

NORTON

Flattening Stone How-To Guide

Flattening Stone - low cost, easy-to-use flattening method for all grit sizes of waterstones. The coarse grit silicon carbide promotes maximum cutting while the diagonal grooves provide material removal during the process. Engineered for superb flatness with a very hard bond, it produces an extremely flat result on all sizes of waterstones. For best results, bring the waterstone to the flattening stone.

To insure the entire surface of the waterstone is flat and there are no hollows or rounded edges, pencil a grid pattern on the surface to be flattened.



GRID ON WATERSTONE

When all the grid lines are gone, the waterstone is ready for use. It will have a flat surface and a clean, sharp cutting face. While the surface of the waterstone may appear rough, it will not affect the sharpening.

With continued use, the flattening stone will lose its flatness. Use a coarse 220 grit waterproof sandpaper or diamond sharpening stone to reflatten.