

SECTION 23 3300
AIR DUCT ACCESSORIES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Air turning devices/extractors.
- B. Backdraft dampers - metal.
- C. Backdraft dampers - fabric.
- D. Combination fire and smoke dampers.
- E. Duct access doors.
- F. Duct test holes.
- G. Fire dampers.
- H. Flexible duct connections.
- I. Smoke dampers.
- J. Volume control dampers.

1.02 RELATED REQUIREMENTS

- A. Section 07 8400 - Firestopping.
- B. Section 22 0548 - Vibration and Seismic Controls for Plumbing Piping and Equipment.
- C. Section 23 0548 - Vibration and Seismic Controls for HVAC Piping and Equipment.
- D. Section 23 3100 - HVAC Ducts and Casings.
- E. Section 23 3600 - Air Terminal Units: Pressure regulating damper assemblies.

1.03 REFERENCE STANDARDS

- A. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems; 2015.
- B. NFPA 92 - Standard for Smoke Control Systems; 2015.
- C. NFPA 96 - Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations; 2014.
- D. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible; 2005.
- E. UL 33 - Safety Heat Responsive Links for Fire-Protection Service; Current Edition, Including All Revisions.
- F. UL 555 - Standard for Fire Dampers; Current Edition, Including All Revisions.
- G. UL 555S - Standard for Smoke Dampers; Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Manufacturer's Installation Instructions: Provide instructions for fire dampers.
- C. Project Record Drawings: Record actual locations of access doors and test holes.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.
- B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Protect dampers from damage to operating linkages and blades.

PART 2 PRODUCTS

2.01 AIR TURNING DEVICES/EXTRACTORS

- A. Manufacturers:
 - 1. Carlisle HVAC Products; Dynair Hollow Vane and Rail (Double Wall Vane):
www.carlislehvac.com/sle.
 - 2. Elgen Manufacturing; _____: www.elgenmfg.com.
 - 3. Ruskin Company; _____: www.ruskin.com.
 - 4. Titus; _____: www.titus-hvac.com.
 - 5. Substitutions: See Section 01 6000 - Product Requirements.
- B. Multi-blade device with blades aligned in short dimension; steel construction; with individually adjustable blades, mounting straps.

2.02 BACKDRAFT DAMPERS - METAL

- A. Manufacturers:
 - 1. Louvers & Dampers, Inc; _____: www.louvers-dampers.com.
 - 2. Nailor Industries Inc; _____: www.nailor.com.
 - 3. Ruskin Company; _____: www.ruskin.com.
 - 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Multi-Blade, Parallel Action Gravity Balanced Backdraft Dampers: Galvanized steel, with center pivoted blades of maximum 6 inch width, with felt or flexible vinyl sealed edges, linked together in rattle-free manner with 90 degree stop, steel ball bearings, and plated steel pivot pin; adjustment device to permit setting for varying differential static pressure.

2.03 BACKDRAFT DAMPERS - FABRIC

- A. Fabric Backdraft Dampers: Factory-fabricated.
 - 1. Blades: Neoprene coated fabric material.
 - 2. Birdscreen: 1/2 inch nominal mesh of galvanized steel or aluminum.
 - 3. Maximum Velocity: 1000 fpm (5 m/sec) face velocity.

2.04 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers:
 - 1. Lloyd Industries, Inc.; _____: www.firedamper.com.
 - 2. Louvers & Dampers, Inc; _____: www.louvers-dampers.com.
 - 3. Nailor Industries Inc; _____: www.nailor.com.
 - 4. Ruskin Company; _____: www.ruskin.com.
 - 5. Substitutions: See Section 01 6000 - Product Requirements.
- B. Fabricate in accordance with NFPA 90A, UL 555, UL 555S, and as indicated.
- C. Provide factory sleeve and collar for each damper.
- D. Multiple Blade Dampers: Fabricate with 16 gage, 0.0598 inch galvanized steel frame and blades, oil-impregnated bronze or stainless steel sleeve bearings and plated steel axles, stainless steel jamb seals, 1/8 by 1/2 inch plated steel concealed linkage, stainless steel closure spring, blade stops, and lock, and 1/2 inch actuator shaft.
- E. Operators: UL listed and labelled spring return electric type suitable for 120 volts, single phase, 60 Hz. Provide end switches to indicate damper position. Locate damper operator on interior of duct and link to damper operating shaft.
- F. Normally Closed Smoke Responsive Fire Dampers: Curtain type, opening by gravity upon actuation of electro thermal link, flexible stainless steel blade edge seals to provide constant sealing pressure.
- G. Normally Open Smoke Responsive Fire Dampers: Curtain type, closing upon actuation of electro thermal link, flexible stainless steel blade edge seals to provide constant sealing pressure, stainless steel springs with locking devices to ensure positive closure for units mounted horizontally.

- H. Electro Thermal Link: Fusible link melting at 165 degrees F; 120 volts, single phase, 60 Hz; UL listed and labeled.

2.05 DUCT ACCESS DOORS

- A. Manufacturers:
 - 1. Elgen Manufacturing; _____: www.elgenmfg.com.
 - 2. Nailor Industries Inc; _____: www.nailor.com.
 - 3. Ruskin Company; _____: www.ruskin.com.
 - 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Fabrication: Rigid and close-fitting of galvanized steel with sealing gaskets and quick fastening locking devices. For insulated ducts, install minimum 1 inch thick insulation with sheet metal cover.
 - 1. Less Than 12 inches Square: Secure with sash locks.
 - 2. Up to 18 inches Square: Provide two hinges and two sash locks.
 - 3. Up to 24 by 48 inches: Three hinges and two compression latches with outside and inside handles.

2.06 DUCT TEST HOLES

- A. Temporary Test Holes: Cut or drill in ducts as required. Cap with neat patches, neoprene plugs, threaded plugs, or threaded or twist-on metal caps.
- B. Permanent Test Holes: Factory fabricated, air tight flanged fittings with screw cap. Provide extended neck fittings to clear insulation.

2.07 FIRE DAMPERS

- A. Manufacturers:
 - 1. Louvers & Dampers, Inc; _____: www.louvers-dampers.com.
 - 2. Nailor Industries Inc; _____: www.nailor.com.
 - 3. Ruskin Company; _____: www.ruskin.com.
 - 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Fabricate in accordance with NFPA 90A and UL 555, and as indicated.
- C. Ceiling Dampers: Galvanized steel, 22 gage, 0.0299 inch frame and 16 gage, 0.0598 inch flap, two layers 0.125 inch ceramic fiber on top side and one layer on bottom side for round flaps, with locking clip.
- D. Horizontal Dampers: Galvanized steel, 22 gage, 0.0299 inch frame, stainless steel closure spring, and lightweight, heat retardant non-asbestos fabric blanket.
- E. Curtain Type Dampers: Galvanized steel with interlocking blades. Provide stainless steel closure springs and latches for horizontal installations. Configure with blades out of air stream except for 1.0 inch pressure class ducts up to 12 inches in height.
- F. Multiple Blade Dampers: 16 gage, 0.0598 inch galvanized steel frame and blades, oil-impregnated bronze or stainless steel sleeve bearings and plated steel axles, 1/8 by 1/2 inch plated steel concealed linkage, stainless steel closure spring, blade stops, and lock.
- G. Fusible Links: UL 33, separate at 160 degrees F with adjustable link straps for combination fire/balancing dampers.

2.08 FLEXIBLE DUCT CONNECTIONS

- A. Manufacturers:
 - 1. Carlisle HVAC Products; Dynair Connector Plus G90 Steel Offset Seam Neoprene Fabric: www.carlislehvac.com/sle.
 - 2. Elgen Manufacturing; _____: www.elgenmfg.com.
 - 3. Substitutions: See Section 01 6000 - Product Requirements.
- B. Fabricate in accordance with SMACNA (DCS) and as indicated.
- C. Flexible Duct Connections: Fabric crimped into metal edging strip.

1. Fabric: UL listed fire-retardant neoprene coated woven glass fiber fabric to NFPA 90A, minimum density 30 oz per sq yd.
 - a. Net Fabric Width: Approximately 2 inches wide.

2.09 SMOKE DAMPERS

- A. Manufacturers:
 1. Louvers & Dampers, Inc; _____: www.louvers-dampers.com.
 2. Nailor Industries Inc; _____: www.nailor.com.
 3. Ruskin Company; _____: www.ruskin.com.
 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Fabricate in accordance with NFPA 90A and UL 555S, and as indicated.
- C. Dampers: UL Class 1 airfoil blade type smoke damper, normally open automatically operated by pneumatic actuator.
- D. Electro Thermal Link: Fusible link melting at 165 degrees F; 120 volts, single phase, 60 Hz; UL listed and labeled.

2.10 VOLUME CONTROL DAMPERS

- A. Manufacturers:
 1. Louvers & Dampers, Inc; _____: www.louvers-dampers.com.
 2. Nailor Industries Inc; _____: www.nailor.com.
 3. Ruskin Company; _____: www.ruskin.com.
 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Fabricate in accordance with SMACNA (DCS) and as indicated.
- C. Splitter Dampers:
 1. Material: Same gage as duct to 24 inches size in either direction, and two gages heavier for sizes over 24 inches.
 2. Blade: Fabricate of single thickness sheet metal to streamline shape, secured with continuous hinge or rod.
 3. Operator: Minimum 1/4 inch diameter rod in self aligning, universal joint action, flanged bushing with set screw .
- D. Single Blade Dampers: Fabricate for duct sizes up to 6 by 30 inch.
 1. Fabricate for duct sizes up to 6 by 30 inch.
 2. Blade: 24 gage, 0.0239 inch, minimum.
- E. Multi-Blade Damper: Fabricate of opposed blade pattern with maximum blade sizes 8 by 72 inch. Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware.
 1. Blade: 18 gage, 0.0478 inch, minimum.
- F. End Bearings: Except in round ducts 12 inches and smaller, provide end bearings. On multiple blade dampers, provide oil-impregnated nylon, thermoplastic elastomer, or sintered bronze bearings.
 1. Manufacturers:
 - a. Carlisle HVAC Products; Dynair End Bearing Leak Resistant Sets: www.carlislehvac.com/sle.
 - b. Elgen Manufacturing Company; Snap-in Bushing: www.elgenmfg.com.
 - c. Substitutions: See Section 01 6000 - Product Requirements.

2.11 MISCELLANEOUS PRODUCTS

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install accessories in accordance with manufacturer's instructions, NFPA 90A, and follow SMACNA (DCS). Refer to Section 23 3100 for duct construction and pressure class.

- B. Provide backdraft dampers on exhaust fans or exhaust ducts nearest to outside and where indicated.
- C. Provide duct access doors for inspection and cleaning before and after filters, coils, fans, automatic dampers, at fire dampers, combination fire and smoke dampers, and elsewhere as indicated. Provide for cleaning kitchen exhaust ducts in accordance with NFPA 96. Provide minimum 8 by 8 inch size for hand access, size for shoulder access, and as indicated. Provide 4 by 4 inch for balancing dampers only. Review locations prior to fabrication.
- D. Provide duct test holes where indicated and required for testing and balancing purposes.
- E. Provide fire dampers, combination fire and smoke dampers, and smoke dampers at locations indicated, where ducts and outlets pass through fire rated components, and where required by Authorities Having Jurisdiction. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges.
- F. Install smoke dampers and combination smoke and fire dampers in accordance with NFPA 92.
- G. Demonstrate re-setting of fire dampers to Owner's representative.
- H. At fans and motorized equipment associated with ducts, provide flexible duct connections immediately adjacent to the equipment.
- I. At equipment supported by vibration isolators, provide flexible duct connections immediately adjacent to the equipment.
- J. Provide balancing dampers at points on supply, return, and exhaust systems where branches are taken from larger ducts as required for air balancing. Install minimum 2 duct widths from duct take-off.
- K. Use splitter dampers only where indicated.
- L. Provide balancing dampers on high velocity systems where indicated. Refer to Section 23 3600 - Air Terminal Units.
- M. Provide balancing dampers on duct take-off to diffusers, grilles, and registers, regardless of whether dampers are specified as part of the diffuser, grille, or register assembly.

END OF SECTION 23 3300

