

SECTION 1 - Identification

1.1 Identification

SDS # : XPEL-003M
Product Name : XPEL Edge Prep Marker

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use : Adhesion Promoter
UN/ID No : UN1133

1.3 Details of the Supplier of the Safety Data Sheet

XPEL, Inc.
3251 I-35
San Antonio, TX, 78219
T: +1 210-678-3700

1.4 Emergency telephone number

Emergency Number : +1 352-323-3500 (INFOTRAC International)
: +1 800-535-5053 (INFOTRAC)

SECTION 2 - Hazard(s) identification

Appearance: Cloudy Liquid

Physical state: Liquid

Odor: Sweet Solvent Odor

2.1 Classification

Serious eye damage/eye irritation : Category 2
Reproductive toxicity : Category 2
Specific target organ toxicity (single exposure) : Category 3
Specific target organ toxicity (repeated exposure) : Category 2
Flammable Liquids : Category 2

2.2 Hazards Not Otherwise Classified (HNOC)

Causes mild skin irritation
May be harmful if swallowed

Signal word : Danger
Hazard Statements : Causes serious eye irritation
Suspected of damaging fertility or the unborn child
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
Highly flammable liquid and vapor



Precautionary statements

Prevention : Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Wear eye/face protection
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. — No smoking

Response : If exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
In case of fire: Use CO2, dry chemical, or foam for extinction

Storage : Store locked up
Store in a well-ventilated place. Keep container tightly closed

Disposal : Dispose of contents/container to an approved waste disposal plant

Other Hazards : Harmful to aquatic life with long lasting effects

SECTION 3 - Composition/Information on ingredients

3.2 Mixtures

Name	CAS Number	% (weight)
Ethyl acetat	141-78-6	60 - 100
Toluene	108-88-3	1 - 5
Isopropyl Alcohol	67-63-0	0,1 - 1

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

SECTION 4 - First-aid measures

4.1 Description of first-aid measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact Remove/Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.

Ingestion Rinse mouth. Do not induce vomiting without medical advice. If conscious give 2 glasses of water to dilute. Call a poison center or doctor/physician if you feel unwell.

4.2. Most Important Symptoms and Effects, Both Acute and Delayed

Symptoms Causes serious eye irritation. May cause drowsiness or dizziness. Causes mild skin irritation. May be harmful if swallowed.

4.3. Indication of any Immediate Medical Attention and Special Treatment Needed

Notes to Physician Treat symptomatically.

SECTION 5 - Fire-fighting measures

5.1 Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Carbon dioxide (CO2). Dry chemical. Alcohol resistant foam.
 Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising from the Substance or Mixture

Unusual Fire and Explosion Hazards : Highly flammable liquid and vapor. Vapors are heavier than air and may travel along ground to ignition sources and flash back. Runoff to sewer may create fire or explosion hazard.
 Hazardous Combustion Products : Carbon Monoxide.

5.3. Advice for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Do not release runoff from fire control methods to sewers or waterways.

SECTION 6 - Accidental release measures

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

Personal Precautions : Wear protective clothing as described in Section 8 of this safety data sheet.

For Emergency Responders : As an immediate precautionary measure, isolate spill or leak area for at least 50 meters (150 feet) in all directions. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also, consider initial evacuation for 800 meters (1/2 mile) in all directions. LARGE SPILL: Consider initial downwind evacuation for at least 300 meters (1000 feet).

6.2 Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and material for containment and cleaning up

Methods for Containment : Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal. Water spray may be used to reduce vapors but may not prevent ignition in closed spaces. A vapor suppressing foam may be used to reduce vapors. Soak up and contain spill with an inert (i.e. vermiculite, dry sand or earth) absorbent material.
 Methods for Clean-Up : Use only non-sparking tools. Sweep up and shovel into suitable containers for disposal. For waste disposal, see section 13 of the SDS. Use only non-sparking tools.

SECTION 7 - Handling and storage

7.1 Precautions for safe handling

Advice on Safe Handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Wear eye/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Keep away from heat/sparks/open flames/ hot surfaces. — No smoking. Ground/bond container and receiving equipment. Use spark-proof tools and explosion-proof equipment. Take precautionar measures against static discharges. Keep cool.

7.2. Conditions for Safe Storage, Including any Incompatibilities

Storage Conditions : Keep container tightly closed and store in a cool, dry and well-ventilated place. Avoid freezing while in storage. Store locked up.

Incompatible Materials : Strong oxidizing agents. Strong alkalis.

SECTION 8 - Exposure controls/personal protection

8.1 Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLK
Ethyl acetate 141-78-6	TWA: 400 ppm	TWA: 400 ppm TWA: 1400 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 1400 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 1400 mg/m ³
Toluene 108-88-3	TWA: 20 ppm	TWA: 200 ppm (vacated) TWA: 100 ppm (vacated) TWA: 375 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 560 mg/m ³ Ceiling: 300 ppm	IDLH: 500 ppm TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 560 mg/m ³
Isopropyl Alcohol 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³

8.2 Appropriate Engineering Controls

Engineering Controls : Apply technical measures to comply with the occupational exposure limits. Ensure that eyewash stations and safety showers are close to the workstation location. Provide adequate ventilation.

8.3 Individual protection measures, such as personal protective equipment

Eye/Face Protection : Chemical goggles or full face shield. Refer to 29 CFR 1910.133 for eye and face protection regulations.

Skin and Body Protection : Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Refer to 29 CFR 1910.138 for appropriate skin and body protection..

Respiratory Protection : If necessary, wear a MSHA/NIOSH-approved respirator. Refer to 29 CFR 1910.134 for respiratory protection requirements.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Cloudy Liquid
Color	Cloudy
Property	Values
pH	Not determined
Melting point / freezing point	Not determined
Boiling point / boiling range	77 °C / 170.6 °F
Flash point	-2.7 °C / 27 °F
Evaporation Rate	6.15
Flammability (Solid, Gas)	Not determined
Flammability Limit in Air	
Upper flammability or explosive limits	11%
Lower flammability or explosive limits	2.2%
Vapour Pressure	76 mmHg (torr)
Vapour Density	.89
Relative Density	8%
Water Solubility	Not determined
Solubility(ies)	Not determined
Partition Coefficient	Not determined
Autoignition temperature	Not determined
Decomposition temperature	Not determined
Kinematic viscosity	Not determined
Dynamic Viscosity	Not determined
Explosive Properties	Not determined
Oxidizing Properties	Not determined
Odor	Sweet Solvent Odor
Odor Threshold	Not determined

SECTION 10: Stability and reactivity

10.1 Reactivity

Not reactive under normal conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

None under normal processing.

10.4 Conditions to avoid

Keep out of reach of children. Extremes of temperature and direct sunlight.

10.5 Incompatible materials

Strong oxidizing agents. Strong alkalis.

10.6 Hazardous decomposition products

Carbon oxides. Nitrogen oxides (NOx).

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Product Information

Eye Contact	Causes serious eye irritation.
Skin Contact	Causes mild skin irritation.
Inhalation	May cause drowsiness or dizziness

11.2 Component Information

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLK
Ethyl acetate 141-78-6	= 5620 mg/kg (Rat)	> 18000 mg/kg (Rabbit) > 20 mL/kg (Rabbit)	-
Toluene 108-88-3	= 2600 mg/kg (Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat) 4 h
Isopropyl Alcohol 67-63-0	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	= 72600 mg/m3 (Rat) 4 h

SECTION 11: Toxicological information

11.3 Information on physical, chemical and toxicological effects

Symptoms : Please see section 4 of this SDS for symptoms.

11.4 Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity : Isopropyl Alcohol (IPA) is listed as an IARC Monograph Group 3 chemical. However, IARC Group 3 chemicals are "not classifiable as human carcinogens". IPA is classified as an IARC Group 1 chemical ONLY when manufactured by the strong-acid process. The IPA used in this product is NOT manufactured by the strong-acid process and is therefore not classifiable as a human carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Toluene 108-88-3		Group 3		
Isopropyl Alcohol 67-63-0		Group 3		X

Legend

IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive toxicity : Suspected of damaging fertility or the unborn child.
STOT - single exposure : May cause drowsiness or dizziness.
STOT - repeated exposure : May cause damage to organs through prolonged or repeated exposure

11.5 Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) : 4,938.00 mg/kg
ATEmix (inhalation-gas) : 14,000.00 mg/L
ATEmix (inhalation-dust/mist) : 241.70 mg/L

SECTION 12: Ecological information

12.1 Toxicity

Harmful to aquatic life with long lasting effects.

12.2 Component Information

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Ethyl acetate 141-78-6	3300: 48 h Desmodesmus subspicatus mg/L EC50	220 - 250: 96 h Pimephales promelas mg/L LC50 flowthrough 484: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 352 - 500: 96 h Oncorhynchus mykiss mg/L LC50 semi-static	560: 48 h Daphnia magna mg/L EC50 Static
Toluene 108-88-3	12.5: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 433: 96 h Pseudokirchneriella subcapitata mg/L EC50	15.22 - 19.05: 96 h Pimephales promelas mg/L LC50 flowthrough 50.87 - 70.34: 96 h Poecilia reticulata mg/L LC50 static 11.0 - 15.0: 96 h Lepomis macrochirus mg/L LC50 static 54: 96 h Oryzias latipes mg/L LC50 static 5.89 - 7.81: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 5.8: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 12.6: 96 h Pimephales promelas mg/L LC50 static 14.1 - 17.16: 96 h Oncorhynchus mykiss mg/L LC50 static 28.2: 96 h Poecilia reticulata mg/L LC50 semi-static	5.46 - 9.83: 48 h Daphnia magna mg/L EC50 Static 11.5: 48 h Daphnia magna mg/L EC50
Isopropyl Alcohol 67-63-0	1000: 96 h Desmodesmus subspicatus mg/L EC50 1000: 72 h Desmodesmus subspicatus mg/L EC50	9640: 96 h Pimephales promelas mg/L LC50 flowthrough 1400000: 96 h Lepomis macrochirus µg/L LC50 11130: 96 h Pimephales promelas mg/L LC50 static	13299: 48 h Daphnia magna mg/L EC50

12.3 Persistence / degradability

There is no data for this product.

12.4 Bioaccumulative

Not determined.

SECTION 12: Ecological information

12.5 Mobility

Chemical Name	Partition Coefficient
Ethyl acetate 141-78-6	0.6
Toluene 108-88-3	2.7
Isopropyl Alcohol 67-63-0	0.05

12.6 Other adverse effects

Not determined.

SECTION 13: Disposal considerations

13.1 Disposal methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

13.2 US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Waste
Ethyl acetate 141-78-6	-	Included in waste stream: F039	-	U112
Toluene 108-88-3	U220	Included in waste streams: F005, F024, F025, F039, K015, K036, K037, K149, K151	-	U220

Chemical Name	RCRA - Halogenated Organic Compounds	RCRA - P Series Wastes	RCRA - F Series Wastes	RCRA - K Series Wastes
Toluene 108-88-3			Toxic waste waste number F025 Waste description: Condensed light ends, spent filters and filter aids, and spent desiccant wastes from the production of certain chlorinated aliphatic hydrocarbons, by free radical catalyzed processes. These chlorinated aliphatic hydrocarbons are those having carbon chain lengths ranging from one to and including five, with varying amounts and positions of chlorine substitution.	

13.3 California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
Ethyl acetate 141-78-6	Toxic Ignitable
Toluene 108-88-3	Toxic Ignitable
Isopropyl Alcohol 67-63-0	Toxic Ignitable

SECTION 14: Transport information

	14.1 UN/ID No.	14.2 Proper Shipping Name	14.3 Hazard Class	14.4 Packing Group
DOT	UN1133	Adhesives	3	2
IATA	UN1133	Adhesives	3	2
IMDG	UN1133	Adhesives	3	2

SECTION 15: Regulatory information

15.1 International Inventories

	TSCA	DSL/NDSL	EINECS/ELINCS	INCS	IECSC	KECL	PICCS	AICS
Ethyl acetate	X	X	X	Present	X	Present	X	X
Toluene	X	X	X	Present	X	Present	X	X
Isopropyl Alcohol	X	X	X	Present	X	Present	X	X

Legend

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

15.2 US Federal Regulations

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Ethyl acetate 141-78-6	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Toluene 108-88-3	1000 lb 1 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ RQ 1 lb final RQ RQ 0.454 kg final RQ

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight - %	SARA 313 - Threshold Values %
Toluene - 108-88-3	108-88-3	1-5	1.0
Isopropyl Alcohol - 67-63-0	67-63-0	0.1-1	1.0

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Priority Pollutants
Toluene	1000 lb	X	X	X

15.3 US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Toluene - 108-88-3	Developmental

15.4 U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Ethyl acetate 141-78-6	X	X	X
Toluene 108-88-3	X	X	X
Isopropyl Alcohol 67-63-0	X	X	X

Section 16: OTHER INFORMATION

NFPA	HEALTH HAZARDS	FLAMMABILITY	INSTABILITY	SPECIAL HAZARDS
	Not Determined	Not Determined	Not Determined	Not Determined
HMIS	HEALTH HAZARDS	FLAMMABILITY	PHYSICAL HAZARDS	PERSONAL PROTECTION
	Not Determined	Not Determined	Not Determined	Not Determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet