

SECTION 23 3423
POWER VENTILATORS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Roof exhausters.
- B. Roof ventilators.
- C. Wall exhausters.
- D. Cabinet exhaust fans.
- E. Ceiling exhaust fans.
- F. Kitchen hood upblast roof exhausters.

1.02 RELATED REQUIREMENTS

- A. Section 22 0513 - Common Motor Requirements for Plumbing Equipment.
- B. Section 23 0513 - Common Motor Requirements for HVAC Equipment.
- C. Section 23 0548 - Vibration and Seismic Controls for HVAC Piping and Equipment.
- D. Section 23 3300 - Air Duct Accessories: Backdraft dampers.
- E. Section 26 2717 - Equipment Wiring: Electrical characteristics and wiring connections.

1.03 REFERENCE STANDARDS

- A. AMCA (DIR) - [Directory of] Products Licensed Under AMCA International Certified Ratings Program; <http://www.amca.org/certified/search/company.aspx>.
- B. AMCA 99 - Standards Handbook; 2010.
- C. AMCA 204 - Balance Quality and Vibration Levels for Fans; 2005.
- D. AMCA 210 - Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating; 2007.
- E. AMCA 300 - Reverberant Room Method for Sound Testing of Fans; 2014.
- F. AMCA 301 - Methods for Calculating Fan Sound Ratings from Laboratory Test Data; 2014.
- G. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum); 2014.
- H. NFPA 96 - Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations; 2014.
- I. UL 705 - Power Ventilators; Current Edition, Including All Revisions.
- J. UL 762 - Outline of Investigation for Power Roof Ventilators for Restaurant Exhaust Appliances; Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on fans and accessories including fan curves with specified operating point clearly plotted, power, RPM, sound power levels at rated capacity, and electrical characteristics and connection requirements.
- C. Manufacturer's Instructions: Indicate installation instructions.
- D. Maintenance Data: Include instructions for lubrication, motor and drive replacement, spare parts list, and wiring diagrams.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.

1.06 FIELD CONDITIONS

- A. Permanent ventilators may be used for ventilation during construction only after ductwork is clean, filters are in place, bearings have been lubricated, and fan has been test run under observation.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Greenheck; _____: www.greenheck.com.
- B. Loren Cook Company; _____: www.lorencook.com.
- C. Substitutions: See Section 01 6000 - Product Requirements.

2.02 POWER VENTILATORS - GENERAL

- A. Static and Dynamically Balanced: AMCA 204 - Balance Quality and Vibration Levels for Fans.
- B. Performance Ratings: Determined in accordance with AMCA 210 and bearing the AMCA Certified Rating Seal.
- C. Sound Ratings: AMCA 301, tested to AMCA 300 and bearing AMCA Certified Sound Rating Seal.
- D. Fabrication: Conform to AMCA 99.
- E. Electrical Components: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

2.03 ROOF EXHAUSTERS

- A. Fan Unit: V-belt or direct driven as indicated, with spun aluminum housing; resilient mounted motor; 1/2 inch mesh, 0.62 inch thick aluminum wire birdscreen; square base to suit roof curb with continuous curb gaskets.
- B. Roof Curb: 8 inch high self-flashing of galvanized steel with continuously welded seams, built-in cant strips.
- C. Disconnect Switch: Factory wired, non-fusible, in housing for thermal overload protected motor and wall mounted multiple speed switch.
- D. Backdraft Damper: Gravity actuated, aluminum multiple blade construction, felt edged with offset hinge pin, nylon bearings, blades linked, and line voltage motor drive, power open, spring return.
- E. Sheaves: Cast iron or steel, dynamically balanced, bored to fit shafts and keyed; variable and adjustable pitch motor sheave selected so required rpm is obtained with sheaves set at mid-position; fan shaft with self-aligning pre-lubricated ball bearings.

2.04 WALL EXHAUSTERS

- A. Fan Unit: V-belt or direct driven with spun aluminum housing; resiliently mounted motor; 1/2 inch mesh, 0.062 inch thick aluminum wire bird screen.
- B. Disconnect Switch: Factory wired, non-fusible, in housing for thermal overload protected motor, and wall mounted multiple speed switch.
- C. Backdraft Damper: Gravity actuated, aluminum multiple blade construction, felt edged with offset hinge pin, nylon bearings, blades linked, and line voltage motor drive, power open, spring return.
- D. Sheaves: For V-belt drives, provide cast iron or steel, dynamically balanced, bored to fit shafts and keyed; variable and adjustable pitch motor sheaves selected so required rpm is obtained with sheaves set at mid-position; fan shaft with self-aligning pre-lubricated ball bearings.

2.05 CABINET AND CEILING EXHAUST FANS

- A. Centrifugal Fan Unit: V-belt or direct driven with galvanized steel housing lined with acoustic insulation, resilient mounted motor, gravity backdraft damper in discharge.
- B. Grille: Molded white plastic.

- C. Sheaves: Cast iron or steel, dynamically balanced, bored to fit shafts and keyed; variable and adjustable pitch motor sheaves selected so required rpm is obtained with sheaves set at mid-position; fan shaft with self-aligning pre-lubricated ball bearings.

2.06 KITCHEN HOOD UPBLAST ROOF EXHAUSTERS

- A. Direct Drive Fan:
 - 1. Fan Wheel:
 - a. Type: Non-overloading, backward inclined centrifugal.
 - b. Material: Aluminum.
 - 2. Statically and dynamically balanced.
 - 3. Motors:
 - a. Open drip-proof (ODP).
 - b. Heavy duty ball bearing type.
 - c. Mount on vibration isolators or resilient cradle mounts, out of air stream.
 - d. Fully accessible for maintenance.
 - 4. Housing:
 - a. Construct of heavy gage aluminum including curb cap, windband, and motor compartment.
 - b. Rigid internal support structure.
 - c. One-piece fabricated or fully welded curb-cap base to windband for leak proof construction.
 - d. Construct drive frame assembly of heavy gage steel, mounted on vibration isolators.
 - e. Provide breather tube for fresh air motor cooling and wiring.
- B. Shafts and Bearings:
 - 1. Fan Shaft:
 - a. Ground and polished steel with anti-corrosive coating.
 - b. First critical speed at least 25 percent over maximum cataloged operating speed.
 - 2. Bearings:
 - a. Permanently sealed or pillow block type.
 - b. Minimum L10 life in excess of 100,000 hours (equivalent to L50 average life of 500,000 hours), at maximum cataloged operating speed.
 - c. 100 percent factory tested.
- C. Drive Assembly:
 - 1. Belts, pulleys, and keys oversized for a minimum of 150 percent of driven horsepower.
 - 2. Belts: Static free and oil resistant.
 - 3. Fully machined cast iron type, keyed and securely attached to the wheel and motor shafts.
 - 4. Motor pulley adjustable for final system balancing.
 - 5. Readily accessible for maintenance.
- D. Disconnect Switches:
 - 1. Factory mounted and wired.
 - 2. Environment Type per NEMA 250: Unless otherwise indicated, as specified for the following installation locations:
 - a. Outdoor Locations: Type 3R.
 - 3. Finish for Painted Steel Enclosures: Provide manufacturer's standard, factory applied gray, or _____ unless otherwise indicated.
 - 4. Positive electrical shutoff.
 - 5. Wired from fan motor to junction box installed within motor compartment.
- E. Roof Curb: 8 inch high self-flashing of galvanized steel with continuously welded seams, built-in cant strips, insulation and curb bottom, curb bottom, ventilated double wall, factory installed nailer strip, and _____.
- F. Drain Trough: Allows for single-point drainage of water, grease, and other residues.
- G. Options/Accessories:

1. Automatic Belt Tensioner: Automatic device that adjusts for correct belt tension for single drives.
2. Birdscreen:
 - a. Provide galvanized steel construction.
 - b. Protects fan discharge.
3. Clean Out Port: Removable grease repellent compression rubber plug allows access for cleaning wheel through windband.
4. Roof Curb Extension: Vented curb extension where required for compliance with minimum clearances required by NFPA 96.
5. Dampers: Provide motorized type.
6. Drain Connection:
 - a. Aluminum construction.
 - b. Allows single-point drainage of grease, water, or other residues.
7. Finishes: Factory primed.
8. Grease Trap:
 - a. Aluminum.
 - b. Includes drain connection.
 - c. Collects grease residue.
9. Hinge Kit:
 - a. Aluminum hinges.
 - b. Hinges and restraint cables mounted to base (sleeve).
 - c. Allows fan to tilt away for access to wheel and ductwork for inspection and cleaning.
10. Heat Baffle: Prevents heat from radiating into motor compartment.
11. Tie-down Points: Four brackets located on windband secures fan in heavy wind applications.
12. External motor speed controllers for field mounting.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Secure roof exhausters with cadmium plated steel lag screws to roof curb.
- C. Extend ducts to roof exhausters into roof curb. Counterflash duct to roof opening.
- D. Hung Cabinet Fans:
 1. Install flexible connections specified in Section 23 3300 between fan and ductwork. Ensure metal bands of connectors are parallel with minimum one inch flex between ductwork and fan while running.
- E. Provide sheaves required for final air balance.
- F. Install backdraft dampers on inlet to roof and wall exhausters.
- G. Provide backdraft dampers on outlet from cabinet and ceiling exhauster fans and as indicated.

END OF SECTION 23 3423