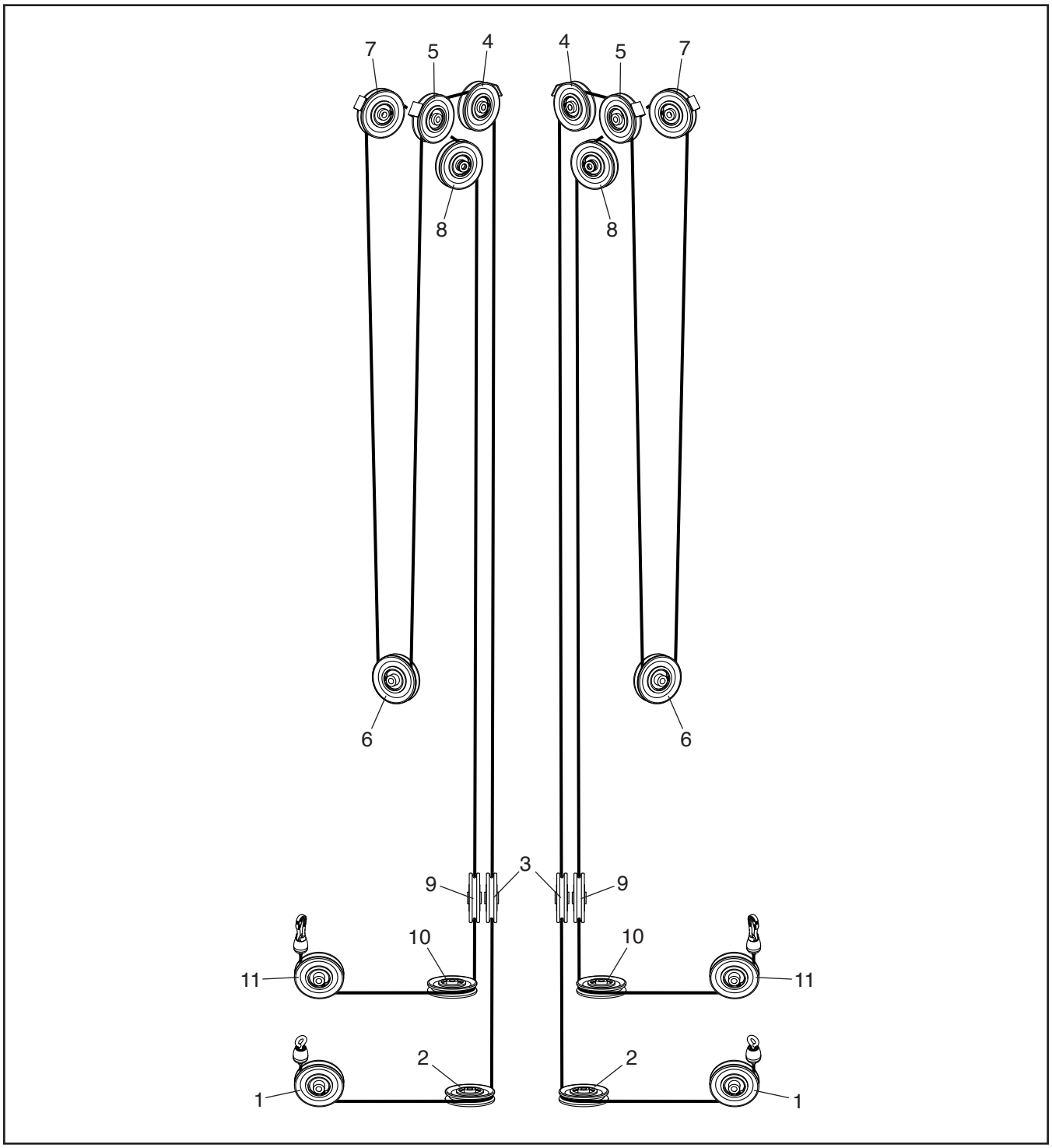
   If the weight carriage sticks, loosen the nuts on the upper end of one of the weight guides. Then, lift the weight carriage to the top again, and retighten the nuts. Check the full travel again and readjust the weight guides if necessary.

10. Slowly perform a repetition and have someone make sure that the cable is not derailed from a pulley or rubbing on a cable trap.

11. Reattach the access cover and the tower cap.

CABLE DIAGRAM

The diagram below shows the proper routes of the cables. The numbers show the correct route of each cable. Use the diagram to make sure that the cables and the cable traps are assembled correctly. If a cable is not correctly routed, the strength equipment will not function properly and damage may occur. **Make sure that the cable traps do not touch or bind the cables.**



NOTES

PART LIST

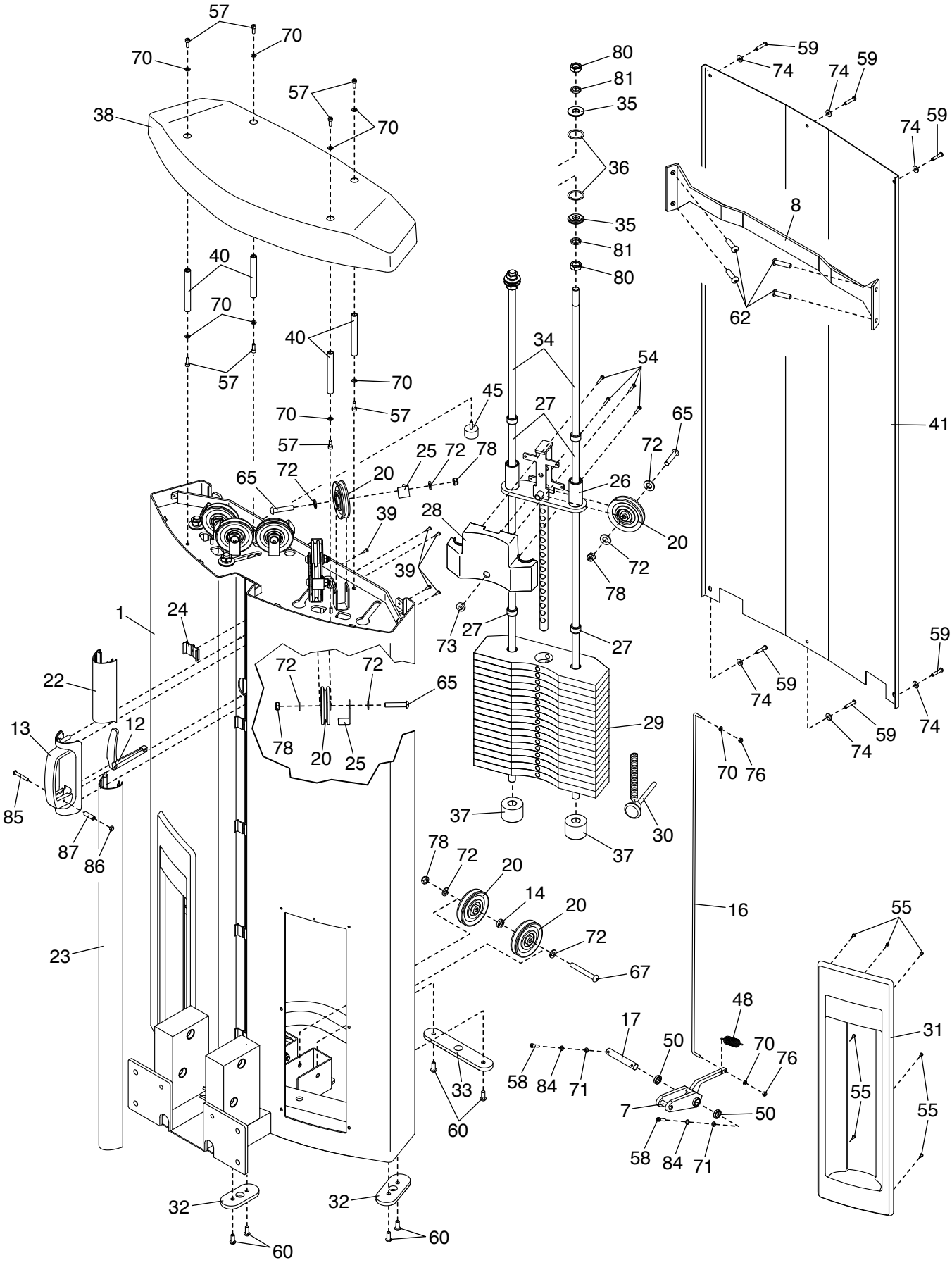
Model No. GD504.0 R0419A

Key No.	Qty.	Description
1	1	Tower
2	1	Base
3	1	Platform
4	1	Deck
5	1	Adjustment Frame
6	1	Lift Frame
7	1	Latch
8	1	Tower Brace
9	2	Long Axle
10	2	Short Axle
11	4	Pulley Bushing
12	1	Latch Handle
13	1	Handle Cover
14	2	Pulley Spacer
15	2	Cable
16	1	Latch Rod
17	1	Latch Shaft
18	1	Resistance Cylinder
19	4	Base Pulley
20	18	Tower Pulley
21	2	Short Handle
22	1	Upper Trim
23	1	Lower Trim
24	5	Trim Clip
25	8	Cable Trap
26	2	Weight Carriage
27	8	Weight Carriage Bushing
28	2	Weight Carriage Cover
29	34	Weight
30	2	Weight Pin
31	2	Weight Stack Cover
32	8	Small Foot
33	1	Large Foot
34	4	Weight Guide
35	8	Weight Guide Spacer
36	8	Plastic Washer
37	4	Weight Bumper
38	1	Tower Cap
39	9	#8 x 40mm Screw
40	4	Cap Post
41	1	Access Cover
42	4	Pulley Cover A
43	4	Pulley Cover B
44	4	Pulley Cover Bushing
45	2	Weight Carriage Bumper
46	2	Cable Clip
47	4	Cable Stop
48	1	Spring
49	20	Flange Bushing
50	2	Latch Spacer
51	8	Pulley Bearing
52	4	Large Snap Ring
53	4	Roll Pin
54	8	#8 x 13mm Screw
55	14	#6 x 10mm Screw
56	8	M5 x 16mm Screw
57	8	M6 x 16mm Screw
58	2	M8 x 25mm Screw
59	6	M6 x 10mm Screw
60	18	M8 x 20mm Screw
61	8	M10 x 16mm Screw
62	4	M10 x 20mm Screw
63	4	M10 x 25mm Screw
64	4	M10 x 40mm Bolt
65	10	M10 x 50mm Bolt
66	4	M10 x 55mm Bolt
67	2	M10 x 80mm Bolt
68	6	M12 x 25mm Screw
69	4	M4 x 30mm Screw
70	10	M6 Washer
71	4	M8 Washer
72	32	M10 Washer
73	2	Weight Carriage Cover Bushing
74	6	M6 Large Washer
75	8	M10 Large Washer
76	2	M6 Locknut
77	2	M8 Locknut
78	12	M10 Locknut
79	4	M10 Thin Locknut
80	8	M16 Jam Nut
81	8	M16 Split Washer
82	2	Long Handle
83	2	Cable Eyelet
84	2	Small Snap Ring
85	1	M5 x 40mm Screw
86	1	M5 Nut
87	1	Latch Handle Shaft
*	–	Owner's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

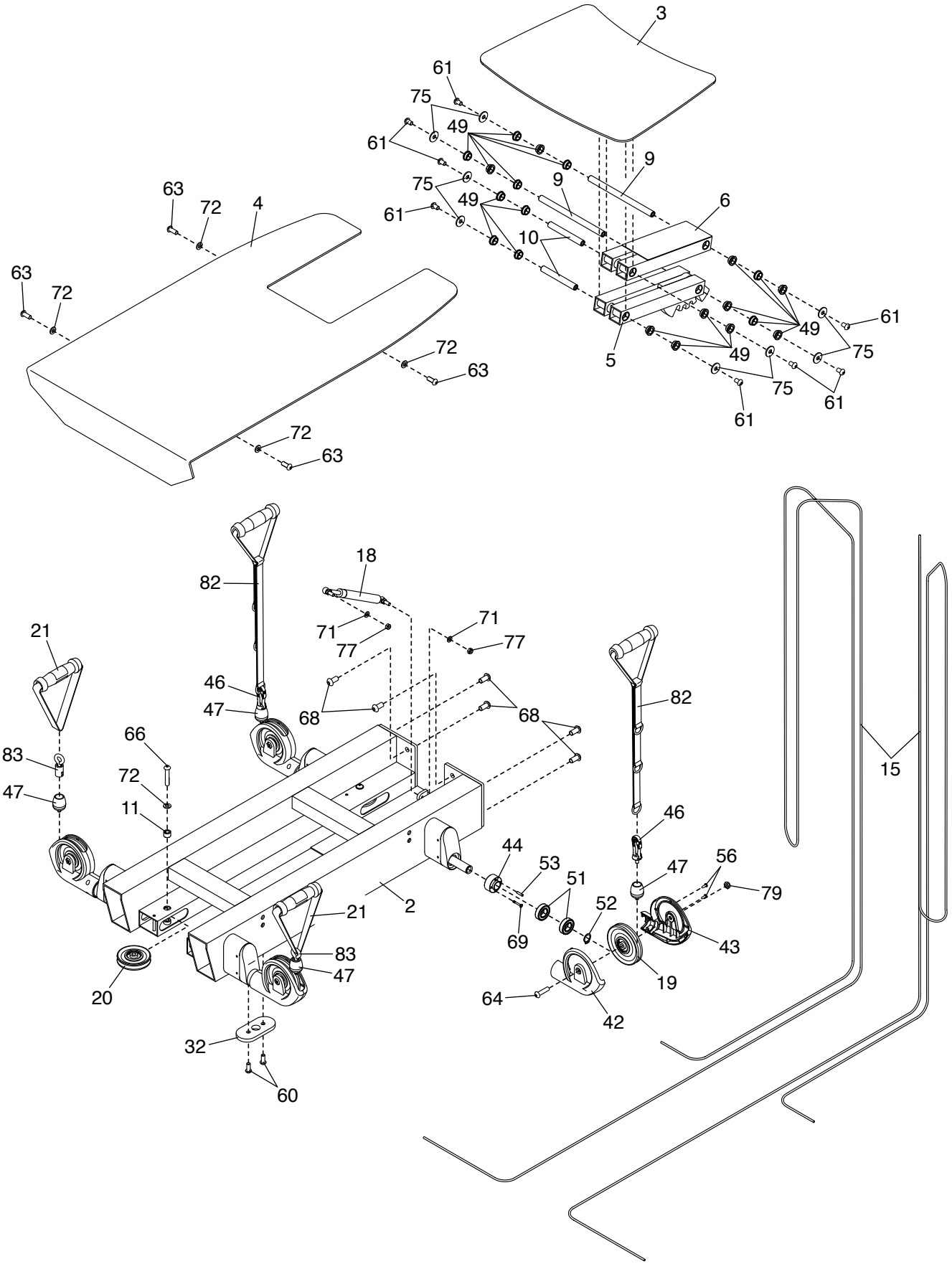
EXPLODED DRAWING A

Model No. GD504.0 R0419A



EXPLODED DRAWING B

Model No. GD504.0 R0419A



HOW TO CONTACT CUSTOMER CARE

If you have questions after reading this manual, or if parts are damaged or missing, please contact Customer Care at one of the phone numbers or addresses listed below. **Please note the model number, serial number, and name of the product (see the front cover of this manual) before contacting Customer Care. If you are ordering replacement parts, please also note the key number and description of each part (see the PART LIST and the EXPLODED DRAWING near the end of this manual).**

In the United States
Call: 1-800-201-2109, Mon.–Fri. 6 a.m.–6 p.m. MT
Email: customercare@freemotionfitness.com
Write:
Freemotion Fitness
1500 South 1000 West
Logan, UT 84321-9813
United States

Outside the United States
Call: 001-800-527-5417 or 001-435-786-3521,
Mon.–Fri. 6 a.m.–3 p.m. USA Mountain Time
Email: intlcustomercare@freemotionfitness.com

LIMITED WARRANTY

WARRANTY PERIODS AND COVERAGE
Freemotion Fitness warrants this product to be free from defects in workmanship and material under normal use and service conditions. Parts and labor are warranted for one (1) year, unless otherwise specified on the invoice.

The warranty period commences on the invoice date of purchase. Any parts repaired or replaced during this warranty period will be warranted for the remainder of the original warranty period.

CONDITIONS AND LIMITATIONS
The following will void the warranty on this product:
1. This warranty applies only to the original owner and is non-transferable.
2. The labor warranty applies only to products sold in the US and Canada. Contact your authorized Freemotion Fitness dealer for details on labor coverage in your country.
3. Any misuse, abuse, or improper service.
4. Users in excess of the maximum user weight listed in this manual. Note: This product may not have a maximum user weight.
5. Damage caused by moving the product or improper storage including moving or storing the product on its side.
6. Use or storage of the product outdoors or in high-humidity environments including spa and pool areas.
7. Damage caused by improper wiring or insufficient electrical current. Note: This product may not have wiring.

This warranty shall not apply to the following:
1. Cosmetic items including grips, decals, and labels.
2. Pick-up and delivery or freight charges involved with a repair.
3. Any problem as a result of improper assembly or delivery.

WHAT TO DO IF SERVICE IS REQUIRED
Freemotion Fitness warranty service may be obtained by contacting the authorized dealer from which you purchased this product. Make sure to retain your original invoice and serial number information. If this product experiences a failure under the warranty terms set forth, Freemotion Fitness shall provide at their option either repair, replacement, or refund of the purchase price. Freemotion Fitness compensates service providers for warranty trips within their service area. You may be charged additionally for service calls beyond this service area.

Freemotion Fitness is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or cost of removal or installation; or other consequential damages. Some regions do not allow the exclusion or limitation of consequential damages. Accordingly, the above limitation may not apply to you. This warranty gives you specific rights, and you may have other rights that vary from region to region.

TO CONTACT FREEMOTION FITNESS
See HOW TO CONTACT CUSTOMER CARE above.

Part No. 413026 R0419A
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