

PRODUCT BULLETIN

EFFECTIVE DATE October 27, 2023**SUBJECT** XPEL FUSION PLUS Ceramic Coating Resources for Applications**APPLIES TO** XPEL Dealers

DESCRIPTION

Introducing the **FUSION PLUS Dealer Guide** - the ultimate handbook for FAQs, tips, tricks, and more concerning XPEL FUSION PLUS Ceramic Coatings. [CLICK HERE](#) to view the full guide.

What are the SKUs, volume, coating thickness, warranty length, flash time, dry time and cure time?

| SKU | DESCRIPTION | SIZE | THICKNESS | WARRANTY | FLASH TIME | DRY TIME | FULL CURE TIME |
|----------------|-----------------|--------|-----------|----------|---------------|----------|----------------|
| R1450 | PREMIUM | 50 mL | 0.9 mil | 8 years | 45-60 seconds | 6 hours | 72 hours |
| R1451 | LITE | 50 mL | 0.2 mil | 1 year | 45-60 seconds | 4 hours | 72 hours |
| R1452 | SATIN | 50 mL | 0.2 mil | 4 years | 30-60 seconds | 4 hours | 72 hours |
| R1364 | PAINT & PPF | 50 mL | 0.3 mil | 4 years | 10-45 seconds | 6 hours | 72 hours |
| R1037 | GLASS | 50 mL | 0.04 mil | 2 years | 10-30 seconds | 24 hours | 72 hours |
| R1372 | UPHOLSTERY | 16 oz | 0.04 mil | 2 years | N/A | 1 hour | 24 hours |
| R1373 | PLASTIC & TRIM | 50 mL | 0.04 mil | 1 year | 10-45 seconds | 24 hours | 72 hours |
| R1374 | WHEEL & CALIPER | 50 mL | 0.7 mil | 3 years | 10-45 seconds | 24 hours | 72 hours |
| R1370 | MARINE | 50 mL | 0.7 mil | 3 years | 10-25 seconds | 24 hours | 96 hours |
| R1370-L | MARINE | 275 mL | 0.7 mil | 3 years | 10-25 seconds | 24 hours | 96 hours |
| R1453 | AIRCRAFT | 275 mL | 0.9 mil | 2 years | 45-60 seconds | 6 hours | 72 hours |

Note: Flash times will vary based on the temperature and humidity conditions of your shop. You may need to adjust timing based on your conditions +/- 15%. Final coating thickness might differ based on the application technique.

Shelf Life:

- For PREMIUM, LITE, SATIN, PAINT & PPF, GLASS, AIRCRAFT, and WHEEL & CALIPER:
 - 1 year unopened (stored properly)
 - 14 days once opened (re-capped and stored properly)
- For UPHOLSTERY, PLASTIC & TRIM, and MARINE:
 - 1 year unopened (stored properly)
 - 30 days once opened (re-capped and stored properly)