

SECTION 23 7413

PACKAGED OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Packaged roof top unit.
- B. Unit controls.
- C. Roof mounting curb and base.

1.02 RELATED REQUIREMENTS

- A. Section 22 0548 - Vibration and Seismic Controls for Plumbing Piping and Equipment.

1.03 REFERENCE STANDARDS

- A. AHRI 210/240 - Standard for Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment; 2008.
- B. AHRI 270 - Sound Performance Rating of Outdoor Unitary Equipment; 2008.
- C. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems; 2015.

1.04 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide capacity and dimensions of manufactured products and assemblies required for this project. Indicate electrical service with electrical characteristics and connection requirements, and duct connections.
- C. Sustainable Design Documentation: Submit manufacturer's product data on refrigerant used, showing compliance with specified requirements.
- D. Shop Drawings: Indicate capacity and dimensions of manufactured products and assemblies required for this project. Indicate electrical service with electrical characteristics and connection requirements, and duct connections.
- E. Manufacturer's Instructions: Indicate assembly, support details, connection requirements, and include start-up instructions.
- F. Operation and Maintenance Data: Include manufacturer's descriptive literature, operating instructions, installation instructions, maintenance and repair data, and parts listing.
- G. Warranty: Submit manufacturer's warranty and ensure forms have been filled out in Owner's name and registered with manufacturer.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.
- B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Protect units from physical damage by storing off site until roof mounting curbs are in place, ready for immediate installation of units.

1.07 WARRANTY

- A. See Section 01 7800 - Closeout Submittals, for additional warranty requirements.
- B. Provide a five year warranty to include coverage for refrigeration compressors.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Carrier, a part of UTC Building and Industrial Systems, a unit of United Technologies Corp;
_____ : www.carrier.com.

- B. Trane, a brand of Ingersoll Rand; _____: www.trane.com.
- C. York International Corporation/Johnson Controls Inc; _____: www.johnsoncontrols.com.
- D. Airflow Equipment; www.airflowequipment.com.
- E. Substitutions: See Section 01 6000 - Product Requirements.

2.02 MANUFACTURED UNITS

- A. General: Roof mounted units having gas burner and electric refrigeration.
- B. Description: Self-contained, packaged, factory assembled and prewired, consisting of cabinet and frame, supply fan, return fan, heat exchanger and burner, controls, air filters, refrigerant cooling coil and compressor, condenser coil and condenser fan.

2.03 FABRICATION

- A. Cabinet: Steel with baked enamel finish, including access doors with piano hinges and locking handle. Structural members shall be minimum 18 gage, 0.0478 inch, with access doors or panels of minimum 20 gage, 0.0359 inch.
- B. Insulation: 2 inch thick neoprene coated glass fiber with edges protected from erosion.
- C. Heat Exchangers: Aluminized steel, of welded construction.
- D. Supply and Return Fan: Forward curved centrifugal type, resiliently mounted with V-belt drive, and rubber isolated hinge mounted high efficiency motor or direct drive as indicated. Isolate complete fan assembly. _____. Refer to Section 22 0548.
- E. Air Filters:
 - 1. 2 inch thick glass fiber disposable media in metal frames.
- F. Roof Mounting Curb: 14 inches high galvanized steel, channel frame with gaskets, nailer strips.

2.04 BURNER

- A. Gas Burner: Atmospheric type burner with adjustable combustion air supply, pressure regulator, gas valves, manual shut-off, intermittent spark or glow coil ignition, flame sensing device, and automatic 100 percent shut-off pilot.
- B. Gas Burner Safety Controls: Energize ignition, limit time for establishment of flame, prevent opening of gas valve until pilot flame is proven, stop gas flow on ignition failure, energize blower motor, and after air flow proven and slight delay, allow gas valve to open.

2.05 EVAPORATOR COIL

- A. Provide copper tube aluminum fin coil assembly with stainless steel drain pan and connection.
- B. Provide capillary tubes or thermostatic expansion valves for units of 6 tons capacity and less, and thermostatic expansion valves and alternate row circuiting for units 7.5 tons cooling capacity and larger.

2.06 COMPRESSOR

- A. Provide hermetic compressors, 3600 rpm maximum, resiliently mounted with positive lubrication, crankcase heater, high and low pressure safety controls, motor overload protection, suction and discharge service valves and gage ports, filter drier, auto safety controls.
- B. Five minute timed off circuit to delay compressor start.
- C. Outdoor thermostat to energize compressor above 57 degrees F ambient.

2.07 CONDENSER COIL

- A. Provide copper tube aluminum fin coil assembly with subcooling rows and coil guard.
- B. Provide direct drive propeller fans, resiliently mounted with fan guard, motor overload protection, wired to operate with compressor. Provide high efficiency fan motors.
- C. Provide refrigerant pressure switches to cycle condenser fans.

2.08 MIXED AIR CASING

- A. Dampers: Provide outside, return, and relief dampers with damper operator and control package to automatically vary outside air quantity. Outside air damper to fall to closed position. Relief dampers may be gravity balanced.
- B. Gaskets: Provide tight fitting dampers with edge gaskets maximum leakage 5 percent at 2 inches pressure differential.
- C. Damper Operator: 24 volt with gear train sealed in oil.

2.09 OPERATING CONTROLS - VARIABLE VOLUME UNITS

- A. Temperature transmitter located in supply air shall signal electronic logic panel to control mixing dampers and cooling in sequence. Mixing section shall operate as first stage of cooling and revert to minimum outside air above approximately 75 degrees F as determined by enthalpy of return and outdoor air.
- B. Control cooling by cycling compressors, cylinder unloading, and hot gas bypass.
- C. Control logic shall allow supply air reset under low load or airflow conditions.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Mount units on factory built roof mounting curb providing watertight enclosure to protect ductwork and utility services. Install roof mounting curb level.

3.02 SYSTEM STARTUP

- A. Prepare and start equipment. Adjust for proper operation.

3.03 CLOSEOUT ACTIVITIES

- A. See Section 01 7800 - Closeout Submittals, for closeout submittals.
- B. See Section 01 7900 - Demonstration and Training, for additional requirements.

END OF SECTION 23 7413

